Caution when connecting XGT CPU

For normal communication between XGT CPU (XGK, XGI) by RS-232C, set as shown below.

Select setting menu on menu of XP-Builder like the following.

Set elapse time as more than 100ms.

What is elapse time?

Frequent request of read/write can increase the burden on CPU, which declines the ability of PLC.
Recommend more than 100ms of elapse time.