

User Guide

Remote I/O

EtherCAT Bus Couplers Input and Output Modules

Part Number: 0478-0279-02
Issue: 2

Original Instructions

For the purposes of compliance with the EU Machinery Directive 2006/42/EC, the English version of this manual is the Original Instructions. Manuals in other languages are Translations of the Original Instructions.

Documentation

Manuals are available to download from the following locations: <http://www.drive-setup.com/ctdownloads>

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1 Safety information

1.1 Warnings, Cautions and Notes



A Warning contains information which is essential for avoiding a safety hazard.



A Caution contains information which is necessary for avoiding a risk of damage to the product or other equipment.

NOTE

A Note contains information which helps to ensure correct operation of the product.

1.2 Important safety information. Hazards. Competence of designers and installers

This guide applies to products which control electric motors either directly (drives) or indirectly (controllers, option modules and other auxiliary equipment and accessories). In all cases the hazards associated with powerful electrical drives are present, and all safety information relating to drives and associated equipment must be observed.

Specific warnings are given at the relevant places in this guide.

Drives and controllers are intended as components for professional incorporation into complete systems. If installed incorrectly they may present a safety hazard. The drive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control equipment which can cause injury. Close attention is required to the electrical installation and the system design to avoid hazards either in normal operation or in the event of equipment malfunction. System design, installation, commissioning/start-up and maintenance must be carried out by personnel who have the necessary training and competence. They must read this safety information and this guide carefully.

1.3 Responsibility

It is the responsibility of the installer to ensure that the equipment is installed correctly with regard to all instructions given in this guide. They must give due consideration to the safety of the complete system, so as to avoid the risk of injury both in normal operation and in the event of a fault or of reasonably foreseeable misuse.

The manufacturer accepts no liability for any consequences resulting from inappropriate, negligent or incorrect installation of the equipment.

1.4 Compliance with regulations

The installer is responsible for complying with all relevant regulations, such as national wiring regulations, accident prevention regulations and electromagnetic compatibility (EMC) regulations. Particular attention must be given to the cross-sectional areas of conductors, the selection of fuses or other protection, and protective ground (earth) connections.

This guide contains instructions for achieving compliance with specific EMC standards.

All machinery to be supplied within the European Union in which this product is used must comply with the following directives:

2006/42/EC Safety of machinery.

2014/30/EU: Electromagnetic Compatibility.

1.5 Electrical hazards

The voltages used in the drive can cause severe electrical shock and/or burns, and could be lethal. Extreme care is necessary at all times when working with or adjacent to the drive. Hazardous voltage may be present in any of the following locations:

- AC and DC supply cables and connections
- Output cables and connections
- Many internal parts of the drive, and external option units

Unless otherwise indicated, control terminals are single insulated and must not be touched.

The supply must be disconnected by an approved electrical isolation device before gaining access to the electrical connections.

The STOP and Safe Torque Off functions of the drive do not isolate dangerous voltages from the output of the drive or from any external option unit.

The drive must be installed in accordance with the instructions given in this guide. Failure to observe the instructions could result in a fire hazard.

1.6 Stored electrical charge

The drive contains capacitors that remain charged to a potentially lethal voltage after the AC supply has been disconnected. If the drive has been energized, the AC supply must be isolated at least ten minutes before work may continue.

1.7 Mechanical hazards

Careful consideration must be given to the functions of the drive or controller which might result in a hazard, either through their intended behaviour or through incorrect operation due to a fault. In any application where a malfunction of the drive or its control system could lead to or allow damage, loss or injury, a risk analysis must be carried out, and where necessary, further measures taken to reduce the risk - for example, an over-speed protection device in case of failure of the speed control, or a fail-safe mechanical brake in case of loss of motor braking.

With the sole exception of the Safe Torque Off function, none of the drive functions must be used to ensure safety of personnel, i.e. they must not be used for safety-related functions.

The Safe Torque Off function may be used in a safety-related application. The system designer is responsible for ensuring that the complete system is safe and designed correctly according to the relevant safety standards.

The design of safety-related control systems must only be done by personnel with the required training and experience. The Safe Torque Off function will only ensure the safety of a machine if it is correctly incorporated into a complete safety system. The system must be subject to a risk assessment to confirm that the residual risk of an unsafe event is at an acceptable level for the application.

1.8 Access to equipment

Access must be restricted to authorized personnel only. Safety regulations which apply at the place of use must be complied with.

1.9 Environmental limits

Instructions in this guide regarding transport, storage, installation and use of the equipment must be complied with, including the specified environmental limits. This includes temperature, humidity, contamination, shock and vibration. Drives must not be subjected to excessive physical force.

1.10 Hazardous environments

The equipment must not be installed in a hazardous environment (i.e. a potentially explosive environment).

1.11 Motor

The safety of the motor under variable speed conditions must be ensured.

To avoid the risk of physical injury, do not exceed the maximum specified speed of the motor.

Low speeds may cause the motor to overheat because the cooling fan becomes less effective, causing a fire hazard. The motor should be installed with a protection thermistor. If necessary, an electric forced vent fan should be used.

The values of the motor parameters set in the drive affect the protection of the motor. The default values in the drive must not be relied upon. It is essential that the correct value is entered in the Motor Rated Current parameter.

1.12 Mechanical brake control

Any brake control functions are provided to allow well co-ordinated operation of an external brake with the drive. While both hardware and software are designed to high standards of quality and robustness, they are not intended for use as safety functions, i.e. where a fault or failure would result in a risk of injury. In any application where the incorrect operation of the brake release mechanism could result in injury, independent protection devices of proven integrity must also be incorporated.

1.13 Adjusting parameters

Some parameters have a profound effect on the operation of the drive. They must not be altered without careful consideration of the impact on the controlled system. Measures must be taken to prevent unwanted changes due to error or tampering.

1.14 Electromagnetic compatibility (EMC)

Installation instructions for a range of EMC environments are provided in the relevant Power Installation Guide. If the installation is poorly designed or other equipment does not comply with suitable standards for EMC, the product might cause or suffer from disturbance due to electromagnetic interaction with other equipment. It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the relevant EMC legislation in the place of use.

2 Product information

Control Techniques' range of Remote I/O components includes EtherCAT Bus Couplers, and various I/O Modules.

Included in the range of I/O Modules are digital input, digital output, analog input and analog output variants. Many I/O Modules may have their parameters configured if required, therefore providing a high level of flexibility.

Additionally a range of power expansion and distribution modules allow for extensive configurations and managed wiring.

3 Mechanical installation

Figure 3-1 Bus Coupler in unlocked position

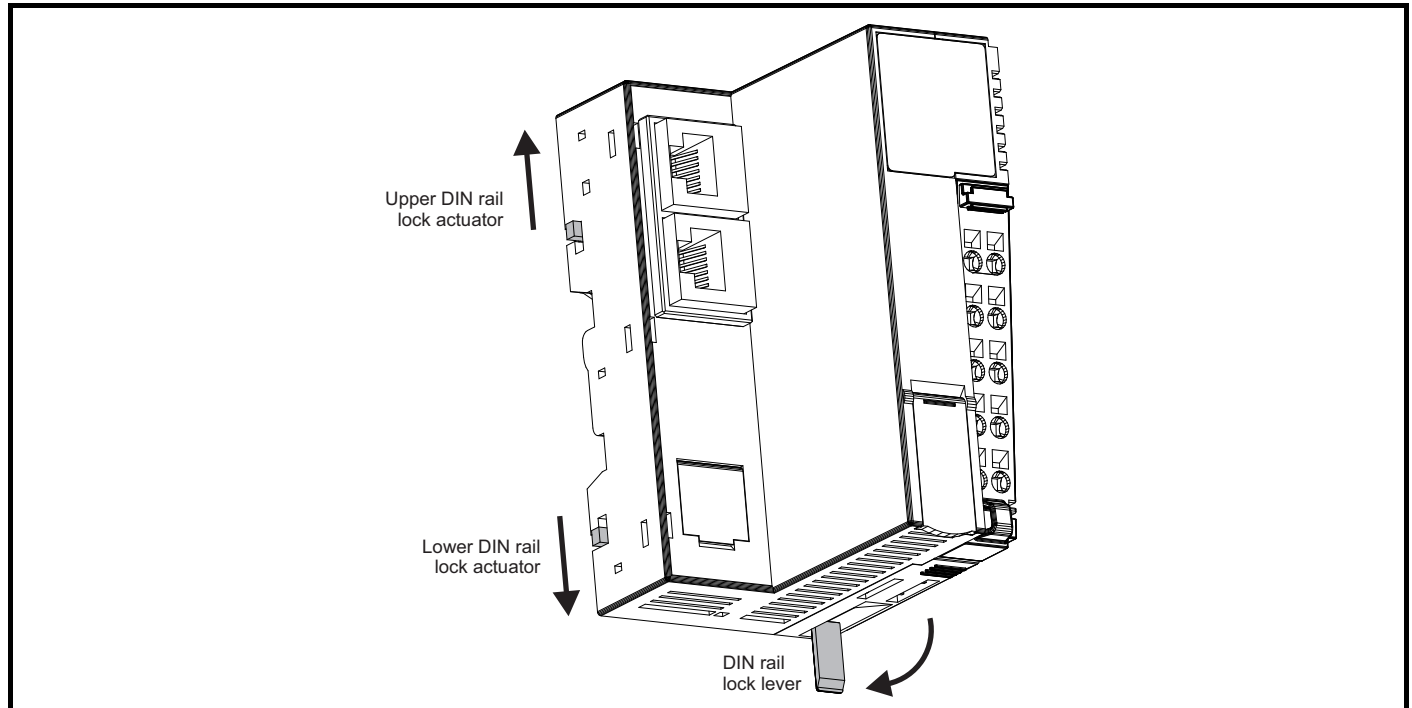


Figure 3-2 Bus Coupler with DIN rail fixed in place and locked position

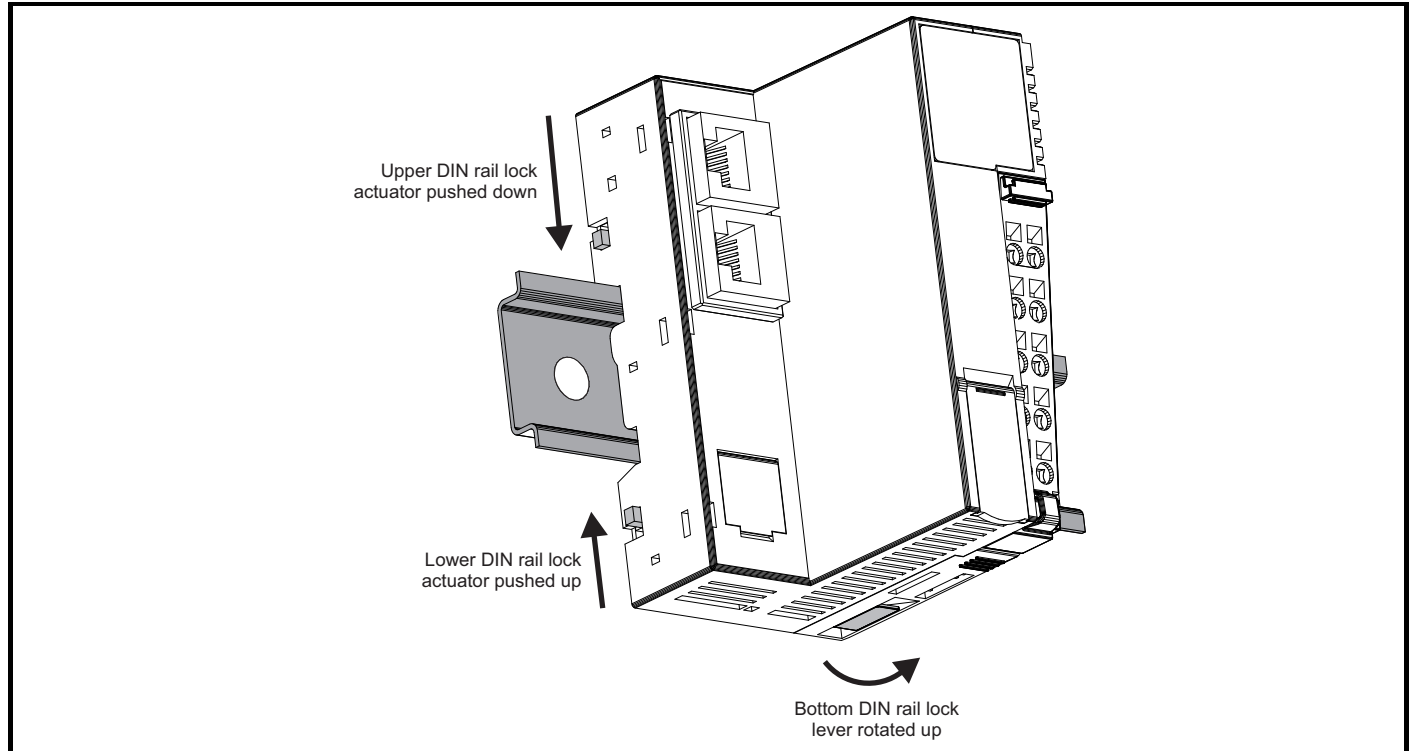
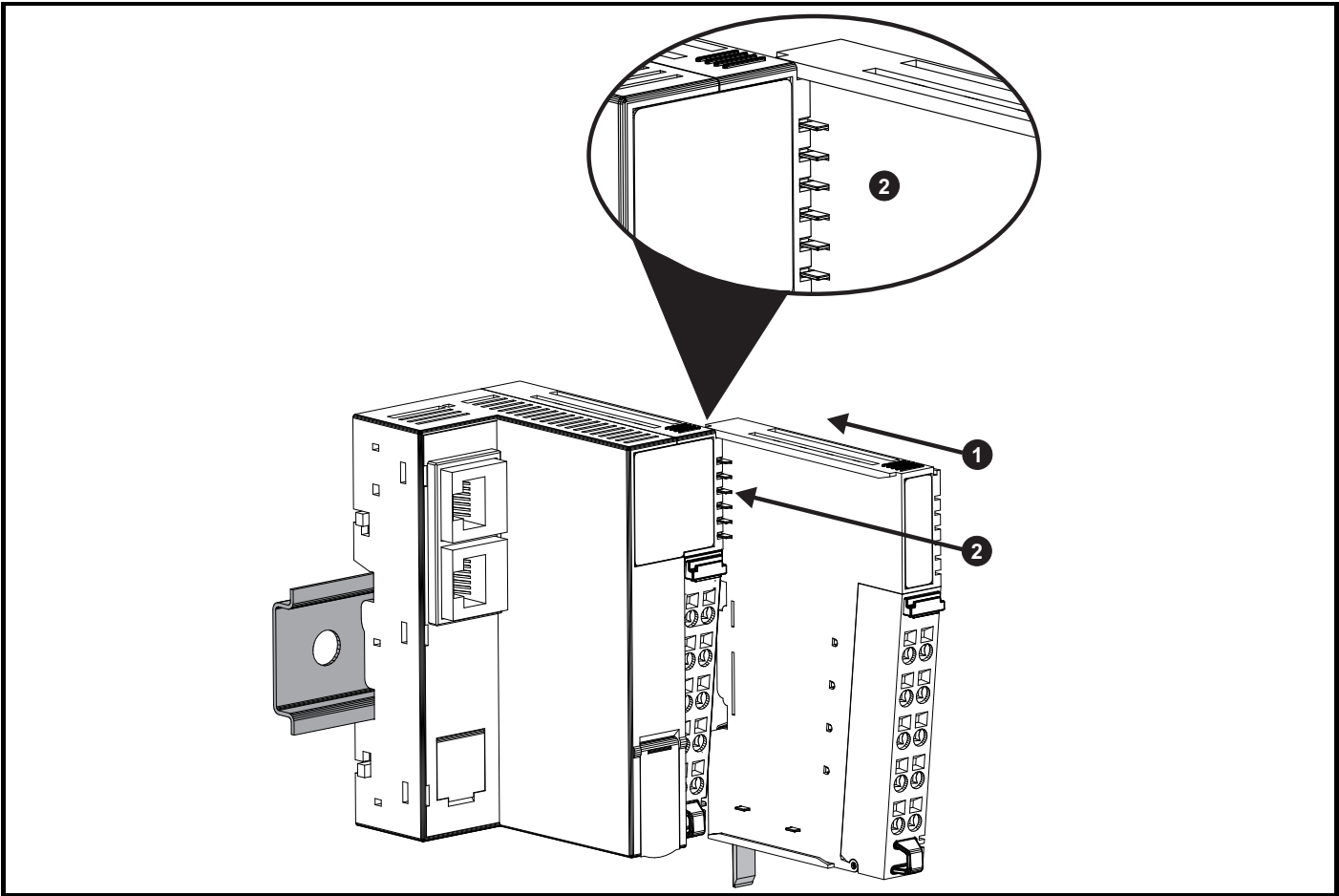
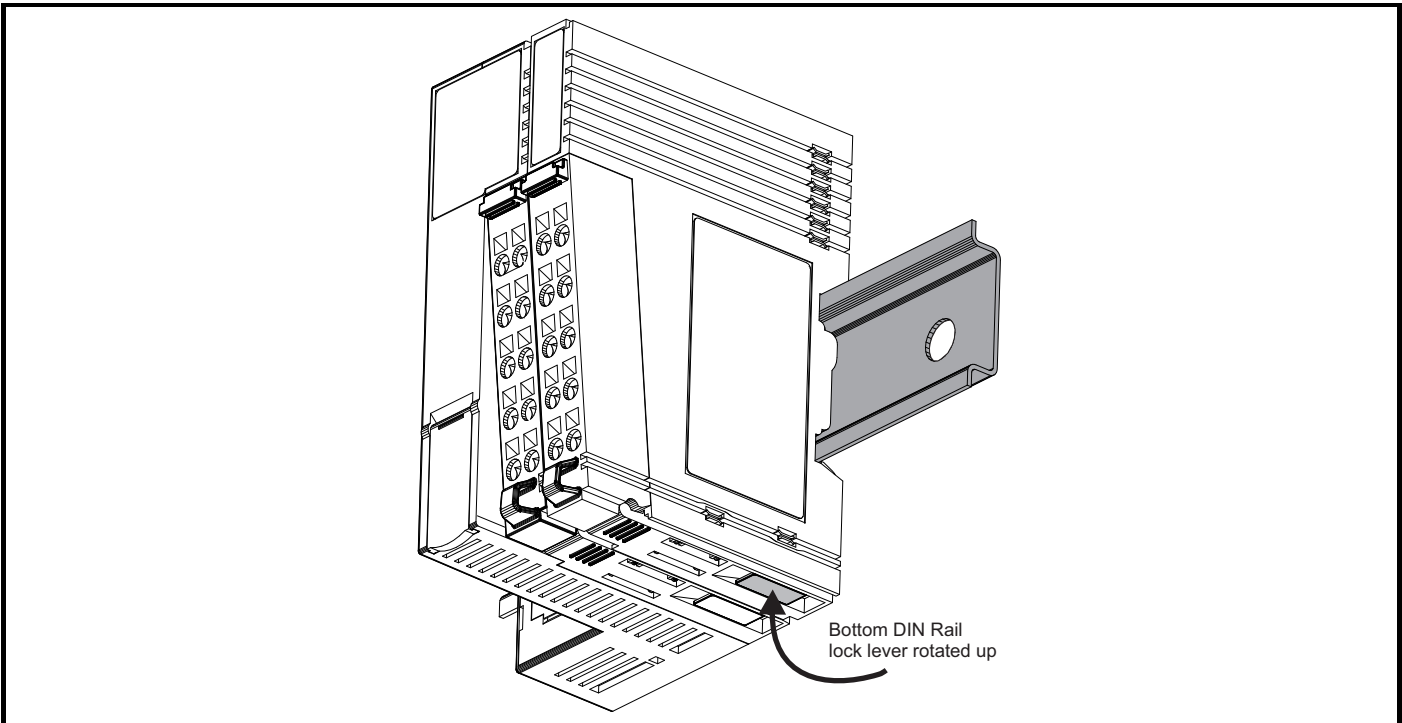


Figure 3-3 Adding an additional I/O Module to the Bus Coupler

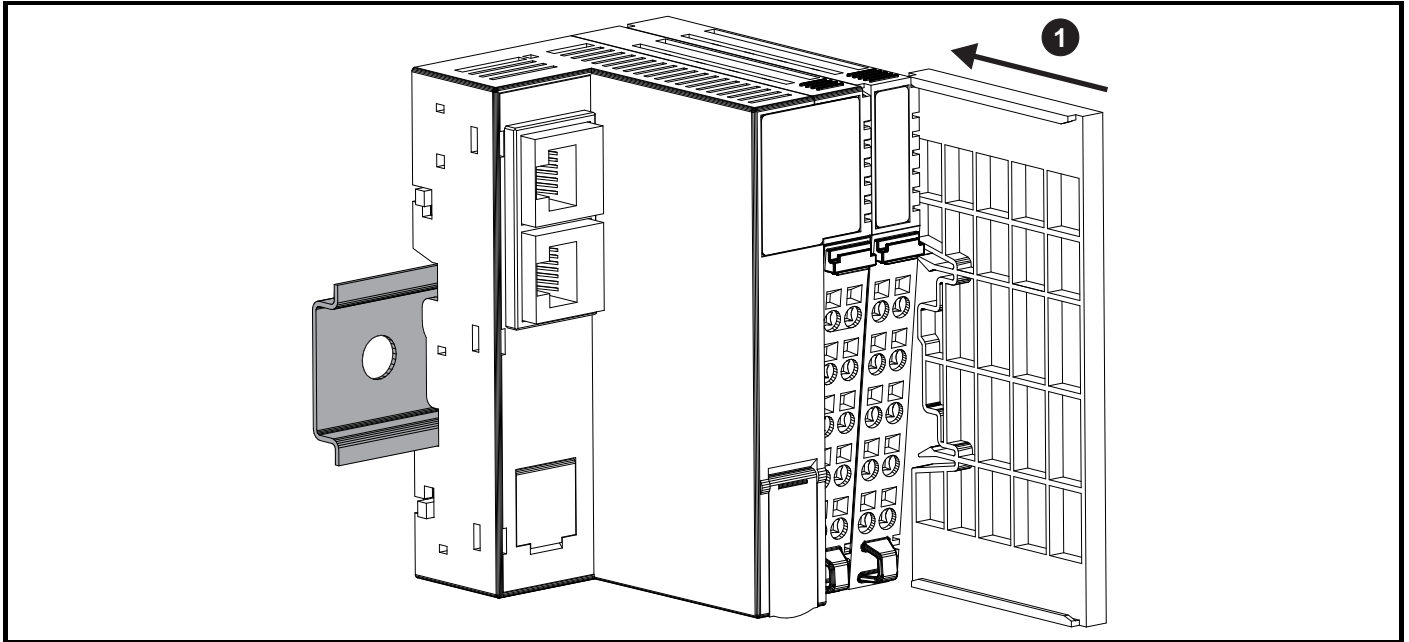


- Slide the I/O Module in the direction shown to attach it to the Bus Coupler (1).
- Align the 6 gold pins on the I/O Module into the slots of the Bus Coupler (2).

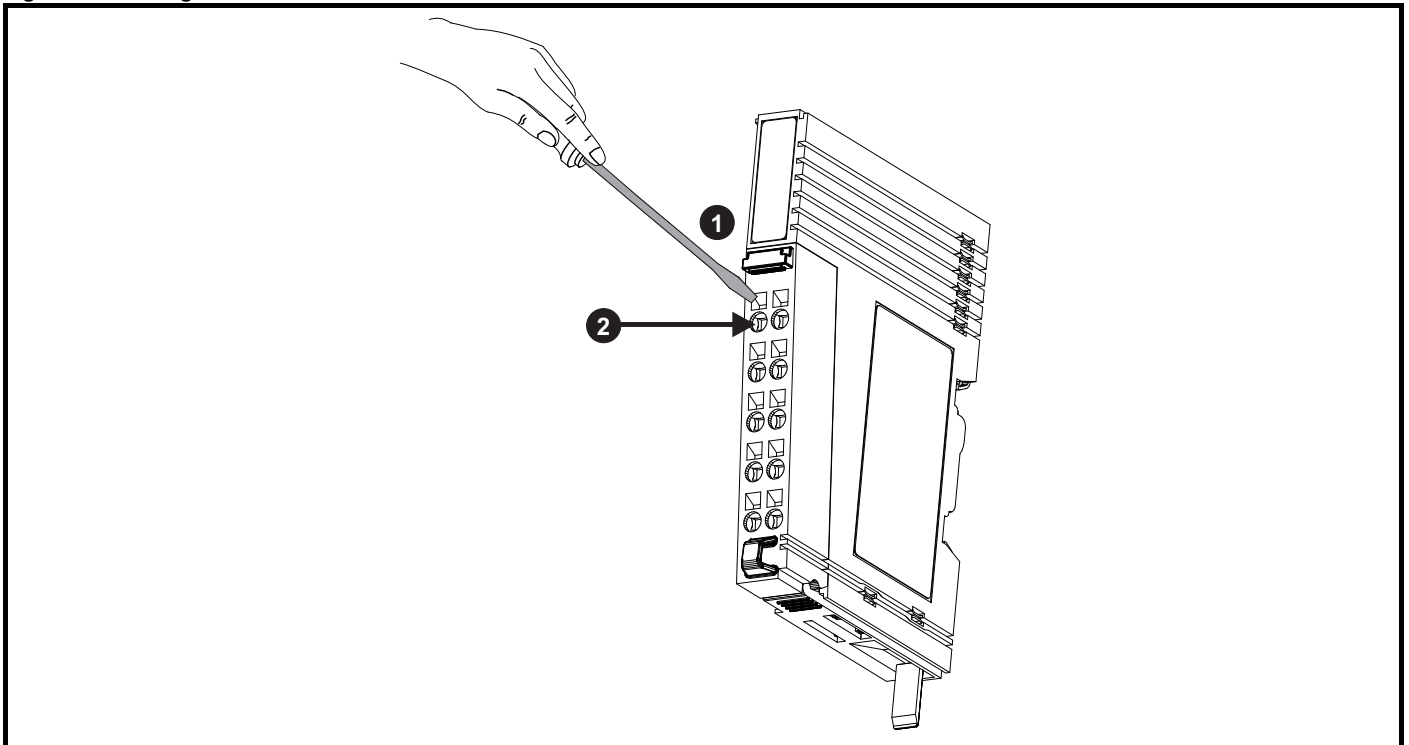
Figure 3-4 Locking the I/O Module onto the DIN rail



- Rotate the bottom DIN rail lock lever back into the I/O Module body to lock the module to the DIN rail as shown above.

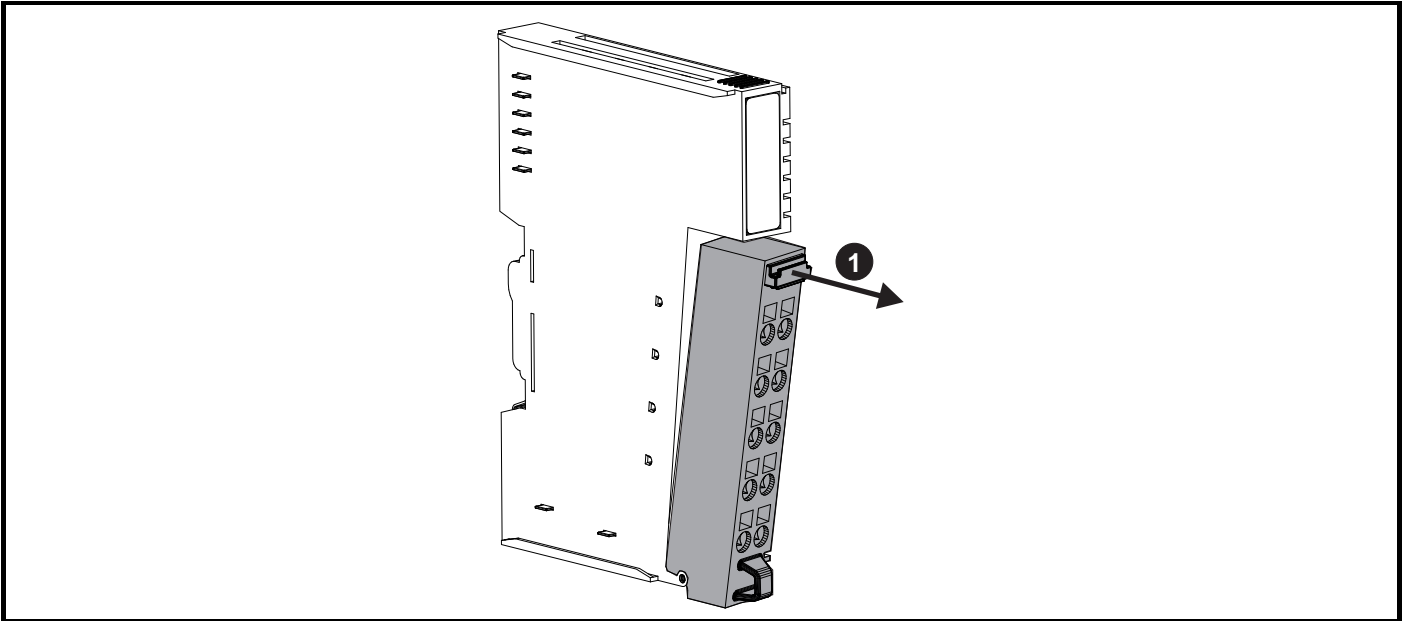
Figure 3-5 Attaching the End Cover to the final I/O Module

- Attach the End Cover to the final I/O Module by sliding in direction shown (1).

Figure 3-6 Wiring the connector within the I/O Module

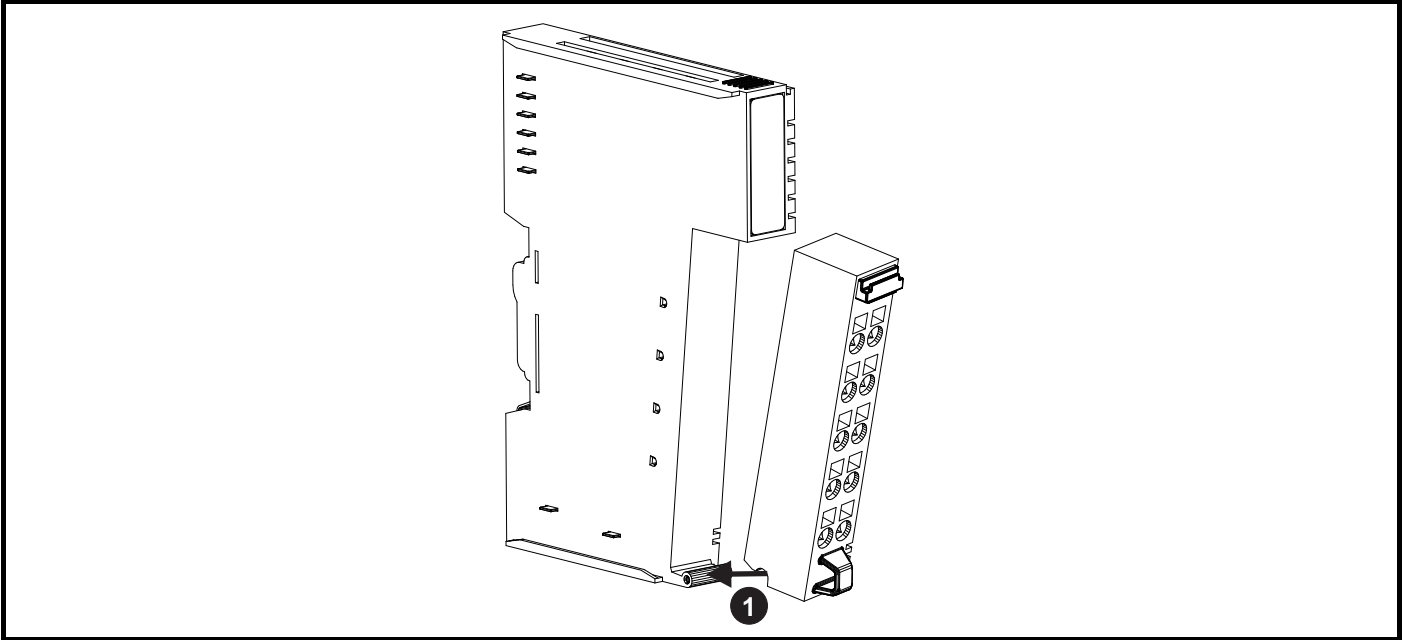
- Push the Insertion tool into the rectangular slot as shown above (1).
- Insert stripped wire into the circular terminal connection, then release / remove the insertion tool to hold wire in place (2).

Figure 3-7 Removing the Connector from the I/O Module or Bus Coupler



- Pull the tab in the direction shown to release the Connector from the I/O Module (1).

Figure 3-8 Installing the Connector to the I/O Module or Bus Coupler



- The Connector is installed by aligning the circular cut out on the Connector onto the rounded equivalent piece of the I/O Module (1).

4 Electrical installation

4.1 Power supply requirements

The I/O201-BC Bus Coupler provides user connections for "system power", "field power" and "field ground".

Refer to the individual Bus Coupler sections for details of connection.

4.1.1 System Power

System power is consumed by the Bus Coupler's circuits, and is also regulated and distributed to be consumed by I/O Modules internal circuits via the "System Power 5 Vdc" and "System Power GND" slide-in connectors mounted to the upper right side of the Bus Coupler and to each upper side of the I/O Modules. Visible on the Bus Coupler is a "System Power" LED that lights green to indicate an external system supply is present.

Each Bus Coupler can provide system power up to a maximum of 1.5 A at 5 Vdc to supply many I/O Modules' internal circuits. It is possible to fit up to 63 I/O Modules to a Bus Coupler. However, if the 1.5 A system power capacity is exceeded by the combined I/O Modules' current demand, then a suitable Expansion Power Module is required. See all the relevant I/O Modules' "Power Dissipation" specifications, and sum their respective values; if the total is in excess of 1.5 A then a suitable Expansion Power Module is required. The RT-7111 Expansion Power Module can provide up to 1 A of system power to further modules (See Chapter 10 *Power module* on page 143).

4.1.2 Field Power

Field Power is distributed from the "Field power 0 Vdc" and "Field Power 24 Vdc" slide-in connections located on the lower right side of the Bus Coupler. Field power is used for example as the supply from output modules to actuators or relays etc, or the supply via switches etc to inputs. Visible on the Bus Coupler is a "Field power" LED that lights green to indicate an external field supply is present.

Each Bus Coupler's Field Supply connector and internal conductor paths between Bus Coupler and I/O Modules can safely pass up to a maximum of 10 A DC.

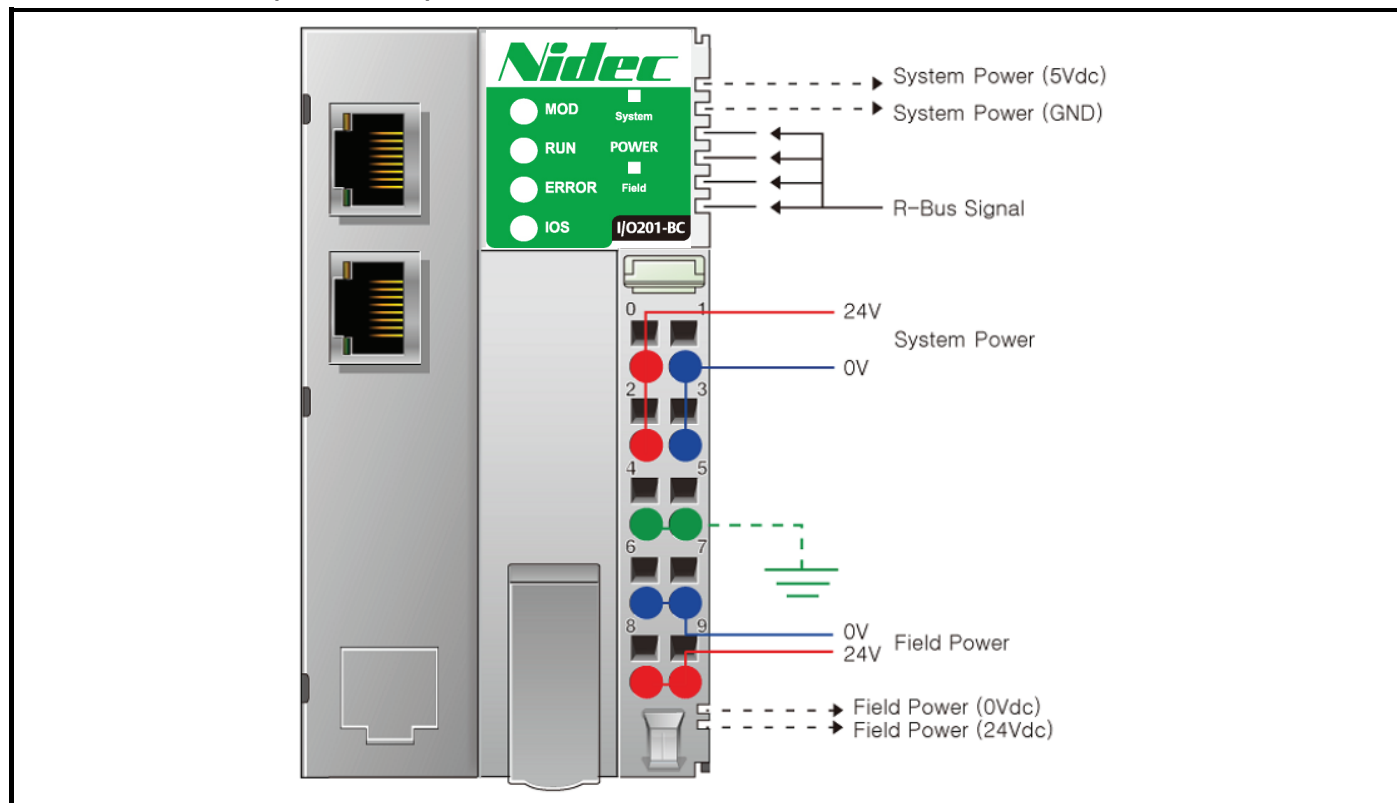
If the combined field power consumed by equipment connected to the relevant I/O Modules exceeds 10 A DC then suitable conductors should provide current directly to relevant I/O Module's field power supply terminals, rather than the internal connections distributing the field power supply.

If different field supplies are required for different sections of I/O, then a suitable Expansion Power Module is required. The RT-7111 and RT-7241 Expansion Power modules can provide further field power distribution up to 10 A DC (See Chapter 10 *Power module* on page 143).

Field Ground is an individual connection located on the Bus Coupler and on I/O Modules.

5 EtherCAT Network Bus Coupler

5.1 I/O201-BC (EtherCAT)



| Pin number | Signal description | Signal description | Pin number |
|------------|---------------------|----------------------|------------|
| 0 | System Power, 24 V | System Power, Ground | 1 |
| 2 | System Power, 24 V | System Power, Ground | 3 |
| 4 | F.G | F.G | 5 |
| 6 | Field Power, Ground | Field Power, Ground | 7 |
| 8 | Field Power, 24 V | Field Power, 24 V | 9 |



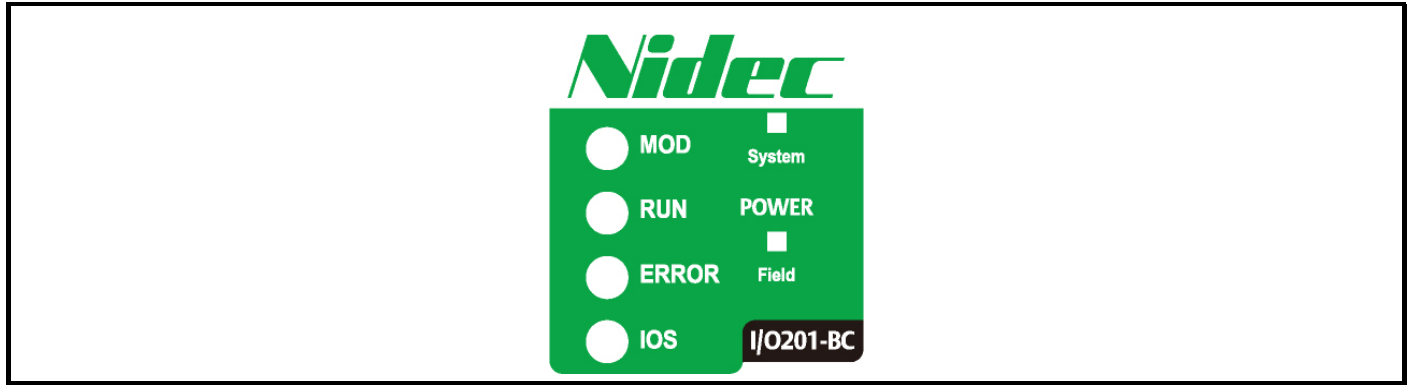
The modules are not hot swappable and must not be removed when the power is on.

Table 5-1 Environmental specification

| Environmental specifications | |
|--------------------------------------|--|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 95 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Bus Coupler Type | Slave node (EtherCAT) |
| Maximum Expansion Module | 63 slots |
| Maximum Data Size (Input and Output) | 1452 bytes |
| Data Baud Rate | 100 Mbps |
| Mac Address / IP Address | Not required |
| Maximum Nodes | 65,535 |
| Interface Connector | RJ45 socket x 2 |
| Indicator | 6 LEDs 1 Green/Red, Module Status (MOD) 1 Green, Current Running Status (RUN) 1 Green, Error Status (ERROR) 1 Green/Red Expansion I/O Module Status (IOS) 1 Green, System Power Status 1 Green, Field Power Status 2 LEDs (each RJ45 Connector) 1 Yellow, Link/Active 1 Green, Not used |
| Module Location | Left side of R-Series system |
| Field Power Detection | About 14 Vdc |
| General specifications | |
| System Power | Supply Voltage: 24 Vdc nominal Supply Voltage Range: 16 to 32 Vdc Protection: Output Current limit (Minimum 1.5 A). Reverse polarity protection |
| Power Dissipation | 120 mA typical @ 24 Vdc |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) • 10 to 40 Hz: 0.0125 g ² / Hz • 40 to 100 Hz: 0.0125 → 0.002 g ² / Hz • 100 to 500 Hz: 0.002 g ² / Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10 ⁻⁴ g ² / Hz • Test time: 1 hr for each test |
| Current for I/O Module | 1.5 A @ 5 Vdc |
| EMC Resistance Burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, UL, RoHS |
| Isolation | System power to internal logic: Non-isolation System power I/O driver: Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal (Maximum 32 Vdc) Field Power Range is different depending on I/O Module series, Refer to I/O Modules Specification |
| Maximum Current Field Power Contact | DC 10 A Max |
| Weight | 162 g |
| Module size | 54 mm x 99 mm x 70 mm |

5.2 I/O201-BC LED Indicator

Figure 5-1 LED Indicator



| LED name | LED function / description | LED colour |
|--------------|----------------------------|------------|
| MOD | Module status | Green/Red |
| RUN | Current running status | Green |
| ERROR | Error Status (EtherCAT) | Green |
| IOS | Extension Module Status | Green/Red |
| System Power | System power enable | Green |
| Field power | Field power enable | Green |

Table 5-2 Module status LED (MOD)

| State | LED is: | Description |
|---------------------|----------------|---|
| No Power | Off | No power is supplied to the unit. |
| Device Operational | Green | The unit is operating normally. |
| Device in Standby | Flashing Green | The EEPROM parameter is not yet initialized. Serial Number is zero value (0x00000000) |
| Minor Fault | Flashing Red | The unit has discovered a recoverable fault during self-testing. - EEPROM checksum fault |
| Unrecoverable Fault | Red | The unit has discovered an un-recoverable fault during self-testing. - Firmware fault |

Table 5-3 Current running status LED (RUN)

| State | LED is: | Description |
|-----------------------------|--------------|--|
| Init | Off | State of the EtherCAT State Machine: INIT = Initialization |
| Pre-operational | Blinking | State of the EtherCAT State Machine: PREOP = Pre-Operational |
| Safe-operational | Single flash | State of the EtherCAT State Machine: SAFEOP = Safe-Operation |
| Initialization or Bootstrap | Flashes | State of the EtherCAT State Machine: BOOT = Bootstrap (Update of the coupler firmware) |
| Operational | On | State of the EtherCAT State Machine: OP = Operational |

Table 5-4 Error Status LED (ERROR)

| State | LED is: | Description |
|------------------------------|--------------|---|
| No Error | Off | No Error |
| Invalid Configuration | Blinking | Invalid Configuration |
| Unsolicited State Change | Single Flash | Local Error |
| Application Watchdog Timeout | Double Flash | Process Data Watchdog Timeout / EtherCAT Watchdog Timeout |
| Booting Error | Flashes | Booting Error |
| PDI Watchdog Timeout | On | Application Controller Failure |

Table 5-5 Extension Module Status LED (IOS)

| State | LED is: | Description |
|--|----------------|--|
| Not Powered No Expansion Module | Off | Device has no expansion module or may not be powered |
| Internal Bus On-line,, Do not Exchange I/O | Flashing Green | Internal Bus is normal but does not exchanging I/O data. (Passed the expansion module configuration). |
| Internal Bus Connection, Run Exchanging I/O | Green | Exchanging I/O data |
| Internal Bus Connection Fault during exchanging I/O | Red | One or more expansion module occurred in fault state. - Changed expansion module configuration. - Internal Bus communication failure. |
| Expansion Configuration Failed | Flashing Red | Failed to initialize expansion module - Detected invalid expansion module ID. - Overflowed Input / Output Size - Too many expansion modules - Initial protocol failure - Mismatch vendor code between Bus Coupler and expansion module. |

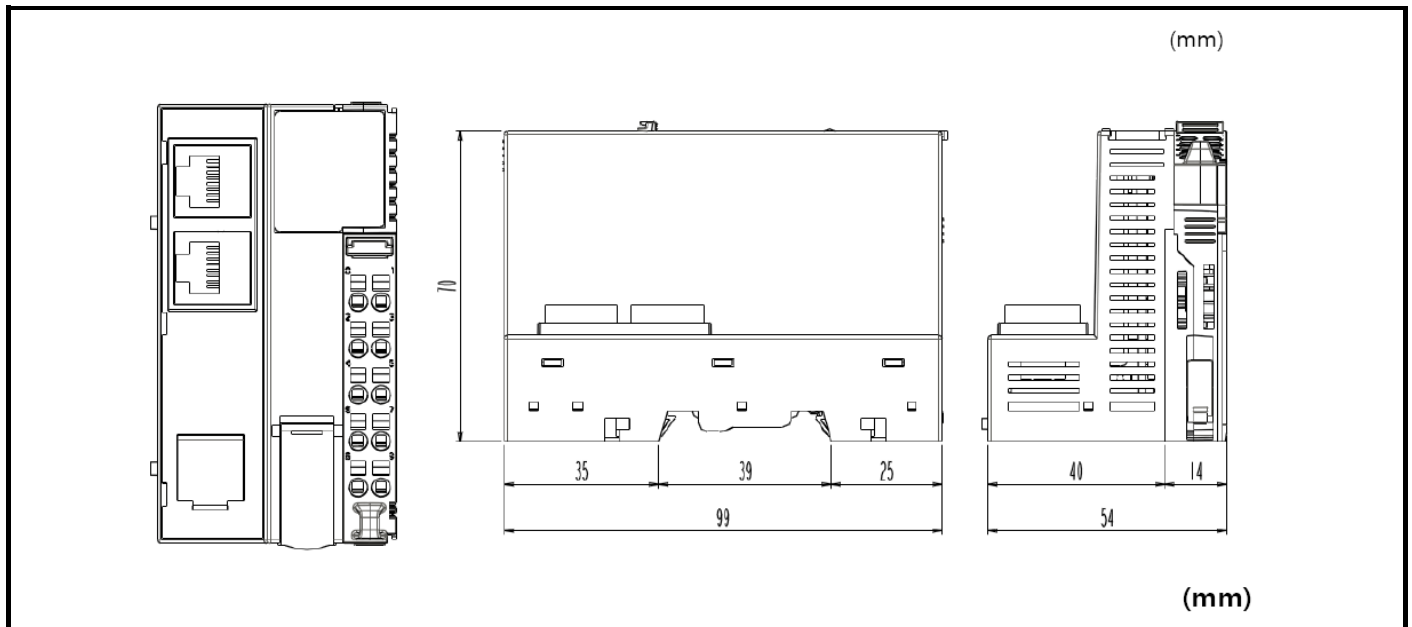
Table 5-6 Field Power / System Power Status LED

| State | LED is: | Description |
|--------------------------|---------|--|
| Not Supplied Field Power | Off | Not supplied 24 Vdc field power, 5 Vdc system power. |
| Supplied Field Power | Green | Supplied 24 Vdc field power, 5 Vdc system power. |

Table 5-7 Indicator status and flash rates

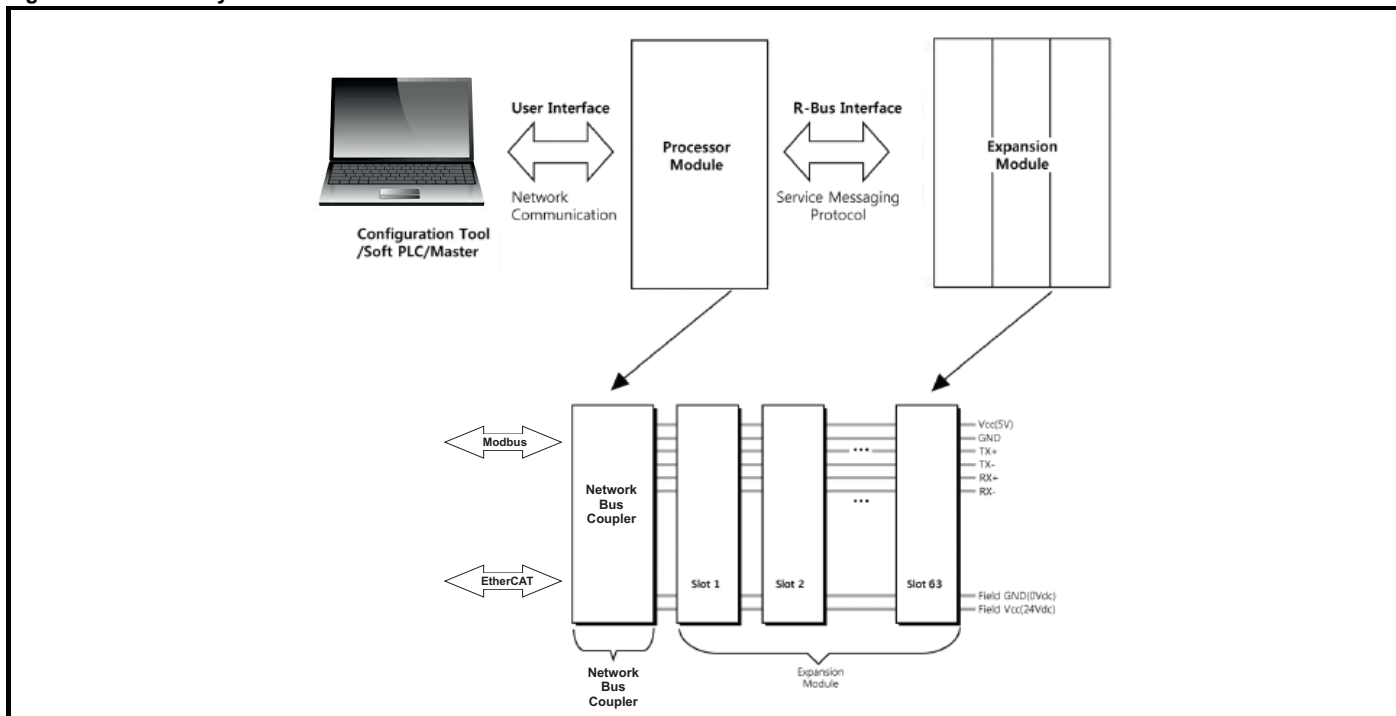
| LED is: | Status |
|--------------|---|
| On | Constantly ON |
| Off | Constantly Off |
| Flickering | Equal ON and OFF times with a frequency of approximately 10 Hz: ON for approximately 50 ms and OFF for approximately 50 ms. |
| Blinking | Equal ON and OFF times with a frequency of approximately 2, 5 Hz: ON for approximately 200 ms followed by OFF for approximately 200 ms. |
| Single flash | One short flash (approximately 200 ms) followed by a long off phase (approximately 1000 ms) |
| Double flash | A sequence of two short flashes (approximately 200 ms), separated by an OFF phase (approximately 200 ms). The sequence is finished by a long OFF phase (approximately 1000 ms). |
| Triple flash | A sequence of three short flashes (approximately 200 ms), separated by an OFF phase (approximately 200 ms). The sequence is finished by a long off phase (approximately 1000 ms). |

5.3 Dimensions



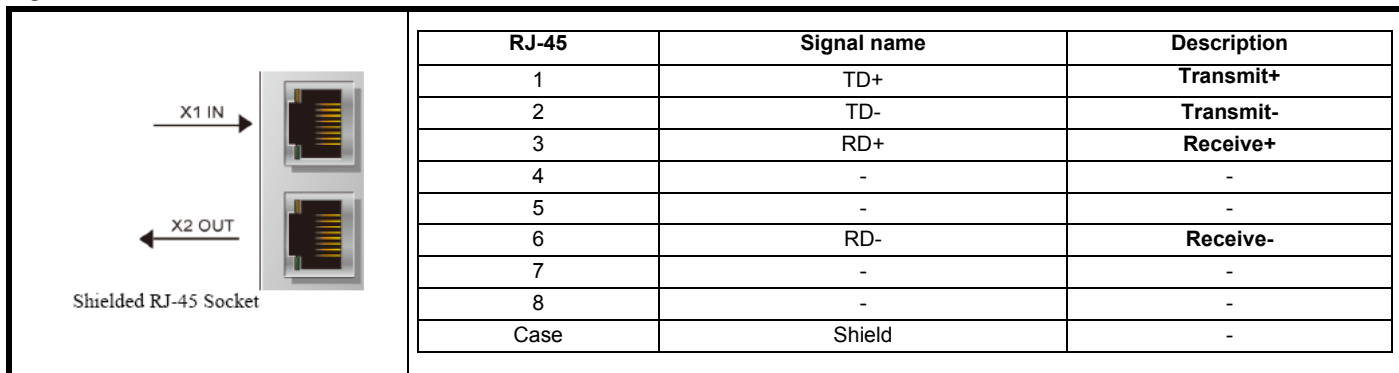
5.4 EtherCAT Electrical Interface

Figure 5-2 R-BUS System



Data is exchanged between the Fieldbus protocol and the internal R-Bus protocol.

Figure 5-3 I/O201-BC RJ45 Socket



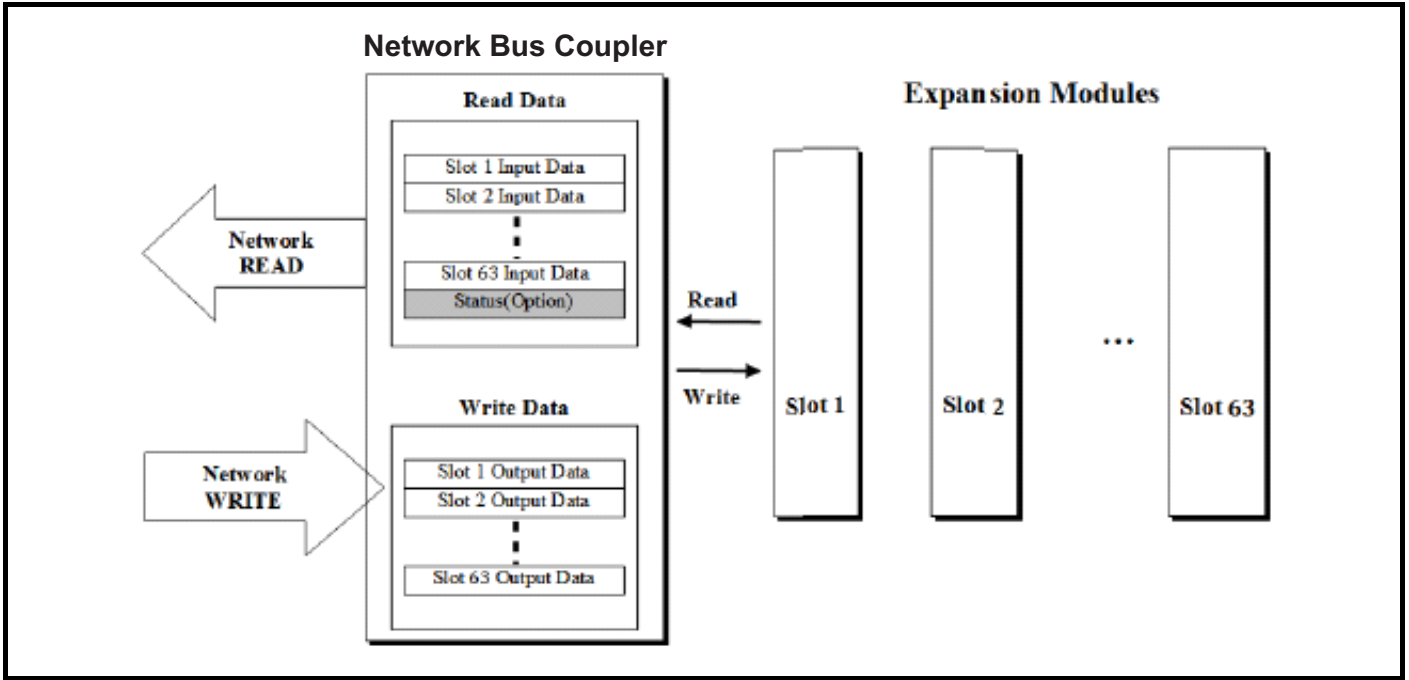
5.4.1 I/O Process Image Map

An expansion module has two types of data:

- I/O data
- Configuration parameter

The data exchange between network Bus Coupler and expansion modules is done via an I/O process image data by R-Series protocol. The following figure shows the data flow of process image between network Bus Coupler and expansion modules

Figure 5-4 Data exchange



5.5 EtherCAT Slave Information (ESI) File

For each EtherCAT Slave a device description, the so called EtherCAT Slave Information (ESI) is provided by the device's manufacturer. This is implemented in form of an XML file (eXtensible Markup Language). It describes EtherCAT specific as well as application specific features of the slave. Control Technique ESI files can be downloaded from the Control Techniques Support Suite (<https://support.controltechniques.com>).

5.6 CoE Interface - parameter management in the EtherCAT system

Control, status and 10 points are available as addressable parameters following the EtherCAT index, sub-index mechanism. Such a parameter encompasses at least the following characteristics:

- Index number - for the unambiguous identification of all parameters. The index number is divided into a main index and a subindex in order to mark and arrange associated parameters.
 - Main index
 - Subindex, offset by a colon ':'
- Official name - in the form of an understandable, self-descriptive text
- Specification of changeability, e.g. whether it can only be read or can also be written
- A value - depending upon the parameter the value can be a text, a number or another parameter index.

Index Range

The relevant ranges for EtherCAT fieldbus users are:

- **0x1000**

This is where fixed identity information for the device is stored, including name, manufacturer, serial number etc., plus information about the current and available process data configurations.

- **0x8000**

This is where the operational and functional parameters for all channels are stored, such as filter settings or output frequency.

Other important ranges are:

- **0x4000**

In some EtherCAT devices the channel parameters are stored here (as an alternative to the x8000 range).

- **0x6000**

Input PDOs ("input" from the perspective of the EtherCAT master).

- **0x7000**

Output PDOs ("output" from the perspective of the EtherCAT master).

Table 5-8 Communication Objects- EtherCAT Master, I/O201-BC + RT-2328 + RT-1238

| Index | Sub index | Name | Flags | Value |
|-------|-----------|----------------------------|-------|---------------------|
| 1000 | - | Device Type | RO | 0x00001389(5001) |
| 1001 | - | Error Register | RO | 0x00 |
| 1008 | - | Manufacturer Device Name | RO | I/O201-BC, EtherCAT |
| 1009 | - | Hardware Version | RO | I/O201-BC.v1 |
| 100A | - | Software Version | RO | 1 |
| 1018 | 00 | Identity | RO | > 5 < |
| | 01 | Vendor ID | RO | 0x000000F9 (249) |
| | 02 | Product Code | RO | 0x10000000 |
| | 03 | Revision Number | RO | 0x00010000 |
| | 04* | Serial Number | RO | 0xFFFFFFFF |
| 10F1 | 05 | Release Date | RO | 0x20160106 |
| | 00 | Error Settings | RO | > 2 < |
| | 01 | Local Error Reaction | RO | 0x00000000 |
| 1601 | 02 | Sync Error Counter Limit | RO | 0x00000004 |
| | 00 | Slot 1, RT-2328, RxPDO | RO | > 1 < |
| 1A02 | 01 | Sub Index 001 | RO | 0x7010:01, 8 |
| | 00 | Slot 2, RT-1238, TxPDO | RO | > 1 < |
| 1C00 | 01 | Sub Index 001 | RO | 0x6020:01, 8 |
| | 00 | Sync Manager Type | RO | > 4 < |
| | 01 | Sub Index 001 | RO | 0x01 |
| | 02 | Sub Index 002 | RO | 0x02 |
| | 03 | Sub Index 003 | RO | 0x03 |
| 1C12 | 04 | Sub Index 004 | RO | 0x04 |
| | 00 | RxPDO Assign | RO | > 1 < |
| 1C13 | 01 | Sub Index 001 | RO | 0x1601 |
| | 00 | TxPDO Assign | RO | > 1 < |
| 6020 | 01 | Sub Index 001 | RO | 0x1A02 |
| | 00 | RT-1238 (input) 0 | RO | > 1 < |
| 7010 | 01 | Byte 0 | RO P | 0x00 |
| | 00 | RT-2328 (output) | RO | > 1 < |
| 8000 | 01 | Byte 0 | RW P | 0x00 |
| | 00 | I/O201-BC (Parameter) | RO | > 4 < |
| | 01 | Byte 0 | RW | 0x00 |
| | 02 | Byte 1 | RW | 0x00 |
| | 03 | Byte 2 | RW | 0x00 |
| 8010 | 04 | Byte 3 | RW | 0x00 |
| | 00 | RT-2328 (Parameter) | RO | > 2 < |
| | 01 | Byte 0 | RW | 0x00 |
| F000 | 02 | Byte 1 | RW | 0x00 |
| | 00 | Modular Device Profile | RO | > 2 < |
| | 01 | Module Index Distance | RO | 0x0010 |
| F010 | 02 | Maximum Number Of Modules | RO | 0x0040 |
| | 00 | Module List | RO | > 3 < |
| | 01 | Sub Index 001 | RO | 0x00009286 |
| | 02 | Sub Index 002 | RO | 0x00002328 |
| F050 | 03 | Sub Index 003 | RO | 0x00001238 |
| | 00 | Detected Module Ident List | RO | > 2 < |
| | 01 | Sub Index 001 | RO | 0x10002328 |
| | 02 | Sub Index 002 | RO | 0x10001238 |
| | 03 | Sub Index 003 | RO | --- |

5.7 I/O Module configuration

Certain I/O Modules may be configured via their internal Configuration Parameter bytes. These Configuration Parameters can be accessed via EtherCAT objects that in turn access the I/O Module's internal Configuration Parameter data bytes via the R-BUS protocol. Please refer to the relevant I/O module Configuration Parameter section for configuration bytes specific information.

The first physical I/O module's configuration object is located at object 0x8010, an offset of 0x10 is used to identify each subsequent I/O module's configuration object thereafter. Sub-index 1 represents byte 0 of the configuration, sub-index 2 represents byte 1 and so on.

Therefore to determine the configuration object associated with the desired I/O module use the following relationship:

$$\text{Configuration object} = 0x8010 + 0x10 \times (\text{slot position} - 1)$$

Where slot position is the enumeration of I/O Modules beginning at a value of one, and commencing from the left most location.

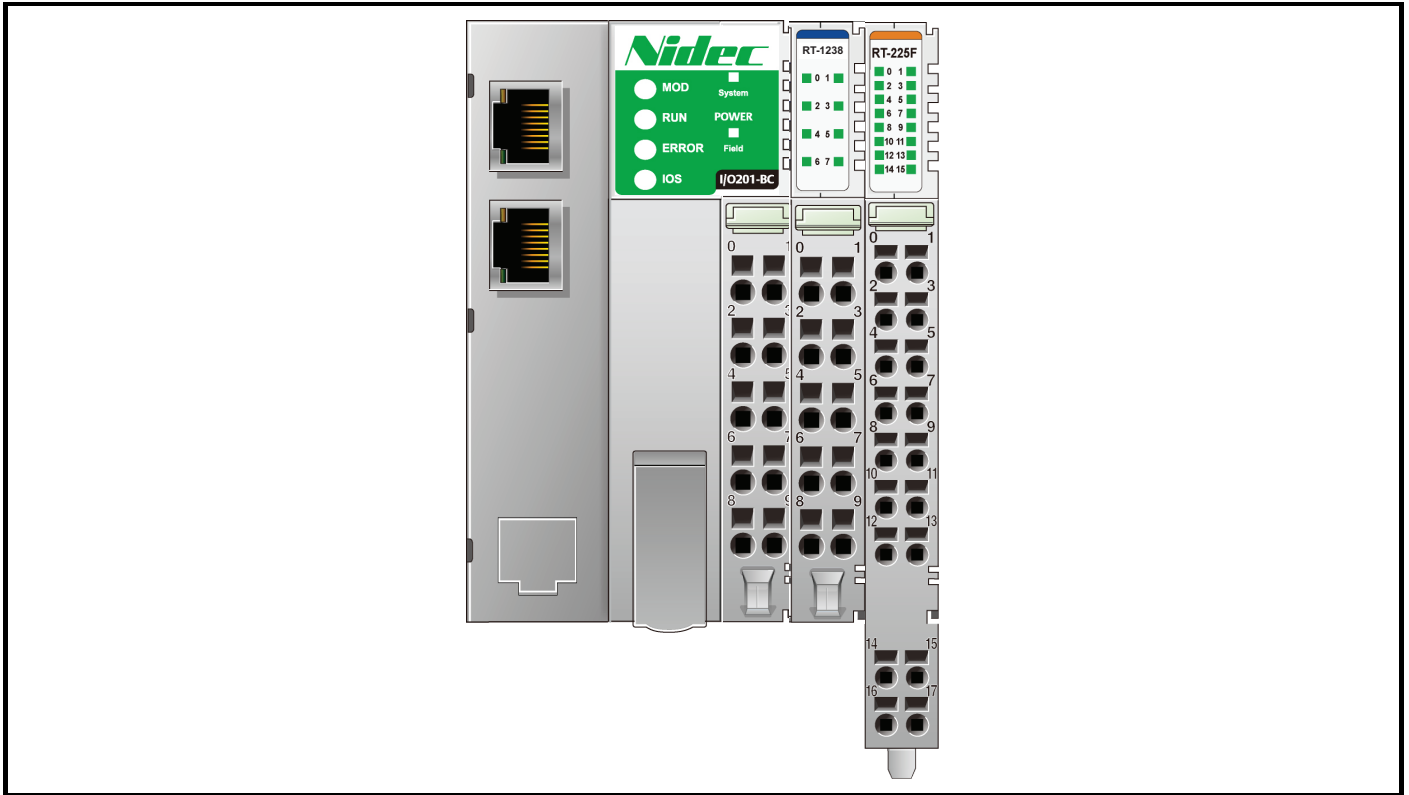
The configuration is effective immediately. I/O module configuration is saved to internal EEPROM.

5.8 EtherCAT example

5.8.1 Checking hardware fitted, configuring digital output module, and read writing to the I/O

In this example how to check the hardware, configure an I/O Module's Configuration Parameters, and read and write data using an EtherCAT master will be demonstrated. Two I/O Modules are assembled with the I/O201-BC as shown below and connected to an EtherCAT master such as the MCz controller (See the MCz section of the on-line help in Machine Control Studio (MCS) for further details).

Figure 5-5 EtherCAT Network Bus Coupler with RT-1238 and RT-225F



NOTE

An EtherCAT Set-up Information (ESI) file for the I/O201-BC is required to be installed in the EtherCAT master. For the MCz, MCS is provided with the relevant ESI file pre installed.

1. Check hardware fitted

Typically the EtherCAT master will provide a diagnostic message indicating that the slaves are different to the expected arrangement if the actual hardware and order differs from the arrangement constructed in the master, therefore no further user checking is normally required. However, if further detail is required the user may interrogate objects 0xF050 and 0xF010.

Object 0xF050 is the "Detected module ident list". The last four digits of the hexadecimal number in sub-index 1 refers to the first physically present I/O module, sub-index 2 refers to the second and so on. If required the user can read the object's sub-indices to ascertain the actual physical I/O modules present. It is usual for the format Index:sub-index to be used to define an object and sub-index, for example 0xF050:1.

Configure the EtherCAT master to perform SDO reads (Service Data Object), and read the following objects, 0xF050:1 and 0x050:2.

| Object | Value | Interpretation |
|----------|--------|----------------|
| 0xF050:1 | 0x1238 | RT-1238 |
| 0xF050:2 | 0x225F | RT-225F |

Object 0xF010 is the "Module list". The hexadecimal number in sub-index 2 refers to the first I/O module defined within the master, sub-index 3 refers to the second and so on (Sub-index 1 of object 0xF010 contains the bus coupler defined in the master).

Configure the EtherCAT master to perform SDO reads (Service Data Object) and read the following objects, 0xF010:2 and 0x5010:3.

| Object | Value | Interpretation |
|----------|--------|----------------|
| 0xF010:2 | 0x1238 | RT-1238 |
| 0xF010:3 | 0x225F | RT-225F |

2. Configure the I/O Modules

It may be necessary for the user to configure specific I/O Modules for their requirements. This example demonstrates how to configure all of the RT-225F module's channels to turn on if a fault condition occurs. Referring to the I/O module Configuration Parameter section for the RT-225F I/O module (See section 9.12 *Parameter data* on page 139 for further information).

| Bit | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
|---------|---|---|---|---|---|---|---|---|
| Channel | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Byte 0 | Fault action channels 0 to 7. 0 = fault value. 1 = hold last value | | | | | | | |
| Byte 1 | Fault action channels 8 to 15. 0 = fault value. 1 = hold last value | | | | | | | |
| Byte 2 | Fault values channels 0 to 7. 0 = Off, 1 = On | | | | | | | |
| Byte 3 | Fault values channels 8 to 15. 0 = Off, 1 = On | | | | | | | |

For this particular I/O Module the fault reaction behaviour can be influenced.

The first physical I/O Module's Configuration Parameter set is accessed through object 0x8010, the second I/O Module at object 0x8020 and so on. Sub-index 1 contains the first configuration byte, sub-index 2 the second and so on. If a particular variant of I/O Module does not have a Configuration Parameter set available, then the object will be missing from the CoE online object dictionary, in this example the first module (RT-1238 input module) has no Configuration Parameter set (as typical of an input module, it is not a configurable I/O Module), and therefore object 0x8010 is not available.

In this example the RT-225F I/O Module is the second physically installed I/O Module, and therefore its Parameter configuration object will be 0x8020. It should be noted that EtherCAT masters such as MCz have the facility to send a set of objects to the slave at start up, users may find this a convenient method of configuring their I/O.

Configure the EtherCAT master to perform SDO writes (Service Data Object) and write to objects 0x8020:1, 0x8020:2, 0x8020:3 and 0x8020:4.

| Object | Value |
|----------|-------|
| 0x8020:1 | 0 |
| 0x8020:2 | 0 |
| 0x8020:3 | 0xFF |
| 0x8020:4 | 0xFF |

Here the values written equate to:

| Byte | Value | Configuration |
|------|-------|---|
| 0 | 0 | Fault action for channels 0 to 7 = fault value |
| 1 | 0 | Fault action for channels 8 to 15 = fault value |
| 2 | 0xFF | Fault value for channels 0 to 7 = On |
| 3 | 0xFF | Fault value for channels 8 to 15 = On |

3. Read and Write to the Inputs and Outputs

The EtherCAT master will characteristically define Process Data Objects (PDOs) based on the I/O201-1 bus couplers ESI file. This will allow Byte 0 of the eight channel RT-1238, and Byte 0 and Byte 1 of the 16 channel RT-225F to be respectively read and written cyclically with minimal configuration.

The following image illustrates how the user has assigned their variables in the left most pane to the automatically created Channels within MCS for the MCz master; variables can be assigned to either the relevant byte as in this case, or individual bits within that byte (See the MCz section of MCS help for further details).

| Variable | Mapping | Channel | Address | Type | Unit | Description |
|------------------|---------|----------------|---------|-------|------|----------------|
| MyFirst8Outputs | | RT_225F Byte 0 | %QB2 | USINT | | RT_225F Byte 0 |
| MySecond8Outputs | | RT_225F Byte 1 | %QB3 | USINT | | RT_225F Byte 1 |
| MyInputs | | RT_1238 Byte 0 | %IB12 | USINT | | RT_1238 Byte 0 |

5.9 Trouble shooting

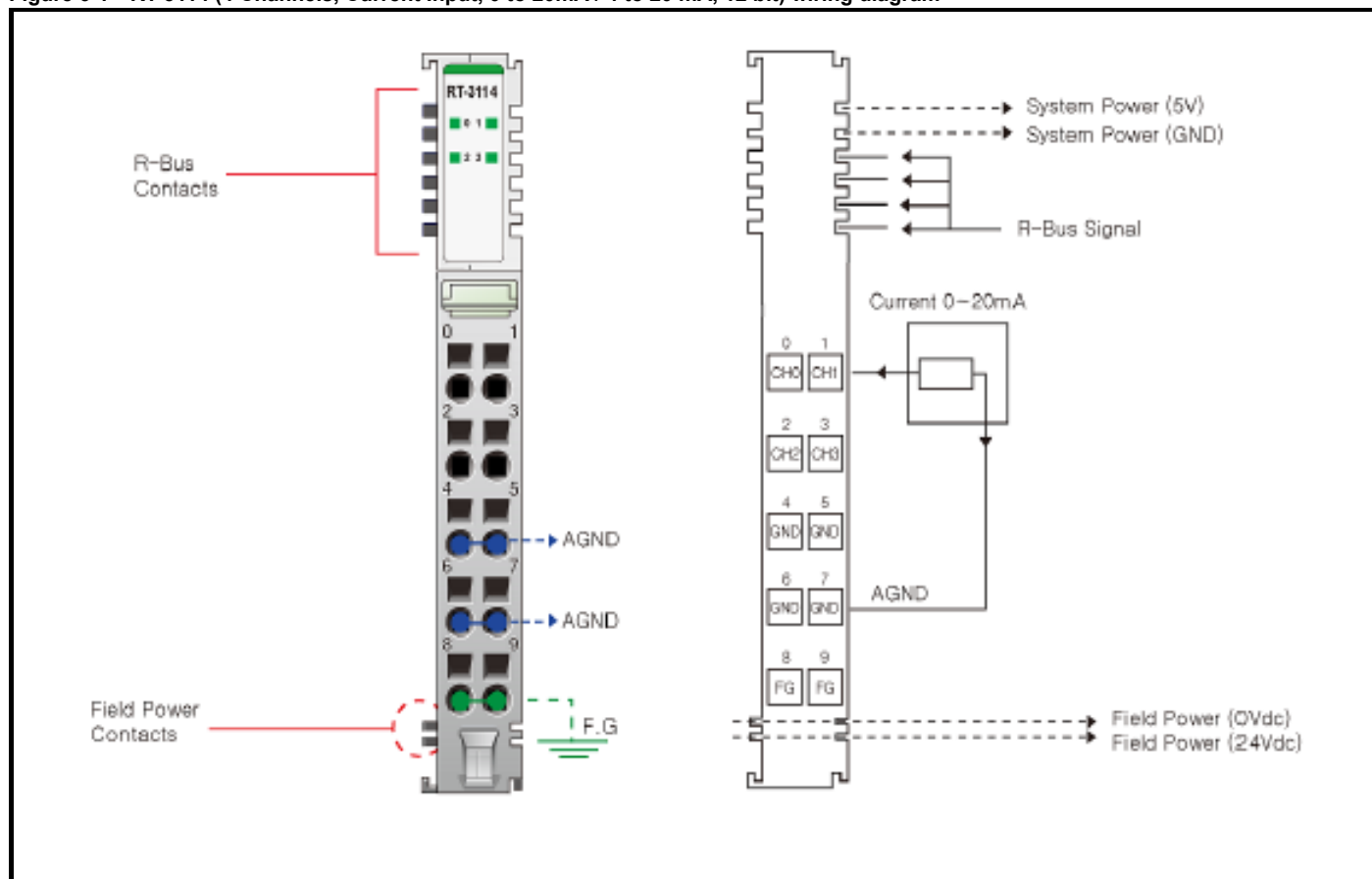
Table 5-9 How to diagnose by LED indicator

| LED Status | Cause | Action |
|------------------------|---|--|
| All LED turns off | No power | Check main power Cable |
| | System power is not supplied. | Contact supplier of the device and send module for repair. |
| MOD LED flashing Red | The unit has suffered a recoverable fault in self-testing. - EEPROM checksum fault | Use up to 63 I/O modules |
| MOD LED Red | The unit has suffered a non-recoverable fault in self-testing. - Firmware fault | Contact supplier of the device and send module for repair. |
| ERROR LED Blinking | Invalid Configuration | Use up to 63 I/O modules Check connector |
| ERROR LED Single Flash | Local Error | |
| ERROR LED Double Flash | Process Data Watchdog Timeout / EtherCAT Watchdog Timeout | |
| ERROR LED Flashes | Booting Error | |
| ERROR LED On | Application Controller Failure | |

6 Analog Input

6.1 RT-3114 (4 Channels, Current Input, 0 to 20mA / 4 to 20 mA, 12 bit)

Figure 6-1 RT-3114 (4 Channels, Current Input, 0 to 20mA / 4 to 20 mA, 12 bit) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|-----------------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel Common (AGND) | Input Channel Common (AGND) | 5 |
| 6 | Input Channel Common (AGND) | Input Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 6-1 Environmental specification

| Environmental specifications | |
|-------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 95 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels single ended, non-isolated between channels |
| Resolution in Ranges | 12 bits: 4.88 uA /Bit (0 to 20 mA), 3.91 uA/ Bit (4 to 20 mA) |
| Indicators (Logic side) | 4 Green Input Status |
| Input Current Range | 0 to 20 mA, 4 to 20 mA |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ambient ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 121.5 Ω |
| Diagnostic | Diagnostic Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) Maximum Range Over: LED Off > 21 mA Minimum Range Over: LED Off < 3 mA (4 to 20 mA) |
| Conversion Time | 1 ms / All channel (≤0.25 ms per channel) |
| Calibration | Not Required |
| Common Type | 4 Common, Field Power 0V is Common (AGND) |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> 5 to 25 Hz: ± 1.6 mm 25 to 300 Hz: 4 g Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> 10 to 40 Hz: 0.0125 g²/ Hz 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz 100 to 500 Hz: 0.002 g²/ Hz 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz Test time: 1 hr for each test |
| Industrial Emissions | EN 61000-6-4/A11: 2011 |
| Industrial Immunity | EN 61000-6-2: 2005 |
| Installation Position | Vertical and horizontal installation is available |
| Product certifications | CE, UL, FCC, KC(MSIP-REM-CV3-RT-3114) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Isolation Field Power: Non-Isolatio |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc Power Dissipation: Max. 30 mA@24 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.2 RT-3114 LED Indicator

Table 6-2 LED Indicator

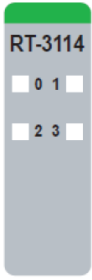
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

Table 6-3 Channel Status LED

| Status | LED | To indicate |
|-------------------|--|----------------------------|
| Normal Operation | [LED Off < 0.5 % (Maximum Input Value)] - Channel OFF [LED On > 0.5 % (Maximum Input Value)] - Channel Green | Normal Operation |
| Normal Operation | [LED Off > 21 mA (Maximum Range Over)] - Channel OFF [LED Off < 3 mA (Minimum Range Over 4 to 20 mA)] - Channel OFF | Over range Check |
| Field Power Error | All Channel Repeat Green and Off | Field Power is unconnected |

6.3 Data Value / Current

Table 6-4 Current Range: 0 to 20 mA

| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

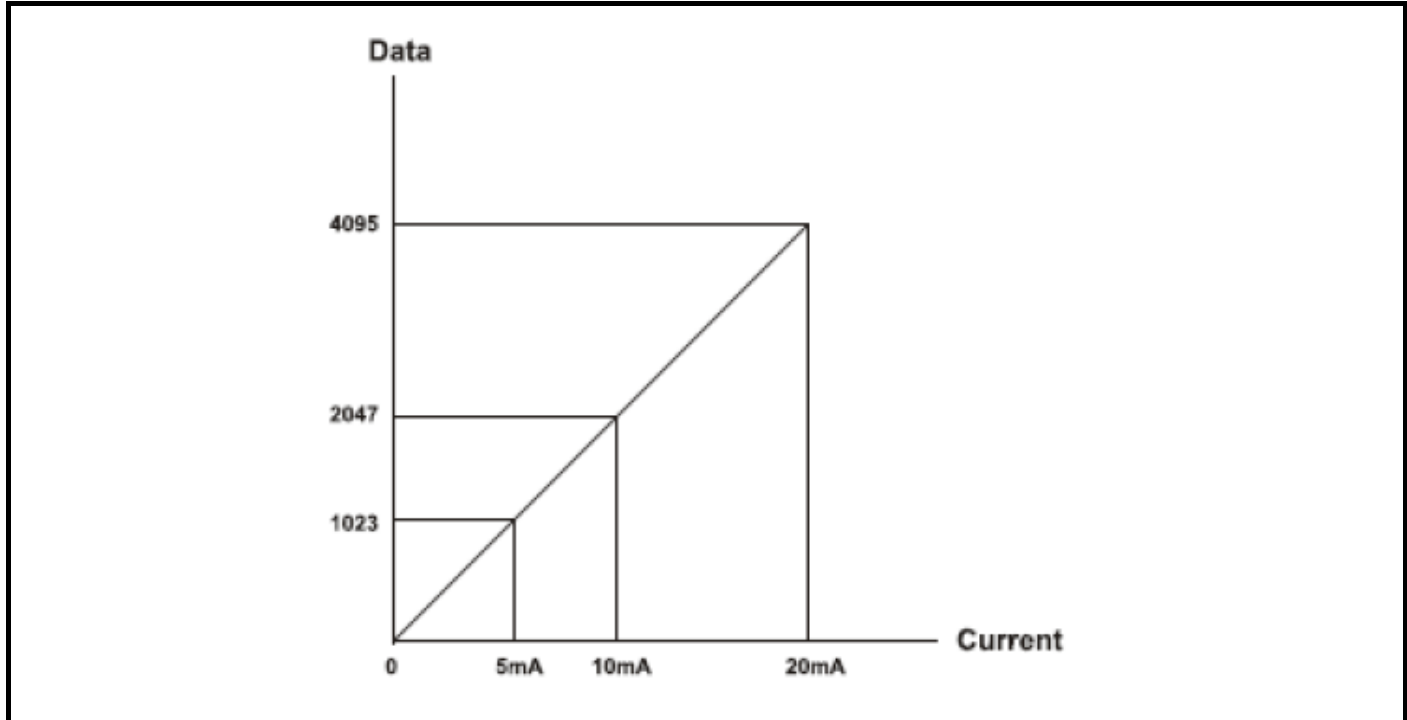
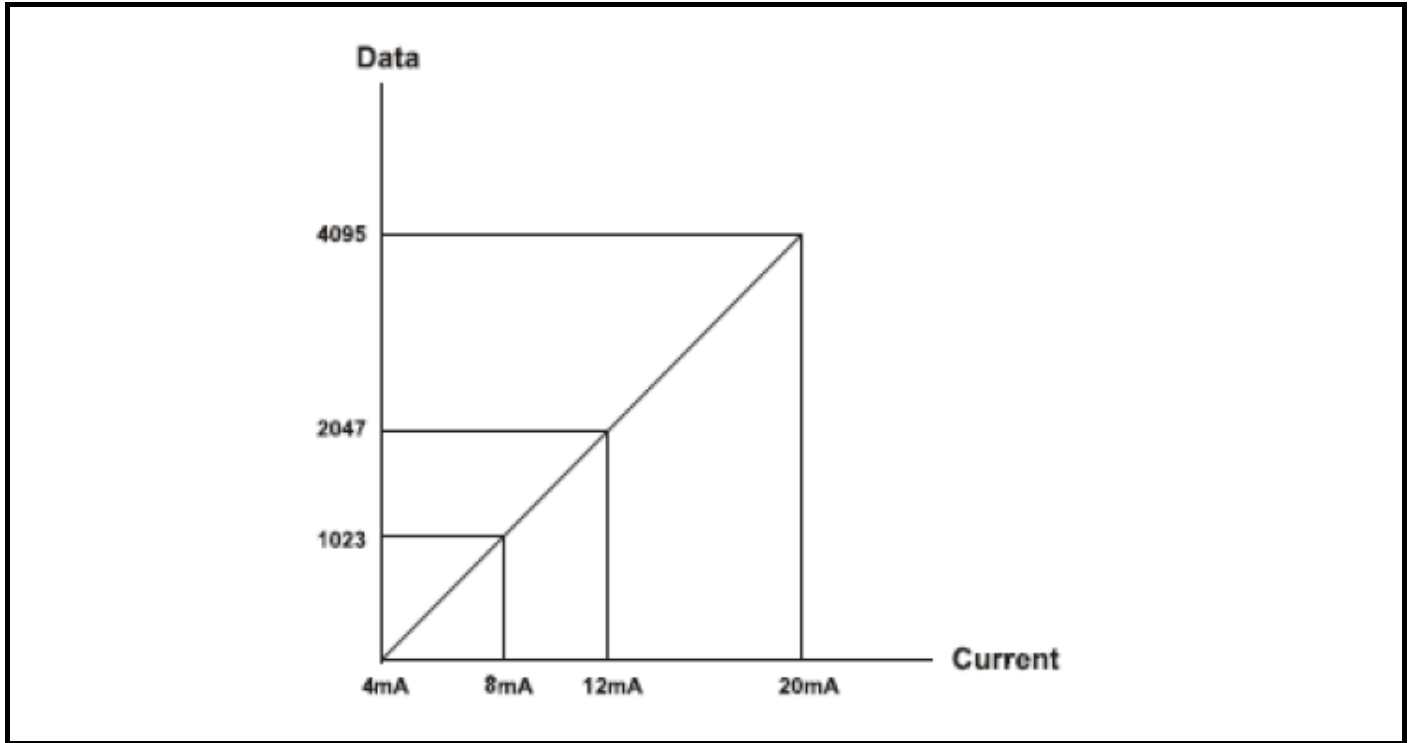


Table 6-5 Current Range: 4 to 20 mA

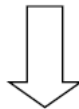
| | | | | |
|----------------|---------------|---------------|----------------|----------------|
| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



6.4 Mapping data into the image table

- Input module data

| | |
|--|------------------|
| | Analog Input Ch0 |
| | Analog Input Ch1 |
| | Analog Input Ch2 |
| | Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Input Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Input Ch0 High byte | | | | |
| Byte 2 | | | | Analog Input Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Input Ch1 High byte | | | | |
| Byte 4 | | | | Analog Input Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Input Ch2 High byte | | | | |
| Byte 6 | | | | Analog Input Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Input Ch3 High byte | | | | |

6.5 Parameter data

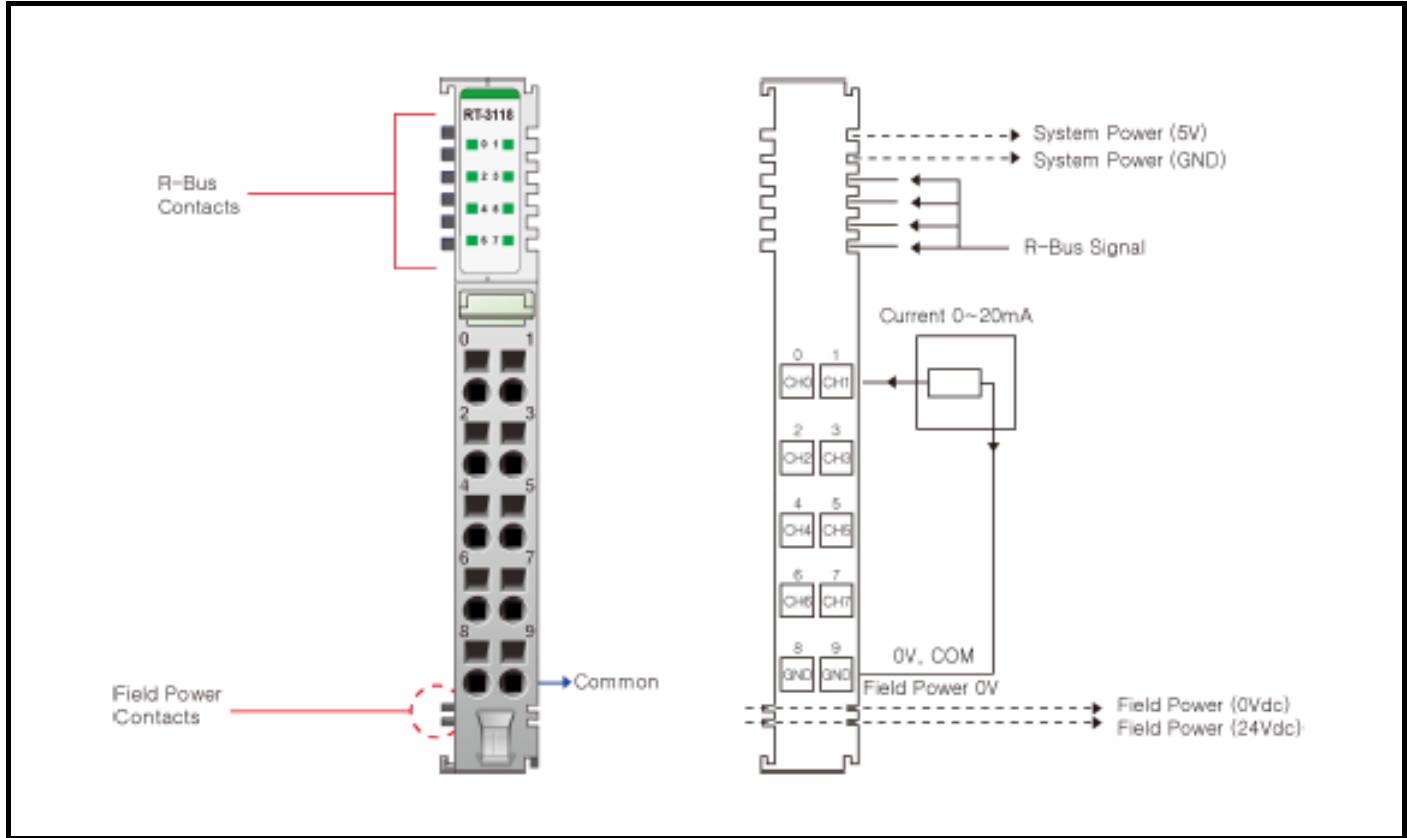
- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|--|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Current Range for Channel 0 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 1 | Current Range for Channel 1 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 2 | Current Range for Channel 2 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 3 | Current Range for Channel 3 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20) / H01: Fastest to / H62: Slowest) | | | | | | | |
| Byte 5 | Not used (=00) | | | | | | | |

All values are stored in Bus Coupler's EEPROM.

6.6 RT-3118 (8 Channels, Current Input, 0 to 20 mA / 4 to 20 mA, 12 bit)

Figure 6-2 RT-3118 (8 Channels, Current Input, 0 to 20 mA / 4 to 20 mA, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|-----------------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel 4 | Input Channel Common (AGND) | 5 |
| 6 | Input Channel 6 | Input Channel Common (AGND) | 7 |
| 8 | Input Channel Common (AGND) | Input Channel Common (AGND) | 9 |

Table 6-6 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 8 Channels single ended, non-isolated between channels |
| Resolution in Ranges | 12 bits: 4.88 uA /Bit (0 to 20 mA), 3.91 uA/ Bit (4 to 20 mA) |
| Indicators (Logic side) | 8 Green Input Status LEDs |
| Input Current Range | 0 to 20 mA, 4 to 20 mA |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 121.5 Ω |
| Diagnostic | Diagnostic Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) Maximum Range Over: LED Off > 21 mA Minimum Range Over: LED Off < 3 mA (4 to 20 mA) |
| Conversion Time | ≤0.25 ms per channel) |
| Calibration | Not Required |
| Common Type | 8 Channels / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC Resistance Burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/All: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-3118) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.7 RT-3118 LED Indicator

Table 6-7 LED Indicator

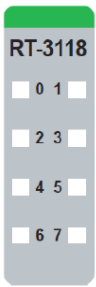
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |
| | 4 | INPUT Channel 4 | |
| | 5 | INPUT Channel 5 | |
| | 6 | INPUT Channel 6 | |
| | 7 | INPUT Channel 7 | |

Table 6-8 Channel Status LED

| Status | LED | To indicate |
|-------------------|----------------------------------|--|
| Normal Operation | Off | Input Value < 0.5 % (Maximum Input Value)] |
| | Green | Input Value > 0.5 % (Maximum Input Value)] |
| Over Range Check | Off | Input Value > 21 mA (Maximum Range Over)] |
| | | Input Value < 3 mA (Minimum Range Over)] |
| Field Power Error | All Channel Repeat Green and Off | Field Power is unconnected |

6.8 Data Value / Current

Table 6-9 Current Range: 0 to 20 mA

| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

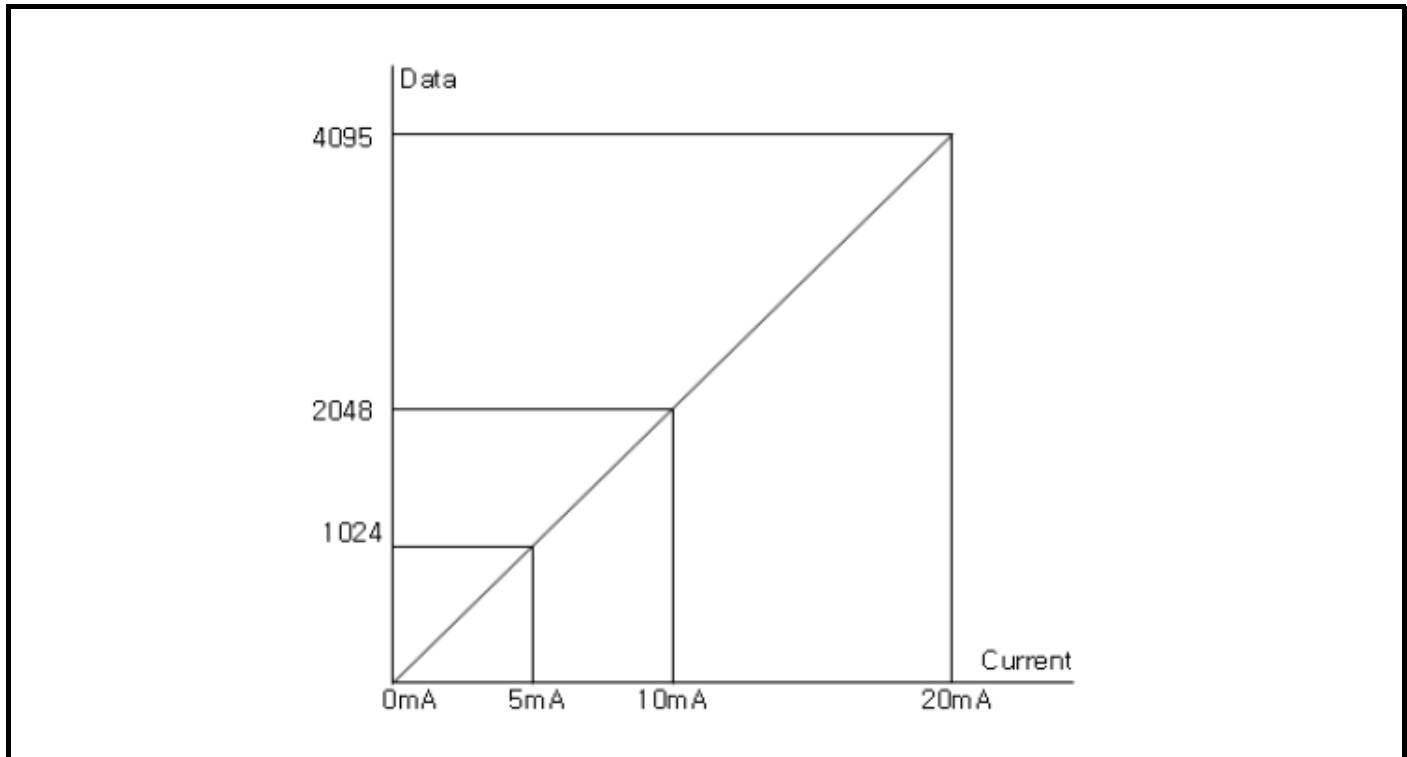
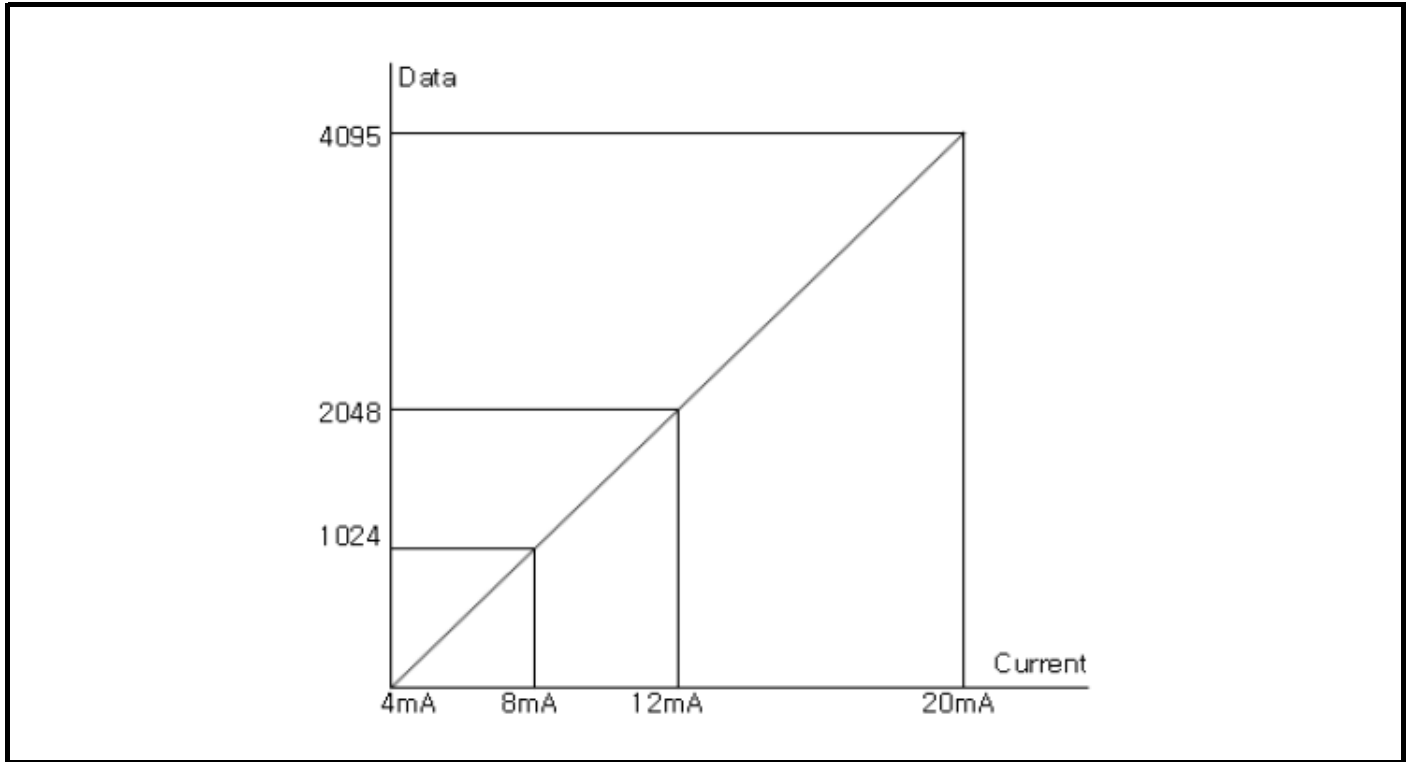


Table 6-10 Current Range: 4 to 20 mA

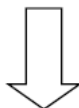
| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



6.9 Mapping data into the image table

- Input module data

| | |
|--|------------------|
| | Analog Input Ch0 |
| | Analog Input Ch1 |
| | Analog Input Ch2 |
| | Analog Input Ch3 |
| | Analog Input Ch4 |
| | Analog Input Ch5 |
| | Analog Input Ch6 |
| | Analog Input Ch7 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-------|-------|-------|-------|----------------------------|
| Byte 0 | | | | | | | | Analog Input Ch0 Low byte |
| Byte 1 | | | | | | | | Analog Input Ch0 High byte |
| Byte 2 | | | | | | | | Analog Input Ch1 Low byte |
| Byte 3 | | | | | | | | Analog Input Ch1 High byte |
| Byte 4 | | | | | | | | Analog Input Ch2 Low byte |
| Byte 5 | | | | | | | | Analog Input Ch2 High byte |
| Byte 6 | | | | | | | | Analog Input Ch3 Low byte |
| Byte 7 | | | | | | | | Analog Input Ch3 High byte |
| Byte 8 | | | | | | | | Analog Input Ch4 High byte |
| Byte 9 | | | | | | | | Analog Input Ch4 High byte |
| Byte 10 | | | | | | | | Analog Input Ch5 High byte |
| Byte 11 | | | | | | | | Analog Input Ch5 High byte |
| Byte 12 | | | | | | | | Analog Input Ch6 High byte |
| Byte 13 | | | | | | | | Analog Input Ch6 High byte |
| Byte 14 | | | | | | | | Analog Input Ch7 High byte |
| Byte 15 | | | | | | | | Analog Input Ch7 High byte |

6.10 Parameter data

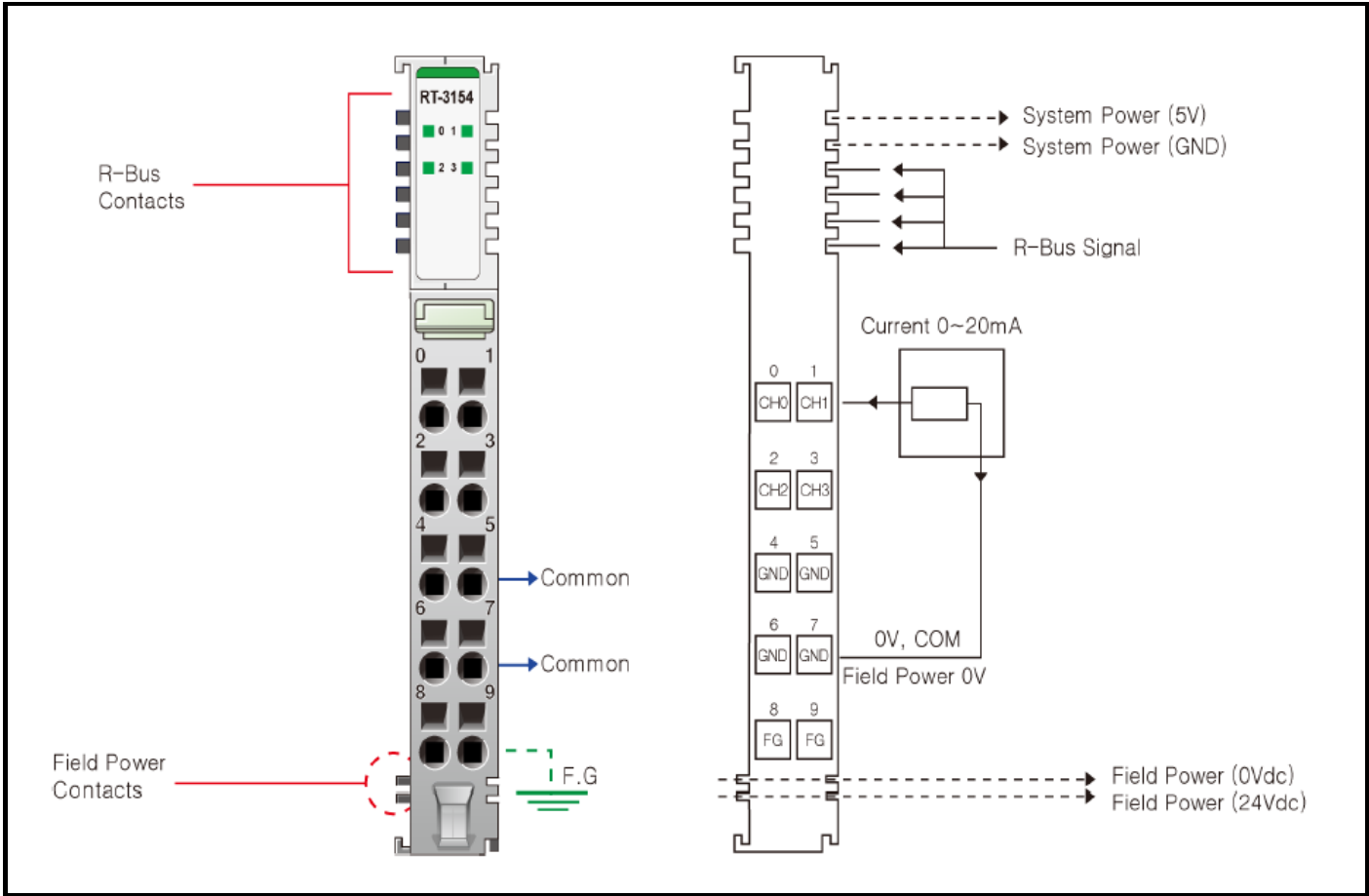
- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|--|
| Byte 0 | | | | | | | | Current Range for Channel 0 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 1 | | | | | | | | Current Range for Channel 1 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 2 | | | | | | | | Current Range for Channel 2 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 3 | | | | | | | | Current Range for Channel 3 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 4 | | | | | | | | Current Range for Channel 4 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 5 | | | | | | | | Current Range for Channel 5 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 6 | | | | | | | | Current Range for Channel 6 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 7 | | | | | | | | Current Range for Channel 7 (H00: 0 to 20 mA, H01: 4 to 20 mA) |
| Byte 8 | | | | | | | | Filter Time (H00: Default Filter (=20) / H01: Fastest to / H62: Slowest) |
| Byte 9 | | | | | | | | Not used (=00) |

All values are stored in Bus Coupler's EEPROM.

6.11 RT-3154 (4 Channels, Current Input, 0 to 20 mA / 4 to 20 mA, 15 bits)

Figure 6-3 RT-3154 (4 Channels, Current Input, 0 to 20 mA / 4 to 20 mA, 15 bits) wiring diagram



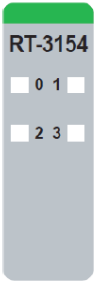
| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|-----------------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel Common (AGND) | Input Channel Common (AGND) | 5 |
| 6 | Input Channel Common (AGND) | Input Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 6-11 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Single Ended, Non-isolated Between Channels |
| Resolution in Ranges | 15 bits: 0.61 uA /Bit (0 to 20 mA), 0.49 uA/ Bit (4 to 20 mA) |
| Indicators | 4 Green Input Status LEDs |
| Input Current Range | 0 to 20 mA, 4 to 20 mA |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -25 °C, 60 °C |
| Input Impedance | 121.5 Ω |
| Diagnostic | Diagnostic Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) Maximum Range Over: LED Off > 21 mA Minimum Range Over: LED Off < 3 mA (4 to 20 mA) |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g² /Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-3154) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.12 RT-3154 LED Indicator

6.12.1 LED Indicator

| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

6.12.2 Channel Status LED

| Status | LED | To indicate |
|-------------------|----------------------------------|--|
| Normal Operation | Off | Input Value < 0.5 % (Maximum Input Value)] |
| | Green | Input Value > 0.5 % (Maximum Input Value)] |
| Over Range Check | Off | Input Value > 21 mA (Maximum Range Over)] |
| | | Input Value < 3 mA (Minimum Range Over)] |
| Field Power Error | All Channel Repeat Green and Off | Field Power is unconnected |

6.13 Data Value / Current

Table 6-12 Current Range: 0 to 20 mA

| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |

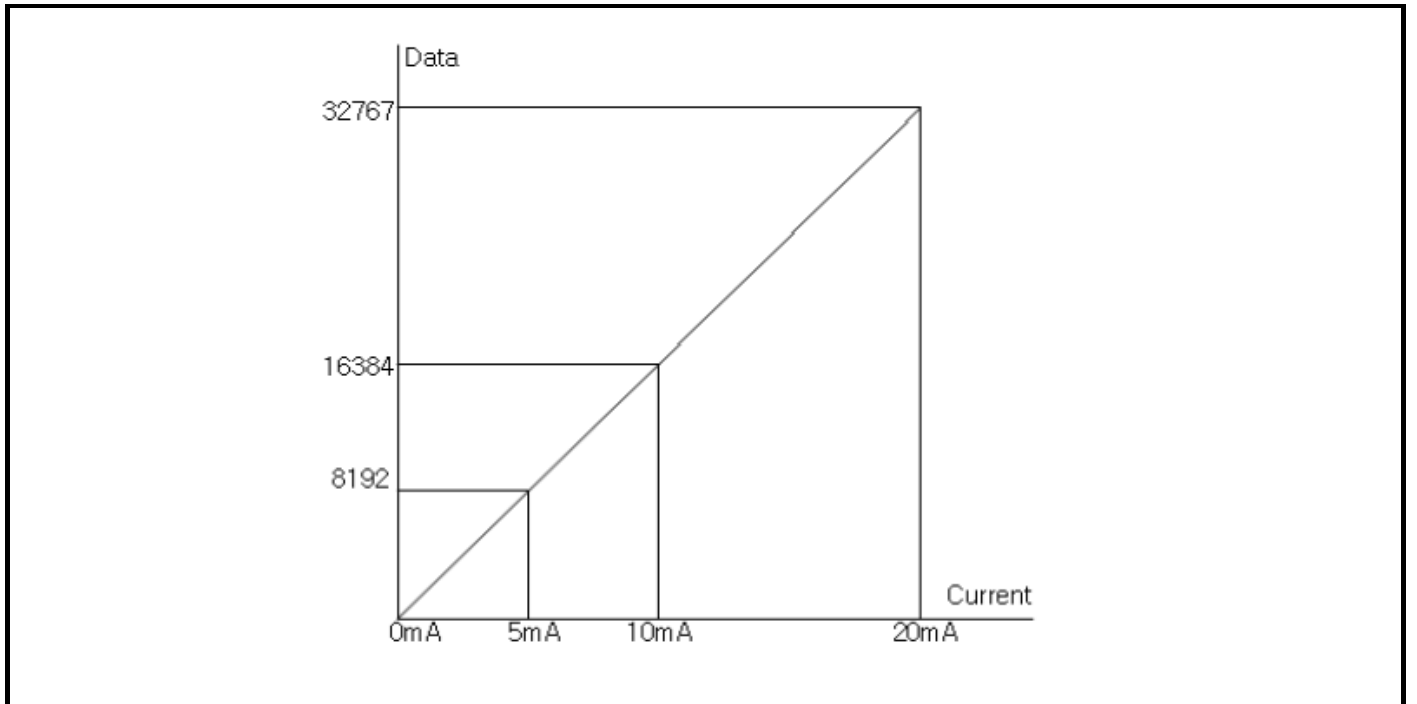
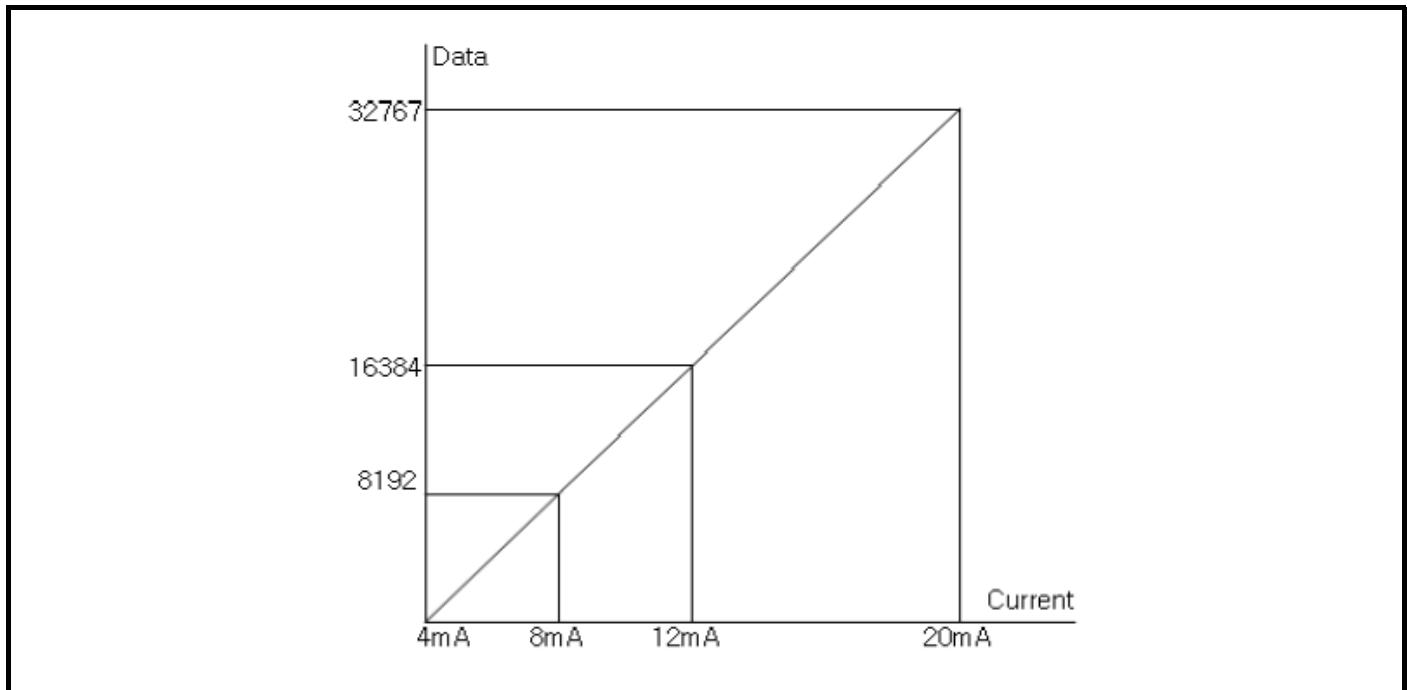


Table 6-13 Current Range: 4 to 20 mA

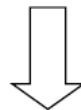
| | | | | |
|----------------|---------------|---------------|----------------|----------------|
| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |



6.14 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Input Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Input Ch0 High byte | | | | |
| Byte 2 | | | | Analog Input Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Input Ch1 High byte | | | | |
| Byte 4 | | | | Analog Input Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Input Ch2 High byte | | | | |
| Byte 6 | | | | Analog Input Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Input Ch3 High byte | | | | |

6.15 Parameter data

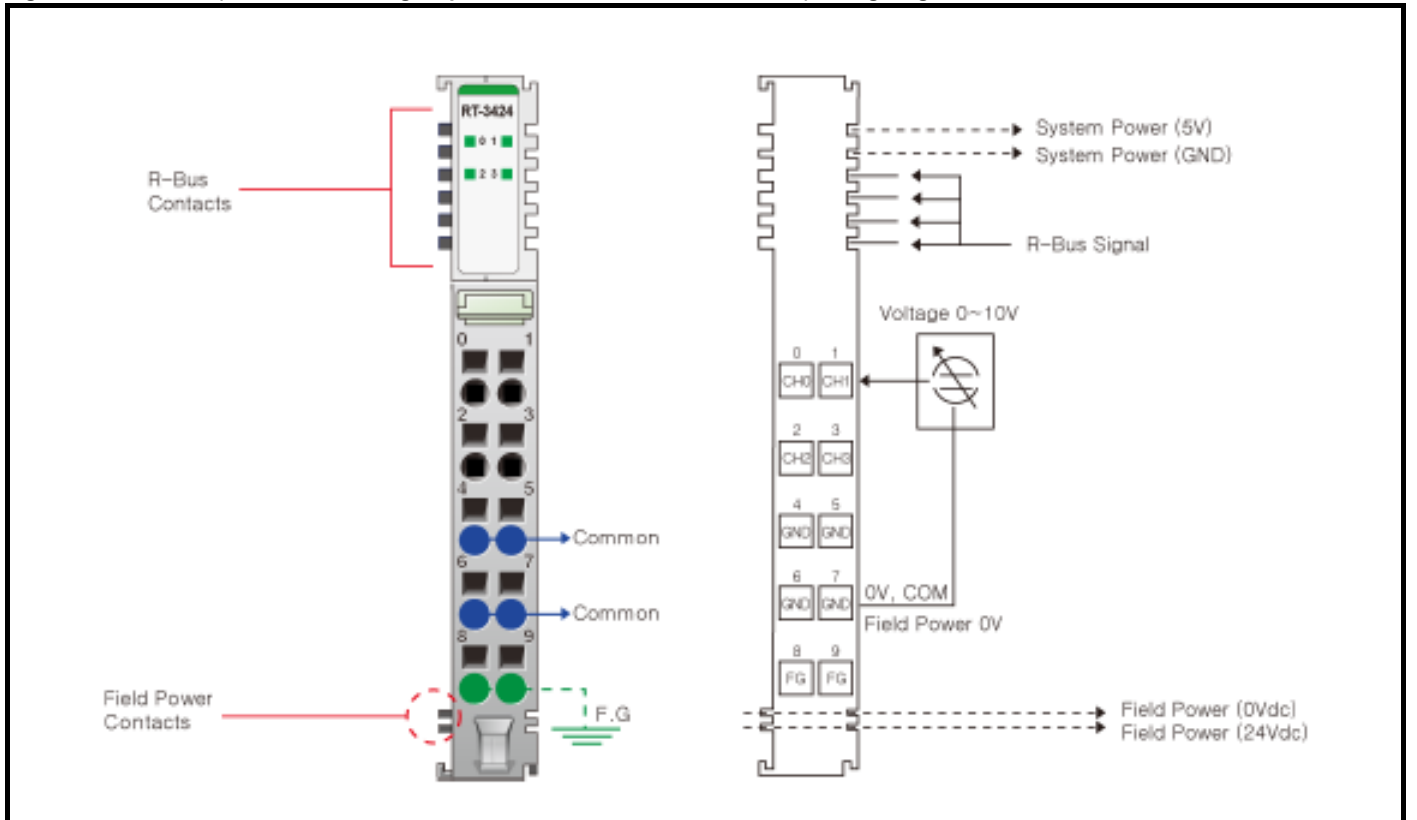
- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|--|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Current Range for Channel 0 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 1 | Current Range for Channel 1 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 2 | Current Range for Channel 2 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 3 | Current Range for Channel 3 (H00: 0 to 20 mA, H01: 4 to 20 mA) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20) / H01: Fastest to / H62: Slowest) | | | | | | | |
| Byte 5 | Not used (=00) | | | | | | | |

All values are stored in Bus Coupler's EEPROM.

6.16 RT-3424 (4 Channels, Voltage Input, 0 to 10 Vdc / 0 to 5 Vdc, 12 bits)

Figure 6-4 RT-3424 (4 Channels, Voltage Input, 0 to 10 Vdc / 0 to 5 Vdc, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|-----------------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel Common (AGND) | Input Channel Common (AGND) | 5 |
| 6 | Input Channel Common (AGND) | Input Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 6-14 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Single Ended, Non-isolated Between Channels |
| Resolution in Ranges | 12 bits: 2.44 mV /Bit (0 to 10 V), 1.22 mV/ Bit (0 to 5 V) |
| Indicators | 4 Green Input Status LEDs |
| Input Voltage Range | 0 to 10 Vdc, 0 to 5 Vdc |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 500 kΩ |
| Diagnostic | Diagnostic Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-3424) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.17 RT-3424 LED Indicator

Table 6-15 LED Indicator

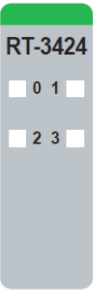
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

Table 6-16 Channel Status LED

| Status | LED | To indicate |
|-------------------|----------------------------------|--|
| Normal Operation | Off | Input Value < 0.5 % (Maximum Input Value)] |
| | Green | Input Value > 0.5 % (Maximum Input Value)] |
| Field Power Error | All Channel Repeat Green and Off | Field Power is unconnected |

6.18 Data Value / Voltage

Table 6-17 Current Range: 0 to 10 Vdc

| Voltage | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

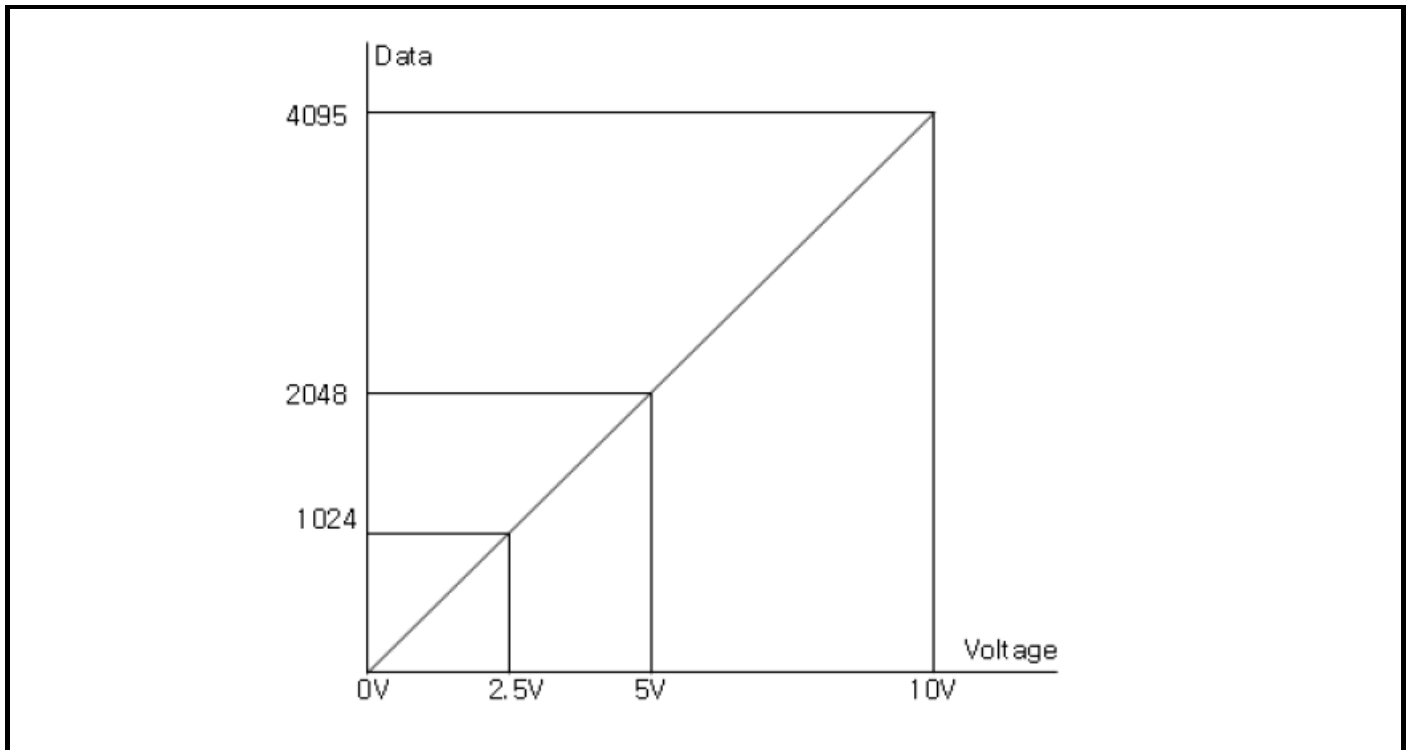
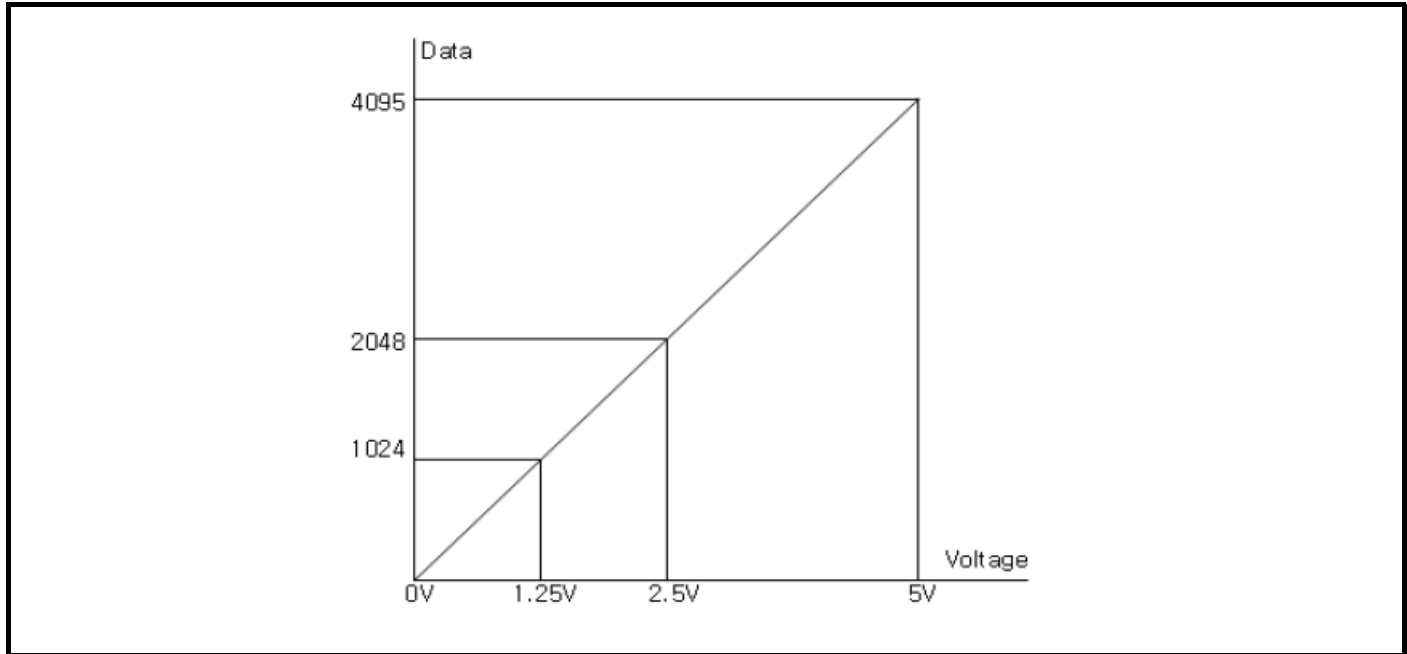


Table 6-18 Voltage Range: 0 to 5 Vdc

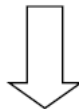
| | | | | |
|----------------|--------------|---------------|--------------|--------------|
| Voltage | 0.0 V | 1.25 V | 2.5 V | 5.0 V |
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



6.19 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Input Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Input Ch0 High byte | | | | | | | |
| Byte 2 | Analog Input Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Input Ch1 High byte | | | | | | | |
| Byte 4 | Analog Input Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Input Ch2 High byte | | | | | | | |
| Byte 6 | Analog Input Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Input Ch3 High byte | | | | | | | |

6.20 Parameter data

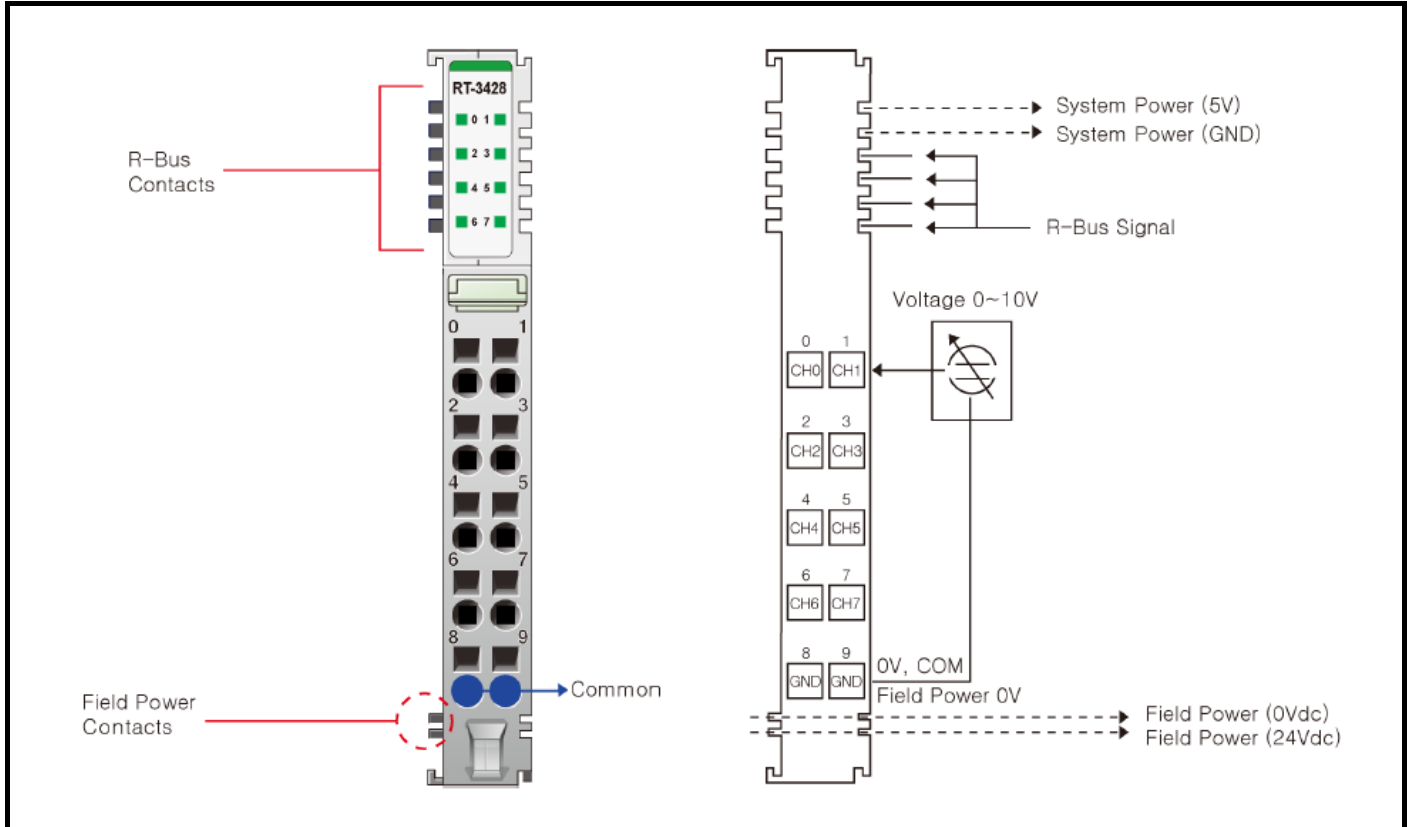
- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|--|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Current Range for Channel 0 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 1 | Current Range for Channel 1 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 2 | Current Range for Channel 2 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 3 | Current Range for Channel 3 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20) / H01: Fastest to / H62: Slowest) | | | | | | | |
| Byte 5 | Not used (=00) | | | | | | | |

All values are stored in Bus Coupler's EEPROM.

6.21 RT-3428 (8 Channels, Voltage Input, 0 to 10 Vdc / 0 to 5 Vdc, 12 bits)

Figure 6-5 RT-3428 (8 Channels, Voltage Input, 0 to 10 Vdc / 0 to 5 Vdc, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|-----------------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel 4 | Input Channel 5 | 5 |
| 6 | Input Channel 6 | Input Channel 7 | 7 |
| 8 | Input Channel Common (AGND) | Input Channel Common (AGND) | 9 |

6.22 RT-3428 LED Indicator

Table 6-19 LED Indicator

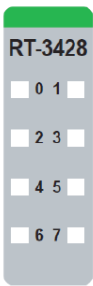
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |
| | 4 | INPUT Channel 4 | |
| | 5 | INPUT Channel 5 | |
| | 6 | INPUT Channel 6 | |
| | 7 | INPUT Channel 7 | |

Table 6-20 Channel Status LED

| Status | LED | To indicate |
|-------------------|----------------------------------|---|
| Normal Operation | Off | [LED Off < 0.5 % (Maximum Input Value)] |
| | Green | [LED On > 0.5 % (Maximum Input Value)] |
| Field Power Error | All Channel Repeat Green and Off | Field Power is unconnected |

6.23 Data Value / Voltage

Table 6-21 Current Range: 0 to 10 Vdc

| Voltage | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

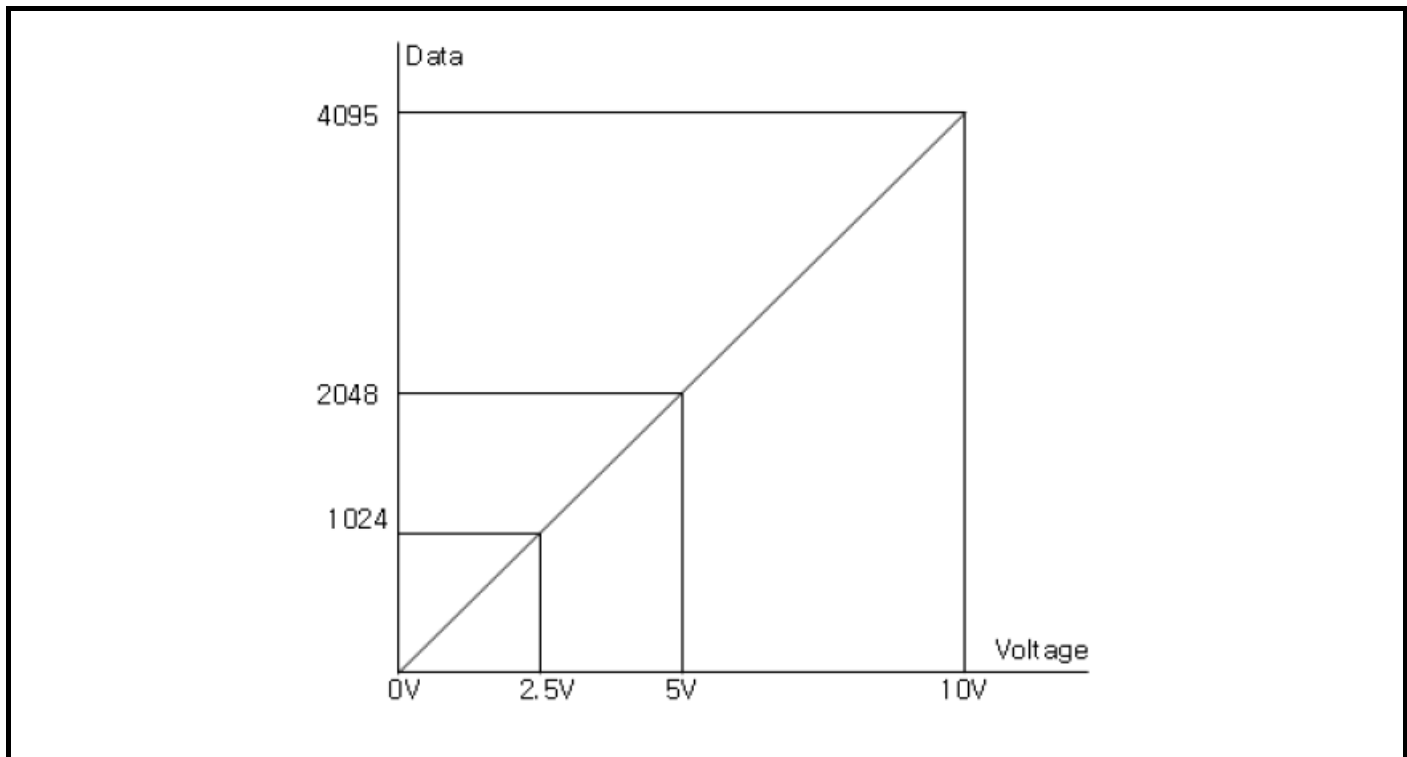
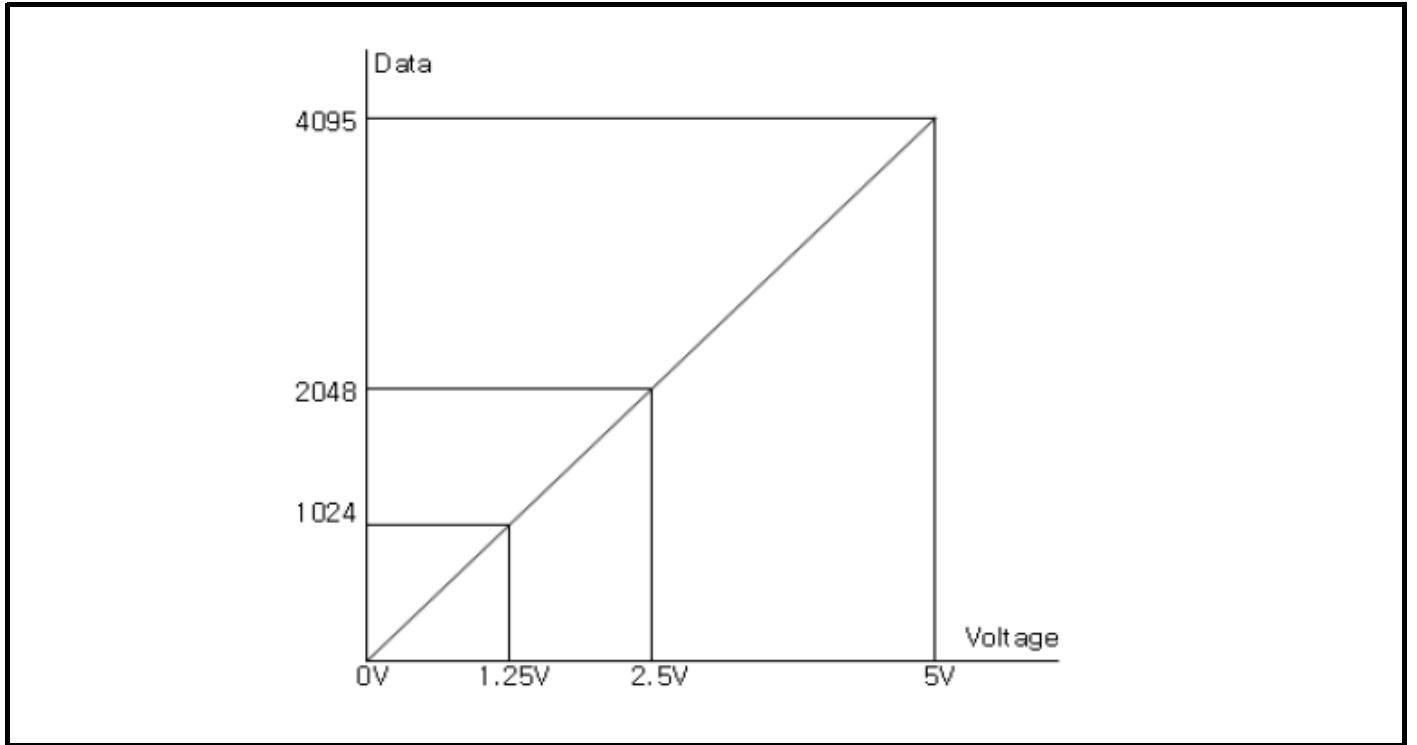


Table 6-22 Voltage Range: 0 to 5 Vdc

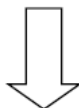
| Voltage | 0.0 V | 1.25 V | 2.5 V | 5.0 V |
|------------|-------|--------|-------|-------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



6.24 Mapping data into the image table

- Input module data

| | |
|--|------------------|
| | Analog Input Ch0 |
| | Analog Input Ch1 |
| | Analog Input Ch2 |
| | Analog Input Ch3 |
| | Analog Input Ch4 |
| | Analog Input Ch5 |
| | Analog Input Ch6 |
| | Analog Input Ch7 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-------|-------|-------|-------|----------------------------|
| Byte 0 | | | | | | | | Analog Input Ch0 Low byte |
| Byte 1 | | | | | | | | Analog Input Ch0 High byte |
| Byte 2 | | | | | | | | Analog Input Ch1 Low byte |
| Byte 3 | | | | | | | | Analog Input Ch1 High byte |
| Byte 4 | | | | | | | | Analog Input Ch2 Low byte |
| Byte 5 | | | | | | | | Analog Input Ch2 High byte |
| Byte 6 | | | | | | | | Analog Input Ch3 Low byte |
| Byte 7 | | | | | | | | Analog Input Ch3 High byte |
| Byte 8 | | | | | | | | Analog Input Ch4 High byte |
| Byte 9 | | | | | | | | Analog Input Ch4 High byte |
| Byte 10 | | | | | | | | Analog Input Ch5 High byte |
| Byte 11 | | | | | | | | Analog Input Ch5 High byte |
| Byte 12 | | | | | | | | Analog Input Ch6 High byte |
| Byte 13 | | | | | | | | Analog Input Ch6 High byte |
| Byte 14 | | | | | | | | Analog Input Ch7 High byte |
| Byte 15 | | | | | | | | Analog Input Ch7 High byte |

6.25 Parameter data

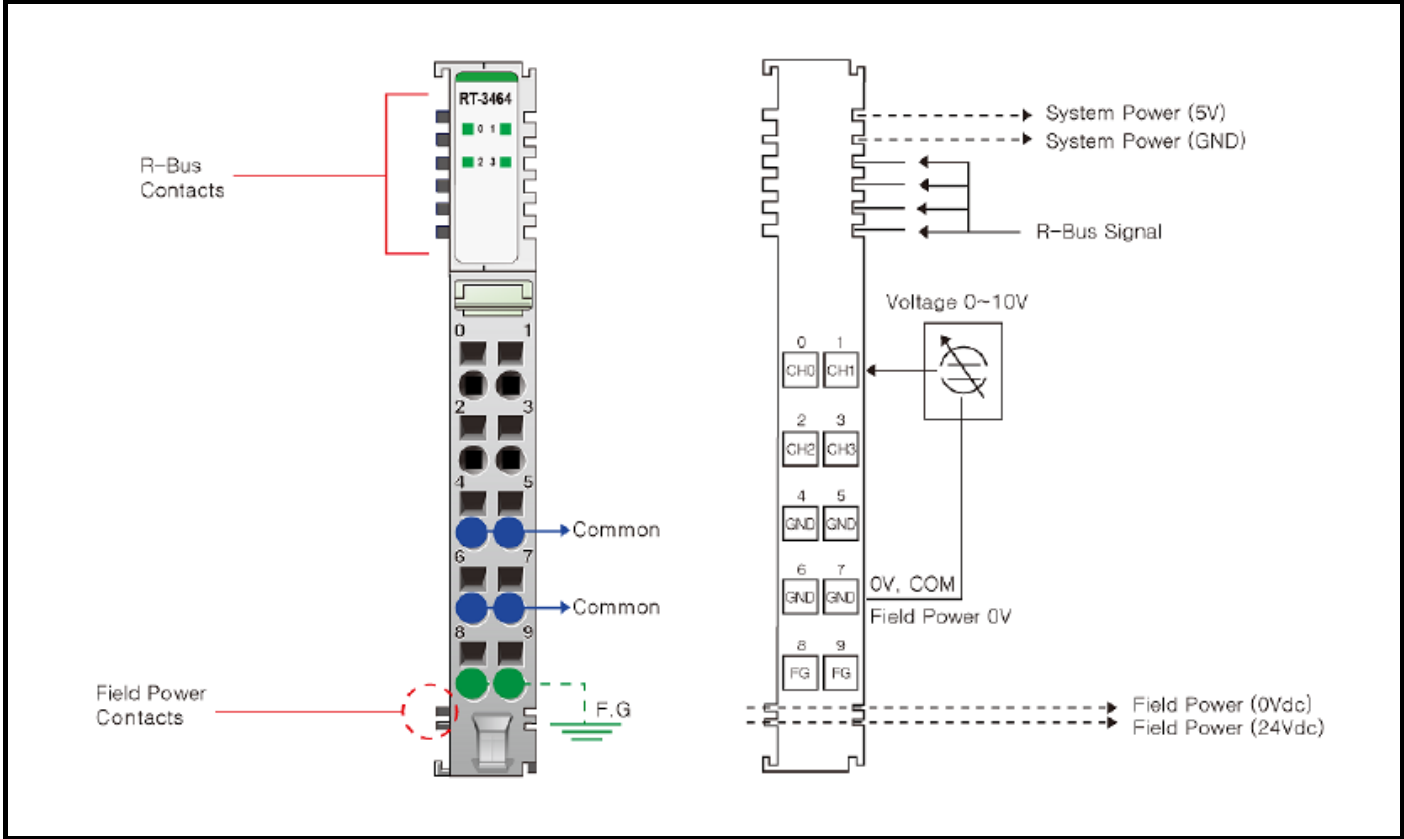
- Valid Parameter length: 10 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|--|
| Byte 0 | | | | | | | | Current Range for Channel 0 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 1 | | | | | | | | Current Range for Channel 1 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 2 | | | | | | | | Current Range for Channel 2 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 3 | | | | | | | | Current Range for Channel 3 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 4 | | | | | | | | Current Range for Channel 4 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 5 | | | | | | | | Current Range for Channel 5 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 6 | | | | | | | | Current Range for Channel 6 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 7 | | | | | | | | Current Range for Channel 7 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) |
| Byte 8 | | | | | | | | Filter Time (H00: Default Filter (=20) / H01: Fastest to / H62: Slowest) |
| Byte 9 | | | | | | | | Not used (=00) |

All values are stored in Bus Coupler's EEPROM.

6.26 RT-3464 (4 Channels, Voltage Input, 0 to 10 Vdc / 0 to 5 Vdc, 15 bits)

Figure 6-6 RT-3464 (4 Channels, Voltage Input, 0 to 10 Vdc / 0 to 5 Vdc, 15 bits) wiring diagram



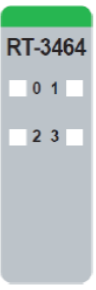
| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|-----------------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel Common (AGND) | Input Channel Common (AGND) | 5 |
| 6 | Input Channel Common (AGND) | Input Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 6-23 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Single Ended, Non-isolated Between Channels |
| Resolution in Ranges | 15 bits: 0.31 mV/ bit (0 to 10 V) 0.15 mV/ bit (0 to 5 V) |
| Indicators | 4 Green Input Status LEDs |
| Input Voltage Range | 0 to 10 Vdc, 0 to 5 Vdc |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -25 °C, 60 °C |
| Input Impedance | 500 kΩ |
| Diagnostic | Diagnostic Field Power Off : LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-3464) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.27 RT-3464 LED Indicator

6.27.1 LED Indicator

| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

6.27.2 Channel Status LED

| Status | LED | To indicate |
|-------------------|----------------------------------|---|
| Normal Operation | Off | [LED Off < 0.5 % (Maximum Input Value)] |
| | Green | [LED On > 0.5 % (Maximum Input Value)] |
| Field Power Error | All Channel Repeat Green and Off | Field Power is unconnected |

6.28 Data Value / Voltage

Table 6-24 Voltage Range: 0 to 10 Vdc

| Current | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |

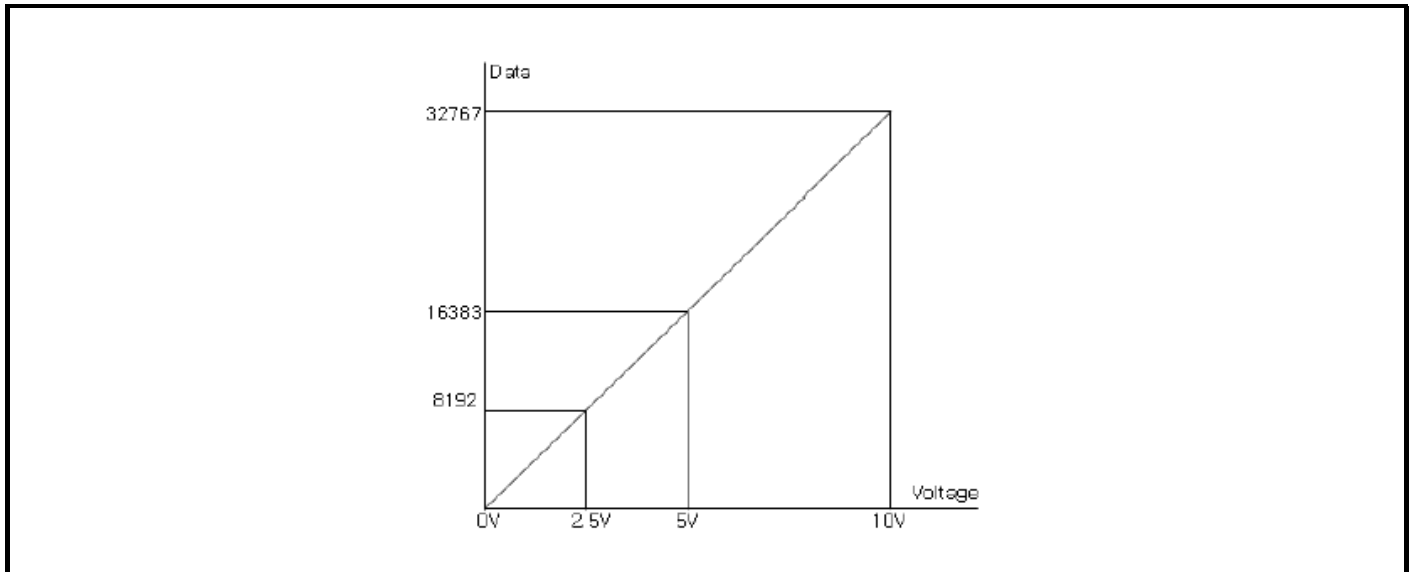
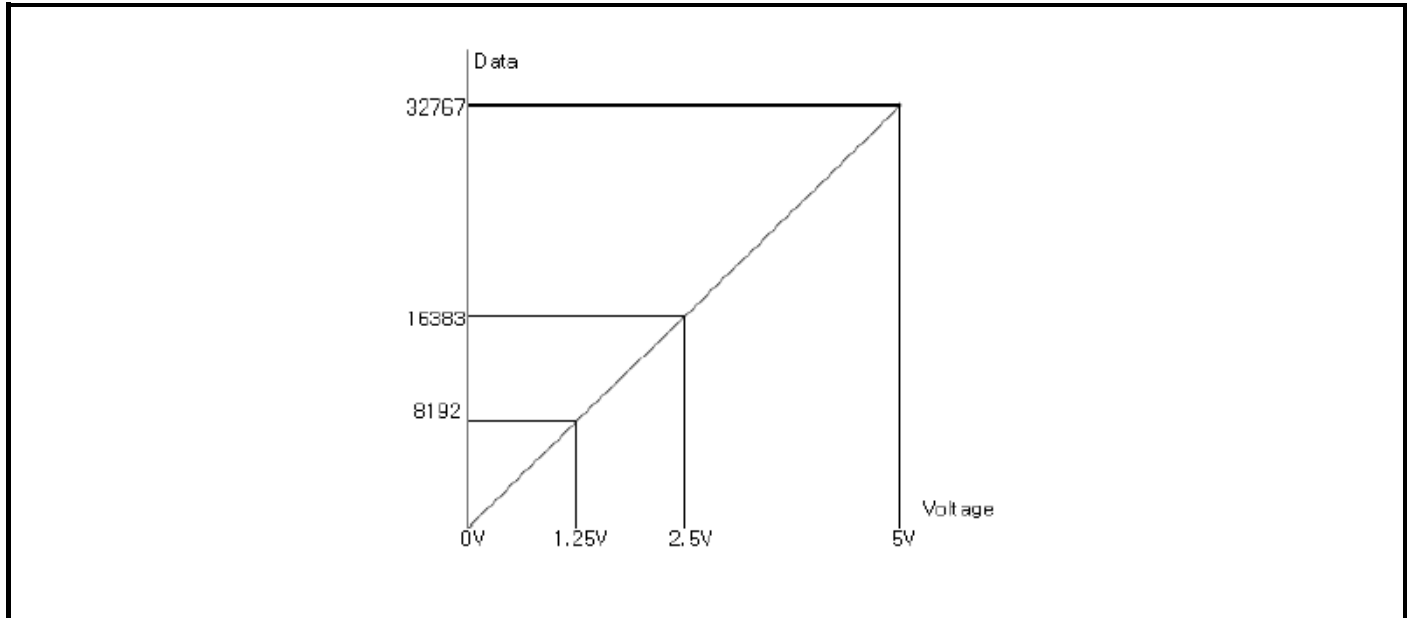


Table 6-25 Voltage Range: 0 to 5 Vdc

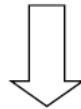
| | | | | |
|----------------|--------------|---------------|--------------|--------------|
| Voltage | 0.0 V | 1.25 V | 2.5 V | 5.0 V |
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |



6.29 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Input Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Input Ch0 High byte | | | | |
| Byte 2 | | | | Analog Input Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Input Ch1 High byte | | | | |
| Byte 4 | | | | Analog Input Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Input Ch2 High byte | | | | |
| Byte 6 | | | | Analog Input Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Input Ch3 High byte | | | | |

6.30 Parameter data

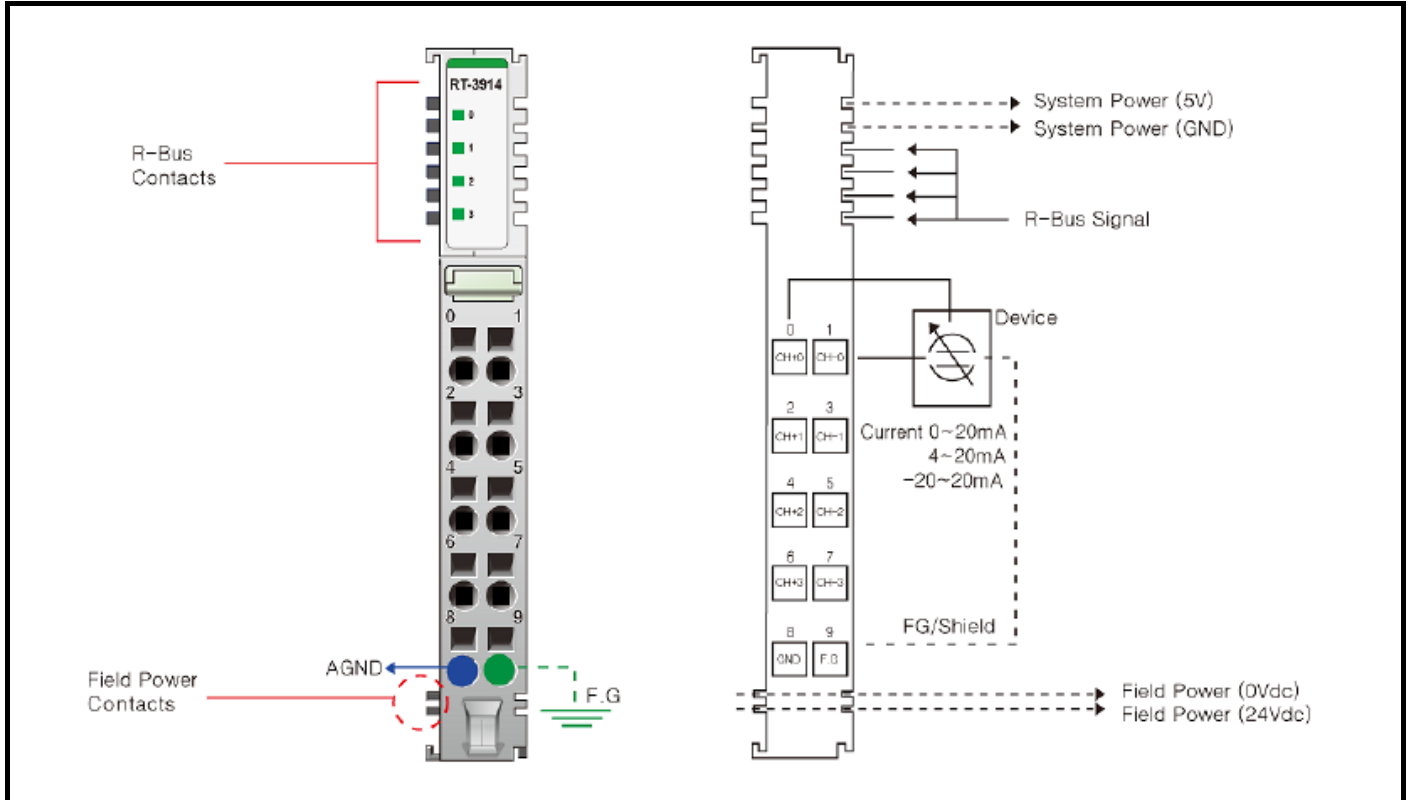
- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|--|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Current Range for Channel 0 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 1 | Current Range for Channel 1 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 2 | Current Range for Channel 2 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 3 | Current Range for Channel 3 (H00: 0 to 10 Vdc, H01: 0 to 5 Vdc) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20) / H01: Fastest to / H62: Slowest) | | | | | | | |
| Byte 5 | Not used (=00) | | | | | | | |

All values are stored in Bus Coupler's EEPROM.

6.31 RT-3914 (4 Channels, Differential Current Input, 0 to 20 mA, 4 to 20 mA, -20 to 20 mA, 12 bit)

Figure 6-7 RT-3914 (4 Channels, Differential Current Input, 0 to 20 mA, 4 to 20 mA, -20 to 20 mA, 12 bit) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|---------------------|------------|
| 0 | Input Channel 0 (+) | Input Channel 0 (-) | 1 |
| 2 | Input Channel 1 (+) | Input Channel 1 (-) | 3 |
| 4 | Input Channel 2 (+) | Input Channel 2 (-) | 5 |
| 6 | Input Channel 3 (+) | Input Channel 3 (-) | 7 |
| 8 | Input Channel Common (AGND) | Field Ground | 9 |

Table 6-26 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Differential, non-isolated between channels |
| Resolution in Ranges | 12 bits: 4.88 uA / bit (0 to 20 mA) 12 bits: 3.91 uA / bit (4 to 20 mA) 12 bits: 9.77 uA / bit (-20 to 20 mA) |
| Indicators | 4 Green Input Status LEDs |
| Input Range | 0 to 20 mA, 4 to 20 mA, -20 to 20 mA |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 121.5 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) Maximum Range Over: LED Off > 21 mA Minimum Range Over: LED Off < 3 mA (4 to 20 mA) Minimum Range Over: LED Off <-21 mA (-20 to 20 mA) |
| Conversion Time | 1 msec / 4 channels |
| Calibration | Not Required |
| Common Type | 4 Channels / 1 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> 5 to 25 Hz: ± 1.6 mm 25 to 300 Hz: 4 g Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> 10 to 40 Hz: 0.0125 g²/ Hz 40 to 100 Hz: 0.0125 → 0.002 g² /Hz 100 to 500 Hz: 0.002 g²/ Hz 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz Test time: 1 hr for each test |
| EMC Resistance Burst/ESD | EN 61000-6-2: 2005, EN61000-6-4/All: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC (MSIP-REM-CV3-RT-3914) |
| Power Dissipation | Max. 95 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: DC/DC Converter Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.32 RT-3914 LED Indicator

Table 6-27 LED Indicator

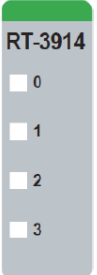
| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-3914</p> <p>0</p> <p>1</p> <p>2</p> <p>3</p> | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

Table 6-28 Channel Status LED

| Status | LED | To indicate |
|-------------------|---|----------------------------|
| Normal Operation | [LED Off < 0.5 % (Maximum Input Value)] - Channel OFF [LED On > 0.5 % (Maximum Input Value)] - Channel Green | Normal Operation |
| Normal Operation | 0 to 20 mA: LED Off > 21 mA, LED Off < 0 mA 4 to 20 mA: LED Off > 21 mA, LED Off < 3 mA -20 to 20 mA: LED Off > 21 mA, LED Off < -21 mA | Over range check |
| Field Power Error | All Channel Repeat the Green and OFF | Field Power is unconnected |

6.33 Data Value / Current

Table 6-29 Current Range: 0 to 20 mA

| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

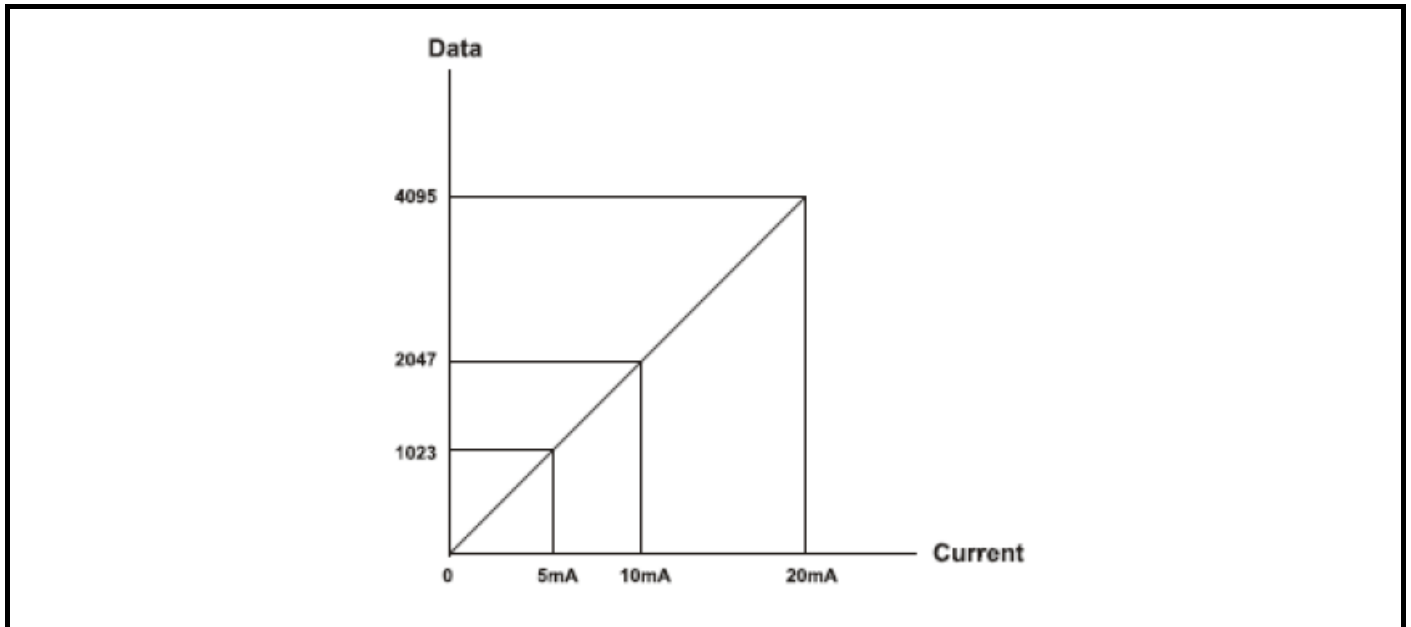


Table 6-30 Current Range: 4 to 20 mA

| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

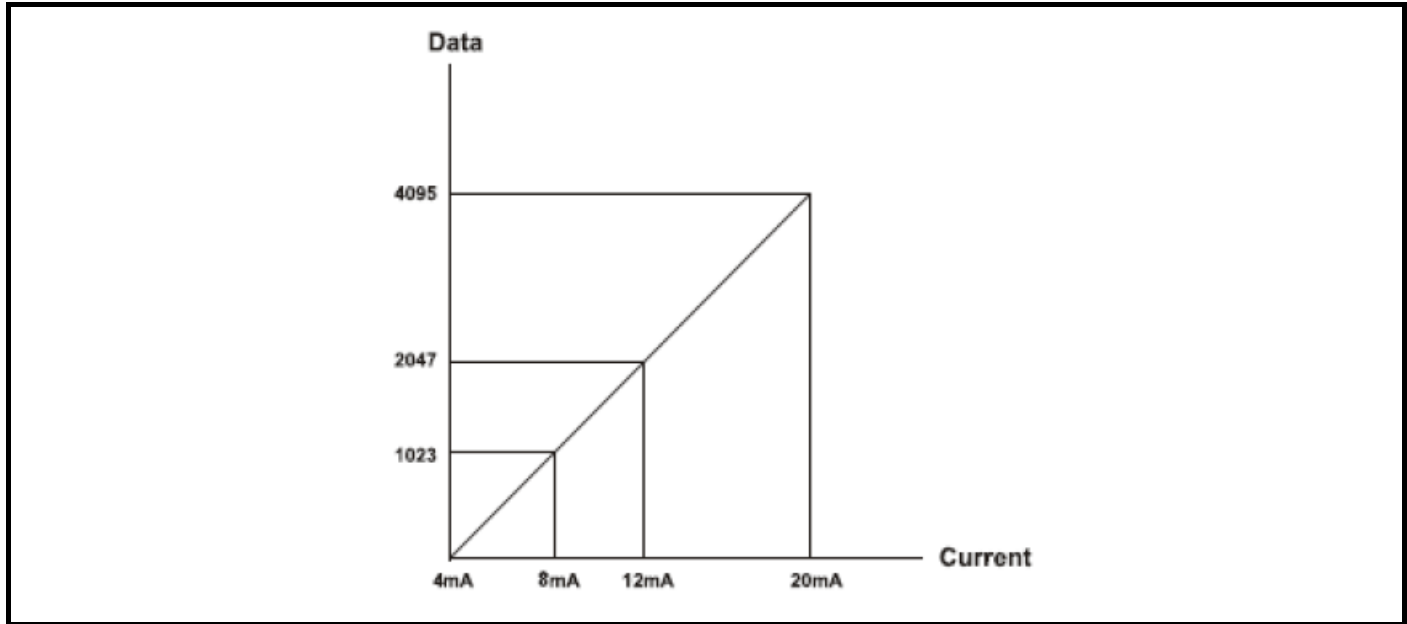
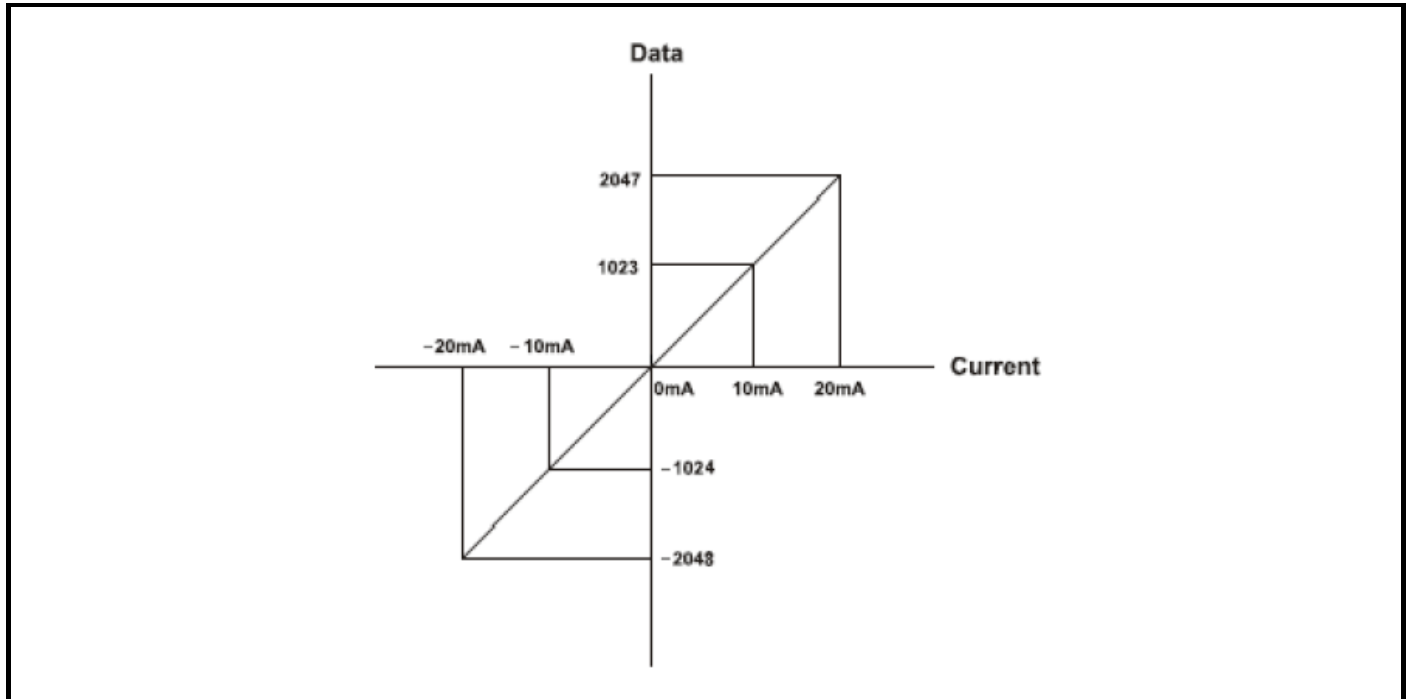


Table 6-31 Current Range: -20 to 20 mA

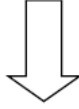
| Current | -20.0 mA | -10.0 mA | 0 mA | +10.0 mA | +20.0 mA |
|------------|----------|----------|-------|----------|----------|
| Data (Hex) | HF800 | HFC00 | H0000 | H03FF | H07FF |



6.34 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Input Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Input Ch0 High byte | | | | | | | |
| Byte 2 | Analog Input Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Input Ch1 High byte | | | | | | | |
| Byte 4 | Analog Input Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Input Ch2 High byte | | | | | | | |
| Byte 6 | Analog Input Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Input Ch3 High byte | | | | | | | |

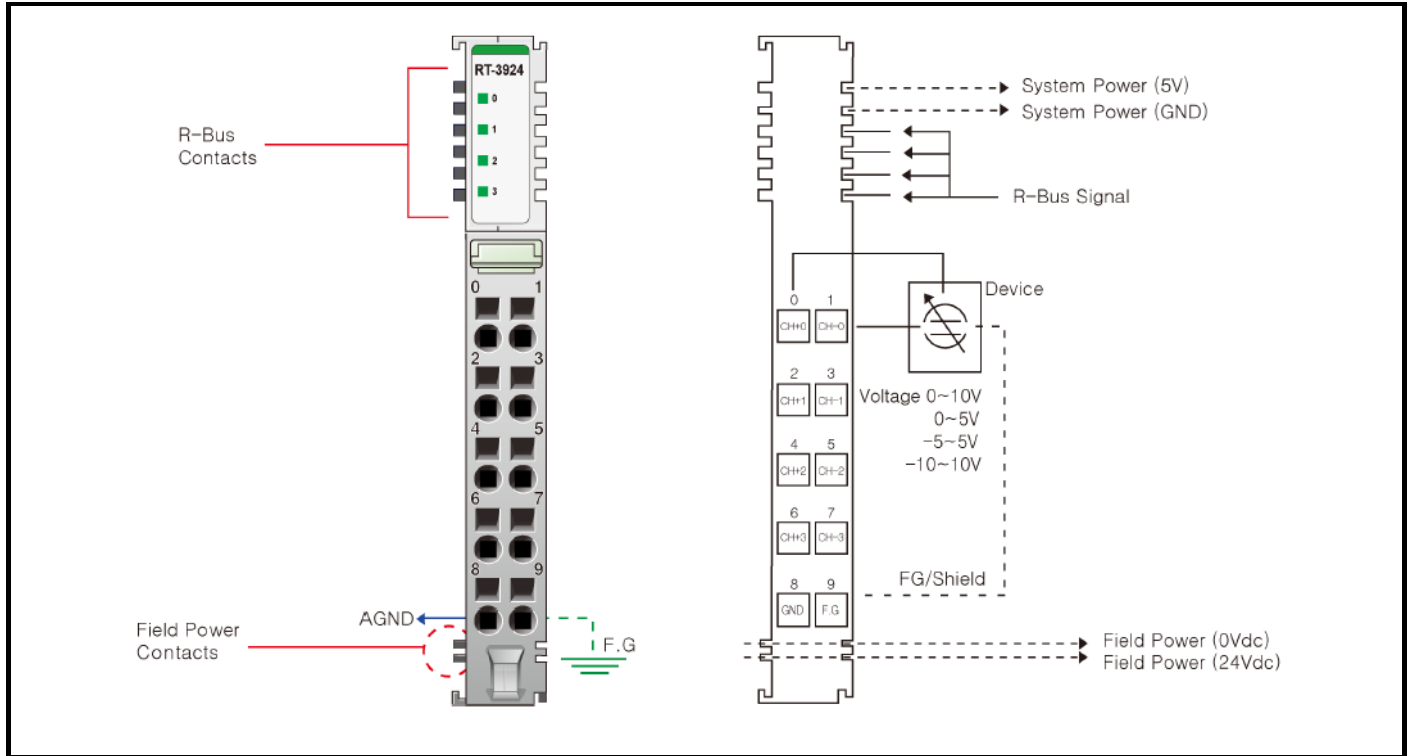
6.35 Parameter data

- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Ch#0 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 1 | Ch#1 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 2 | Ch#2 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 3 | Ch#3 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20), H01: Fastest to H62: Slowest) | | | | | | | |
| Byte 5 | Reserve | | | | | | | |

6.36 RT-3924 (4 Channels, Differential Voltage Input, 0 to 10 V, 0 to 5 V / -10 to 10 V / -5 to 5 V, 12 bits)

Figure 6-8 RT-3924 (4 Channels, Differential Voltage Input, 0 to 10 V, 0 to 5 V / -10 to 10 V / -5 to 5 V, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|---------------------|------------|
| 0 | Input Channel 0 (+) | Input Channel 0 (-) | 1 |
| 2 | Input Channel 1 (+) | Input Channel 1 (-) | 3 |
| 4 | Input Channel 2 (+) | Input Channel 2 (-) | 5 |
| 6 | Input Channel 3 (+) | Input Channel 3 (-) | 7 |
| 8 | Input Channel Common (AGND) | Field Ground | 9 |

Table 6-32 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Differential, non-isolated between channels |
| Resolution in Ranges | 12 bits: 2.44 mV / bit (0 to 10 V) 12 bits: 1.22 mV / bit (0 to 5 V) 12 bits: 4.88 mV / bit (-10 to 10 V) 12 bits: 2.44 mV / bit (-5 to 5 V) |
| Indicators | 4 Green Input Status LEDs |
| Input Range | 0 to 10 V, 0 to 5 V, -10 to 10 V, -5 to 5 V |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 667 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) |
| Conversion Time | 1 msec / 4 channels |
| Calibration | Not Required |
| Common Type | 4 Channels / 1 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC Resistance Burst/ESD | EN 61000-6-2: 2005, EN61000-6-4/All: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC (MSIP-REM-CV3-RT-3924) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.37 RT-3924 LED Indicator

Table 6-33 LED Indicator

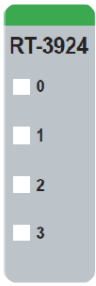
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

Table 6-34 Channel Status LED

| Status | LED | To indicate |
|-------------------|---|----------------------------|
| Normal Operation | [LED Off < 0.5 % (Maximum Input Value)] - Channel OFF [LED On > 0.5 % (Maximum Input Value)] - Channel Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and OFF | Field Power is unconnected |

6.38 Data Value / Voltage

Table 6-35 Voltage Range: 0 to 10 V

| Current | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

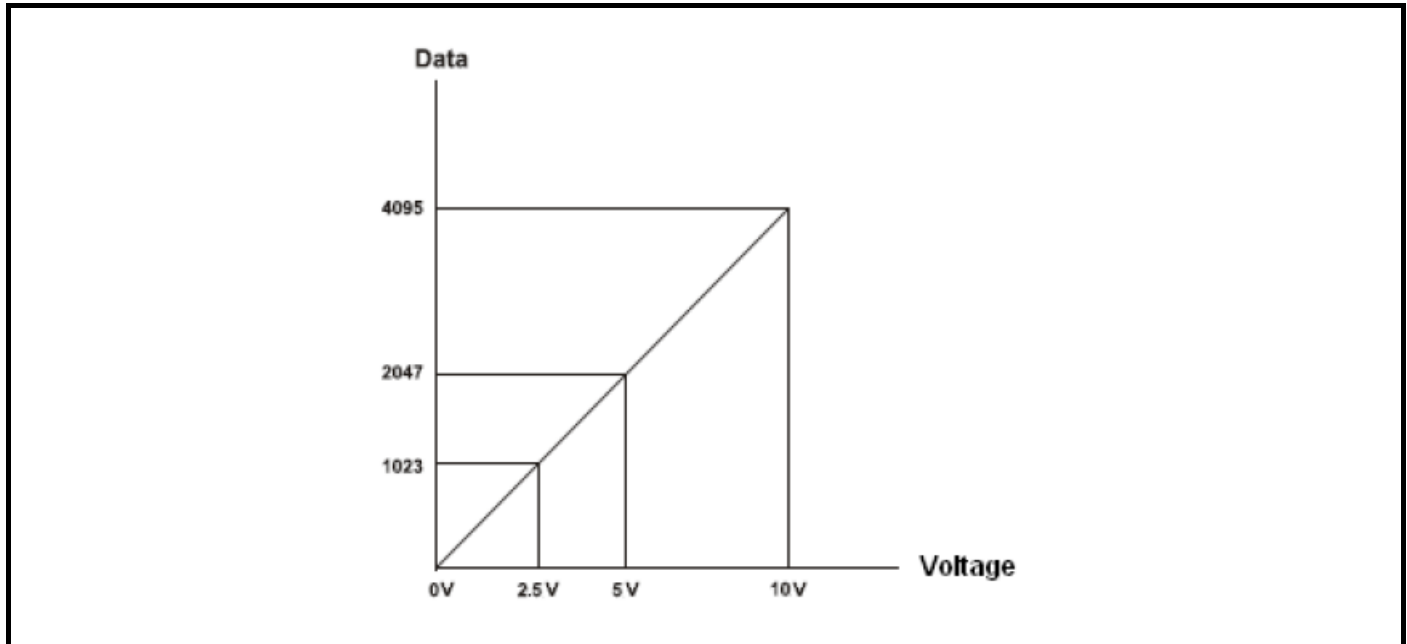


Table 6-36 Voltage Range: 0 to 5 V

| Voltage | 0.0 V | 1.25 V | 2.5 V | 5.0 V |
|------------|-------|--------|-------|-------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |

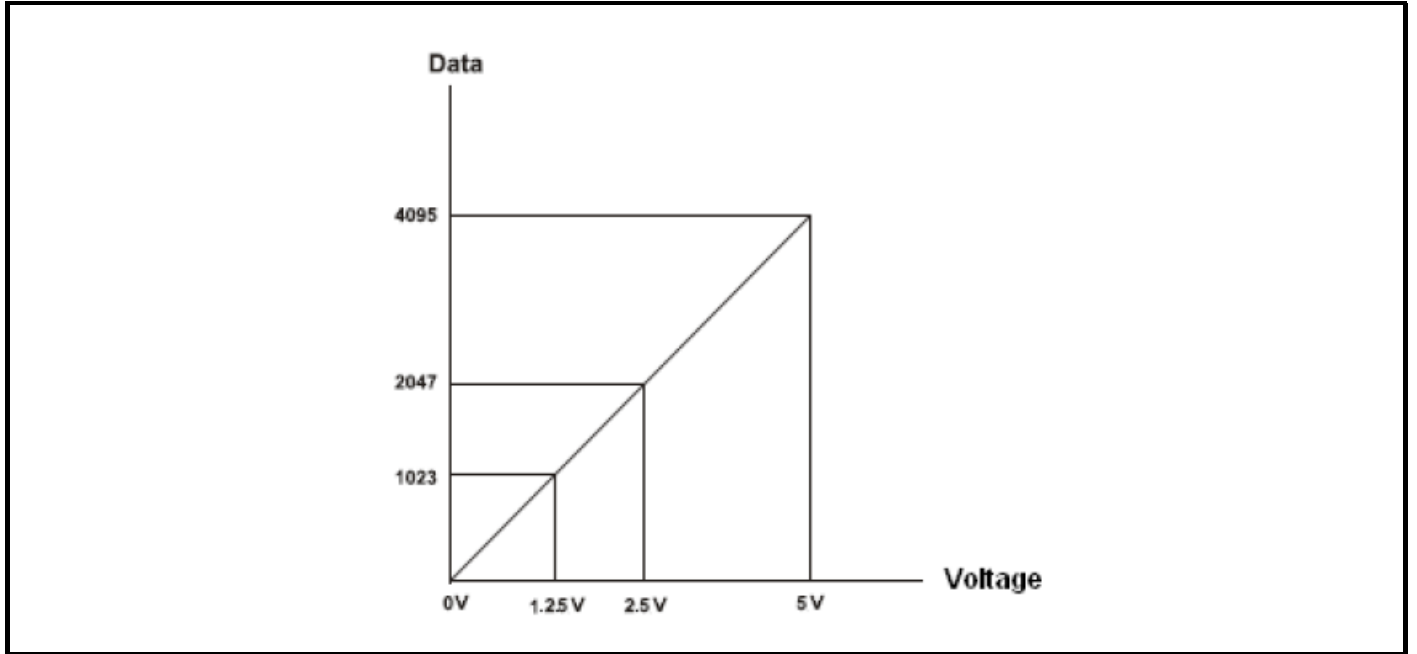
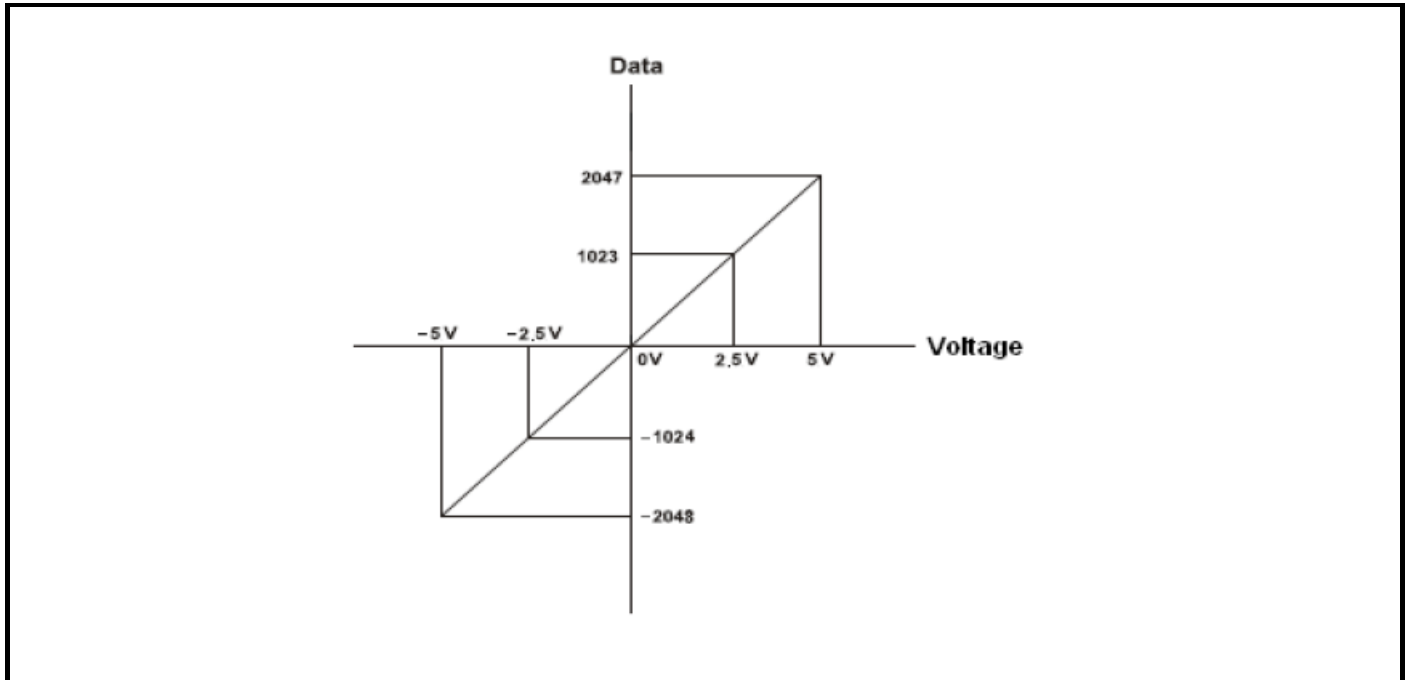


Table 6-37 Voltage Range: -5 to 5 V;

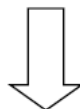
| Voltage | -5.0 V | -2.5 V | 0 V | 2.5 V | 5.0 V |
|------------|--------|--------|-------|-------|-------|
| Data (Hex) | HF800 | HFC00 | H0000 | H03FF | H07FF |



6.39 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Input Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Input Ch0 High byte | | | | | | | |
| Byte 2 | Analog Input Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Input Ch1 High byte | | | | | | | |
| Byte 4 | Analog Input Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Input Ch2 High byte | | | | | | | |
| Byte 6 | Analog Input Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Input Ch3 High byte | | | | | | | |

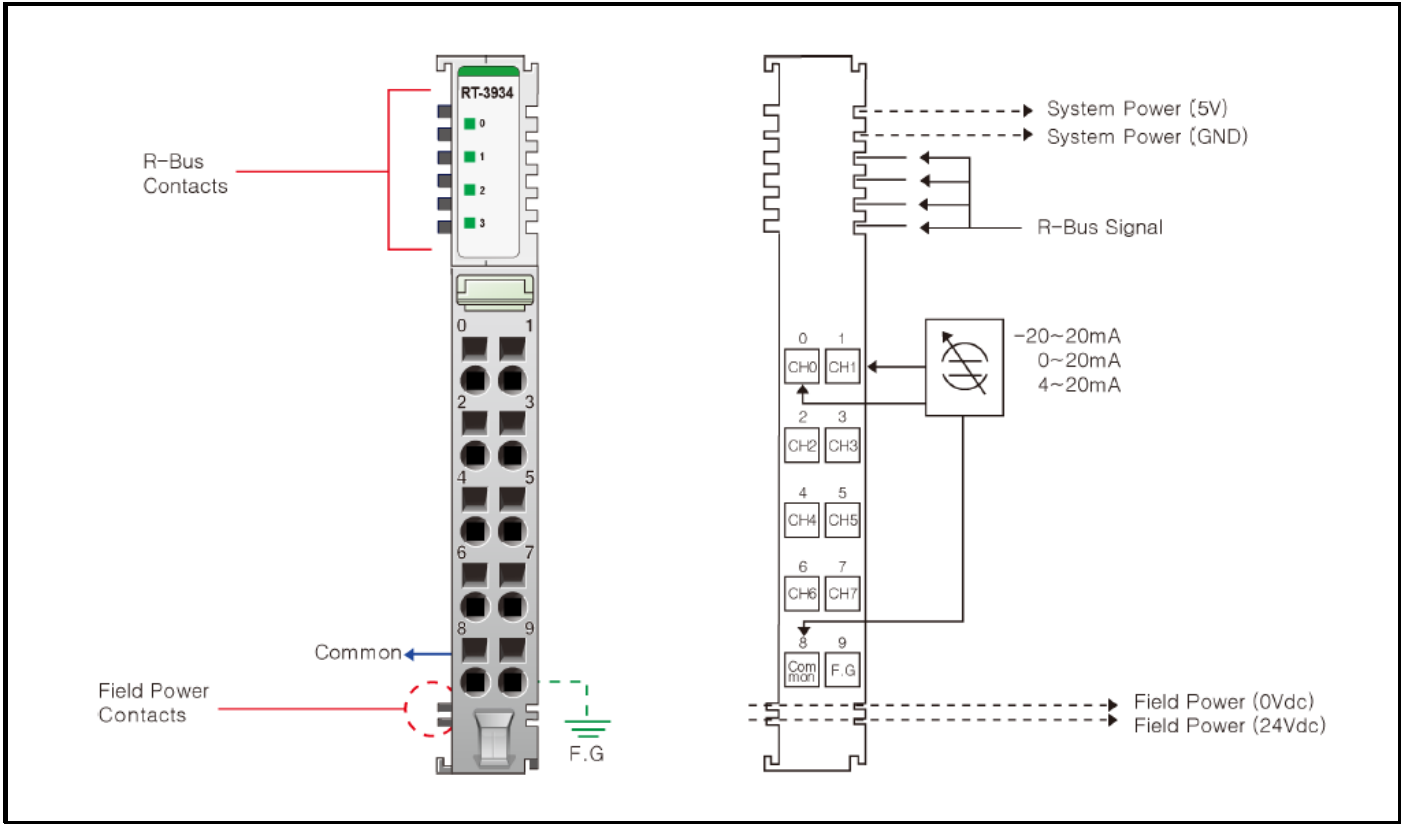
6.40 Parameter data

- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Ch#0 Command (H00: 0 to10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | | |
| Byte 1 | Ch#1 Command (H00: 0 to10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | | |
| Byte 2 | Ch#2 Command (H00: 0 to10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | | |
| Byte 3 | Ch#3 Command (H00: 0 to10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20), H01: Fastest to H62: Slowest) | | | | | | | |
| Byte 5 | Reserve | | | | | | | |

6.41 RT-3934 (4 Channels, Differential Current Input, 0 to 20 mA / 4 to 20 mA / -20 to 20 mA, 15 bits)

Figure 6-9 RT-3934 (4 Channels, Differential Current Input, 0 to 20 mA / 4 to 20 mA / -20 to 20 mA, 15 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|---------------------|------------|
| 0 | Input Channel 0 (+) | Input Channel 0 (-) | 1 |
| 2 | Input Channel 1 (+) | Input Channel 1 (-) | 3 |
| 4 | Input Channel 2 (+) | Input Channel 2 (-) | 5 |
| 6 | Input Channel 3 (+) | Input Channel 3 (-) | 7 |
| 8 | Input Channel Common (AGND) | Field Ground | 9 |

Table 6-38 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Differential, non-isolated between channels |
| Resolution in Ranges | 15 bits: 0.61 uA / bit (0 to 20 mA) 15 bits: 0.49 uA / bit (4 to 20 mA) 15 bits: 1.22 uA / bit (-20 to 20 mA) |
| Indicators | 4 Green Input Status LEDs |
| Input Range | 0 to 20 mA, 4 to 20 mA, -20 to 20 mA |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 121.5 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) |
| Conversion Time | 1 msec / 4 channels |
| Calibration | Not Required |
| Common Type | 4 Channels / 1 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC Resistance Burst/ESD | EN 61000-6-2: 2005 EN61000-6-4/All: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC (MSIP-REM-CV3-RT-3934) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: DC/DC Converter Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.42 RT-3934 LED Indicator

Table 6-39 LED Indicator

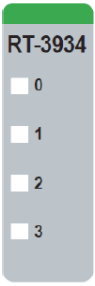
| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-3934</p> <p>0</p> <p>1</p> <p>2</p> <p>3</p> | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

Table 6-40 Channel Status LED

| Status | LED | To indicate |
|-------------------|---|----------------------------|
| Normal Operation | [LED Off < 0.5 % (Maximum Input Value)] - Channel OFF [LED On > 0.5 % (Maximum Input Value)] - Channel Green | Normal Operation |
| Normal Operation | 0 to 20 mA: LED Off < 0 mA 4 to 20 mA: LED Off < 3mA -20 to 20 mA: LED Off > 21 mA, LED Off < -21 mA | Over range check |
| Field Power Error | All Channel Repeat the Green and OFF | Field Power is unconnected |

6.43 Data Value / Current

Table 6-41 Current Range: 0 to 20 mA

| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |

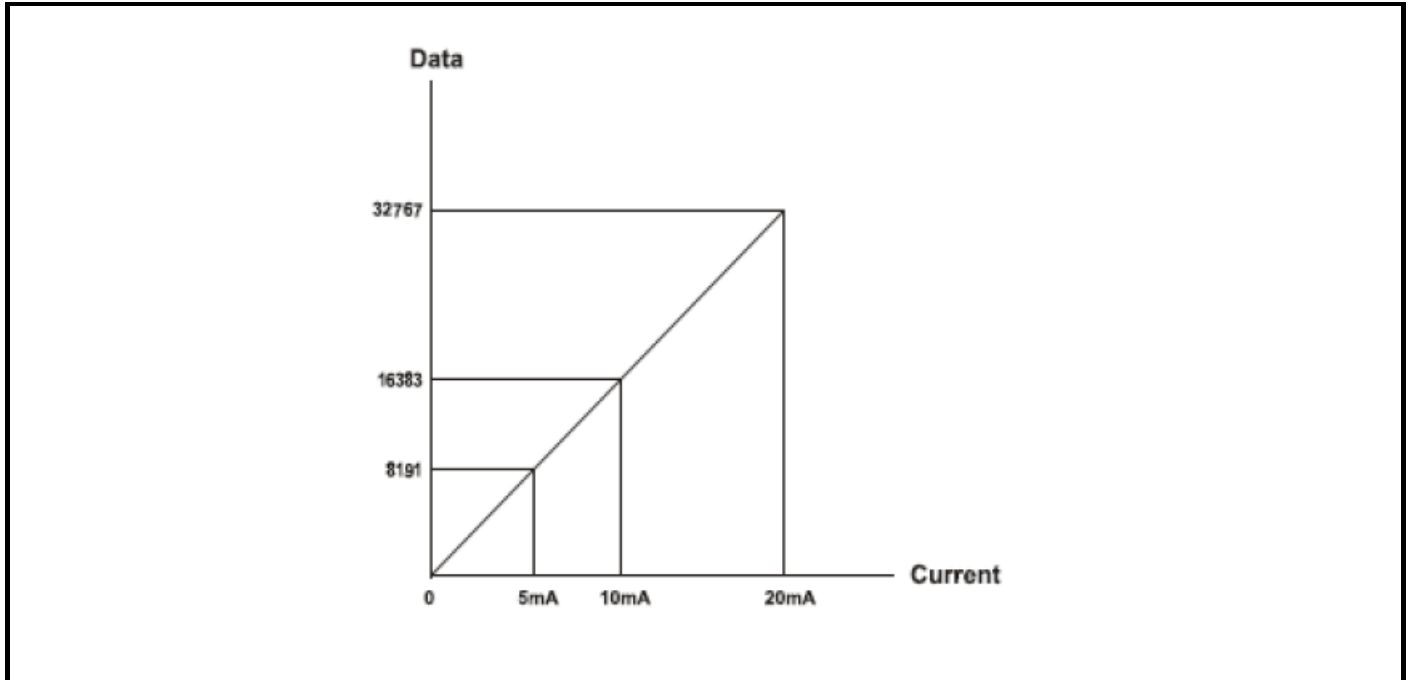


Table 6-42 Current Range: 4 to 20 mA

| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |

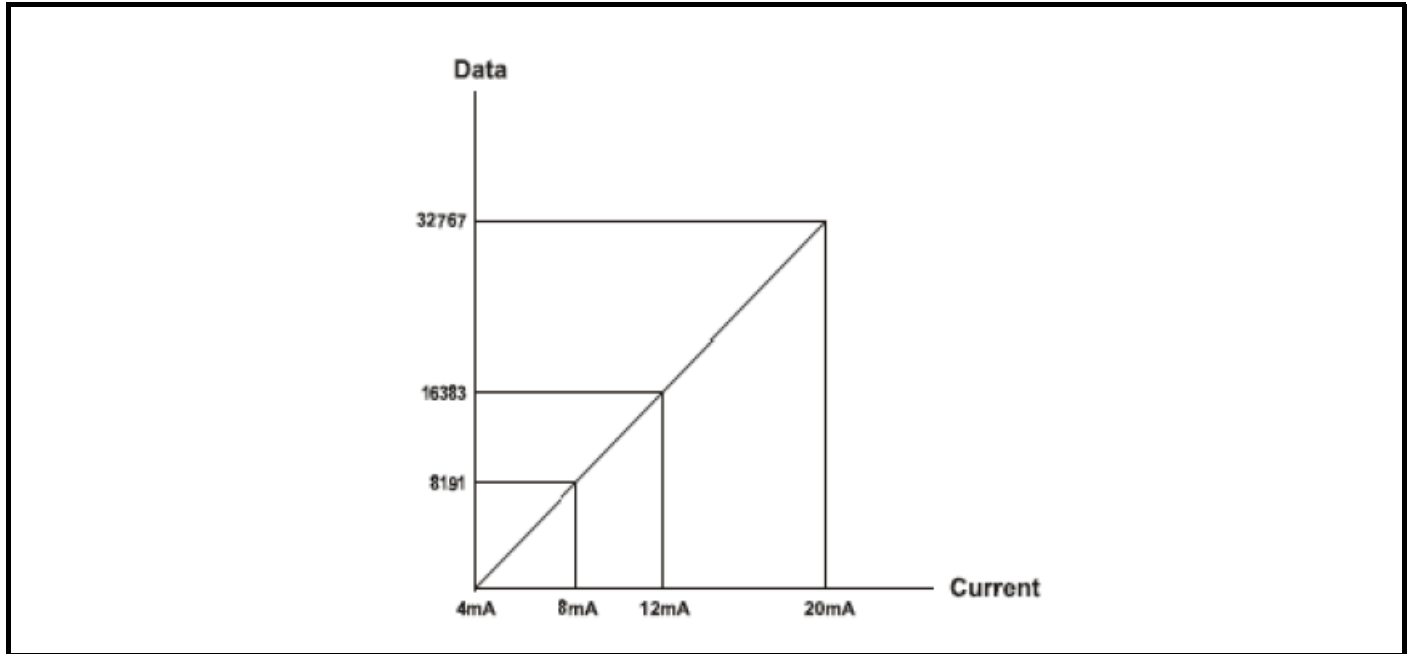
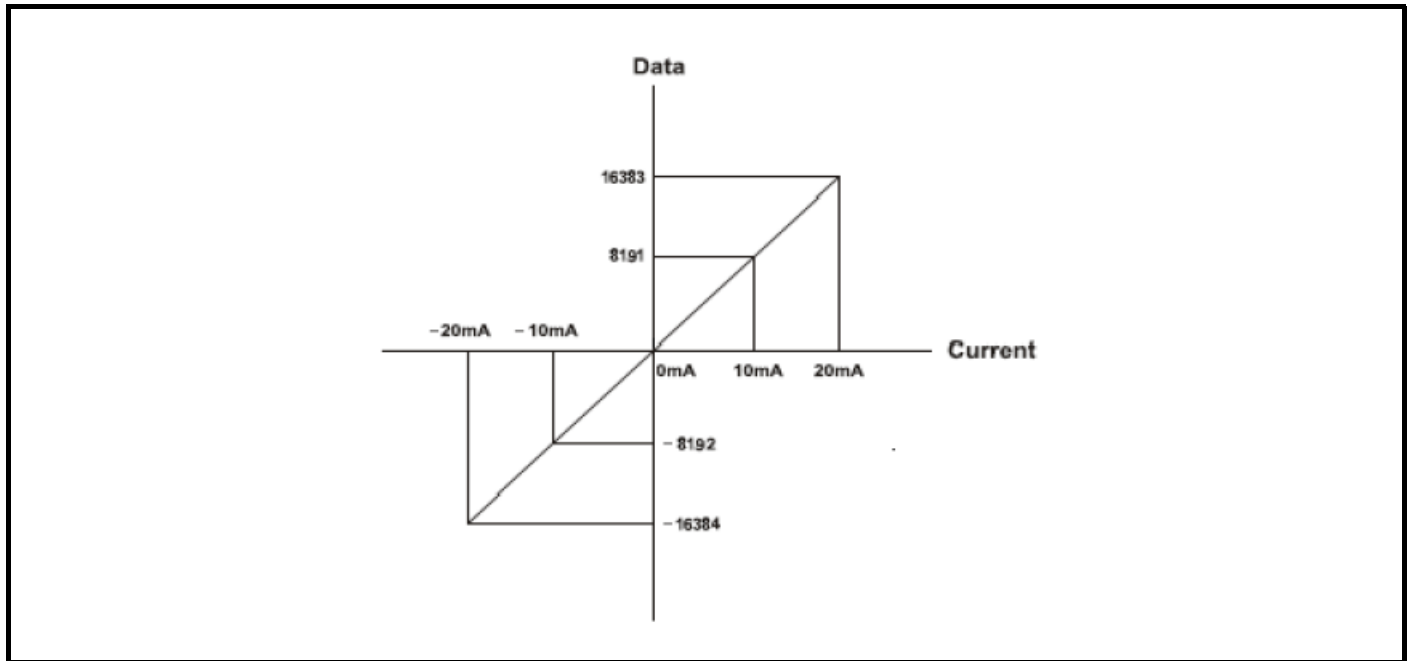


Table 6-43 Current Range: -20 to 20 mA

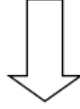
| Current | -20.0 mA | -10.0 mA | 0 mA | +10.0 mA | +20.0 mA |
|------------|----------|----------|-------|----------|----------|
| Data (Hex) | HC000 | HE000 | H0000 | H1FFF | H3FFF |



6.44 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Input Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Input Ch0 High byte | | | | | | | |
| Byte 2 | Analog Input Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Input Ch1 High byte | | | | | | | |
| Byte 4 | Analog Input Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Input Ch2 High byte | | | | | | | |
| Byte 6 | Analog Input Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Input Ch3 High byte | | | | | | | |

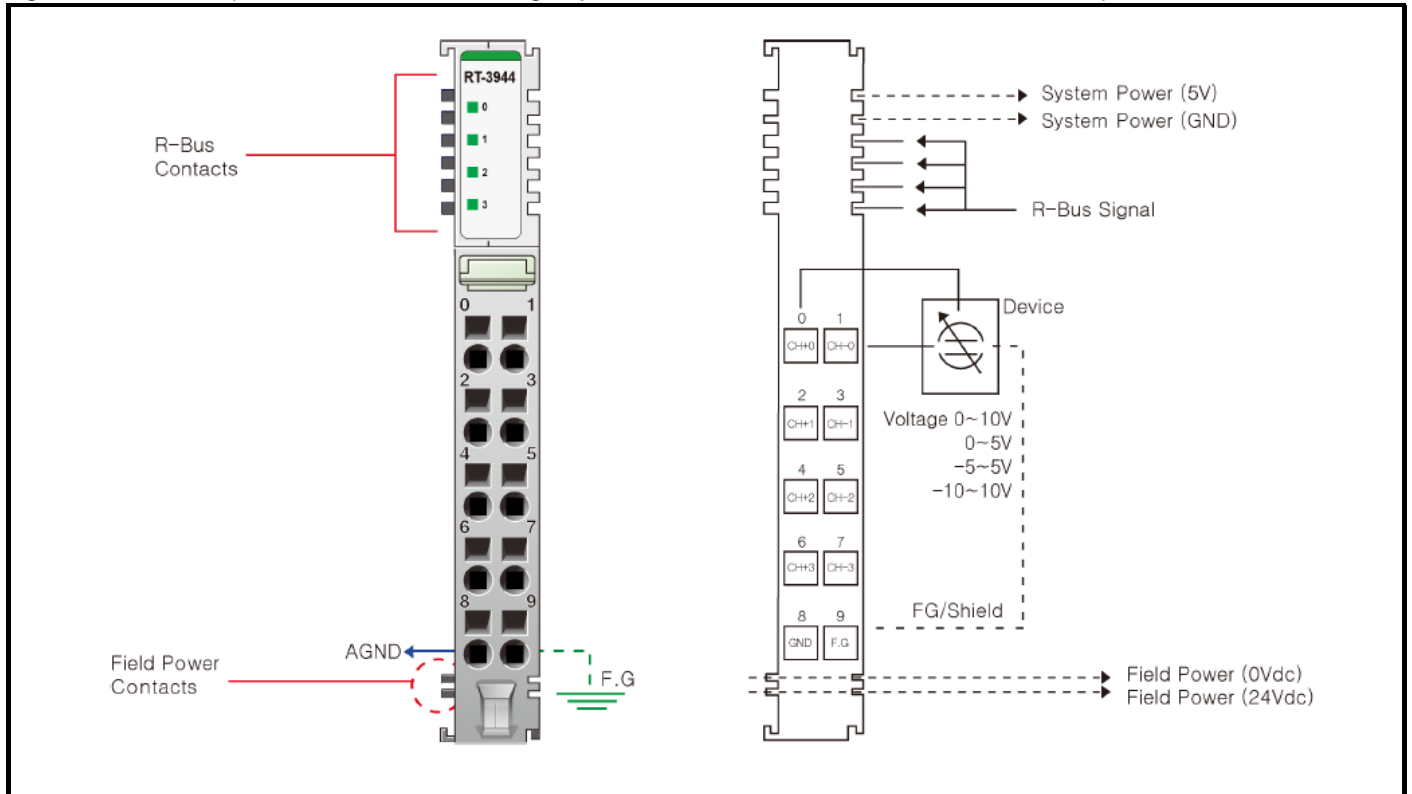
6.45 Parameter data

- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Ch#0 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 1 | Ch#1 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 2 | Ch#2 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 3 | Ch#3 Command (H00: 0 to 20 mA, H01: 4 to 20 mA, H02: -20 to 20 mA) | | | | | | | |
| Byte 4 | Filter Time (H00: Default Filter (=20), H01: Fastest to H62: Slowest) | | | | | | | |
| Byte 5 | Reserve | | | | | | | |

6.46 RT-3944 (4 Channels, Differential Voltage Input, 0 to 10 V / 0 to 5 V / -10 to 10 V / -5 to 5 V, 15 bits)

Figure 6-10 RT-3944 (4 Channels, Differential Voltage Input, 0 to 10 V / 0 to 5 V / -10 to 10 V / -5 to 5 V, 15 bits)



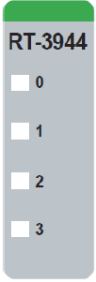
| Pin number | Signal description | Signal description | Pin number |
|------------|-----------------------------|---------------------|------------|
| 0 | Input Channel 0 (+) | Input Channel 0 (-) | 1 |
| 2 | Input Channel 1 (+) | Input Channel 1 (-) | 3 |
| 4 | Input Channel 2 (+) | Input Channel 2 (-) | 5 |
| 6 | Input Channel 3 (+) | Input Channel 3 (-) | 7 |
| 8 | Input Channel Common (AGND) | Field Ground | 9 |

Table 6-44 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 4 Channels Differential, non-isolated between channels |
| Resolution in Ranges | 15 bits: 0.31 mV /Bit (0 to 10 V) 15 bits: 0.15 mV /Bit (0 to 5 V) 15 bits: 0.61 mV /Bit (-10 to 10 V) 15 bits: 0.31 mV /Bit (-5 to 5 V) |
| Indicators | 4 Green Input Status LEDs |
| Input Range | 0 to 10 V, 0 to 5 V, -10 to 10 V, -5 to 5 V |
| Data Format | 16 bits Integer (2' compliment) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Input Impedance | 667 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: LED Off < 0.5 % (Maximum Input Value) Field Power On: LED On > 0.5 % (Maximum Input Value) |
| Conversion Time | 1 msec / 4 channels |
| Calibration | Not Required |
| Common Type | 4 Channels / 1 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC Resistance Burst/ESD | EN 61000-6-2: 2005 EN61000-6-4/All: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC (MSIP-REM-CV3-RT-3944) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

6.47 RT-3944 LED Indicator

Table 6-45 LED Indicator

| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |

6.47.1 Channel Status LED

| Status | LED | To indicate |
|-------------------|---|----------------------------|
| Normal Operation | [LED Off < 0.5 % (Maximum Input Value)] - Channel OFF [LED On > 0.5 % (Maximum Input Value)] - Channel Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and OFF | Field Power is unconnected |

6.48 Data Value / Voltage

Table 6-46 Voltage Range: 0 to 10 V

| Current | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |

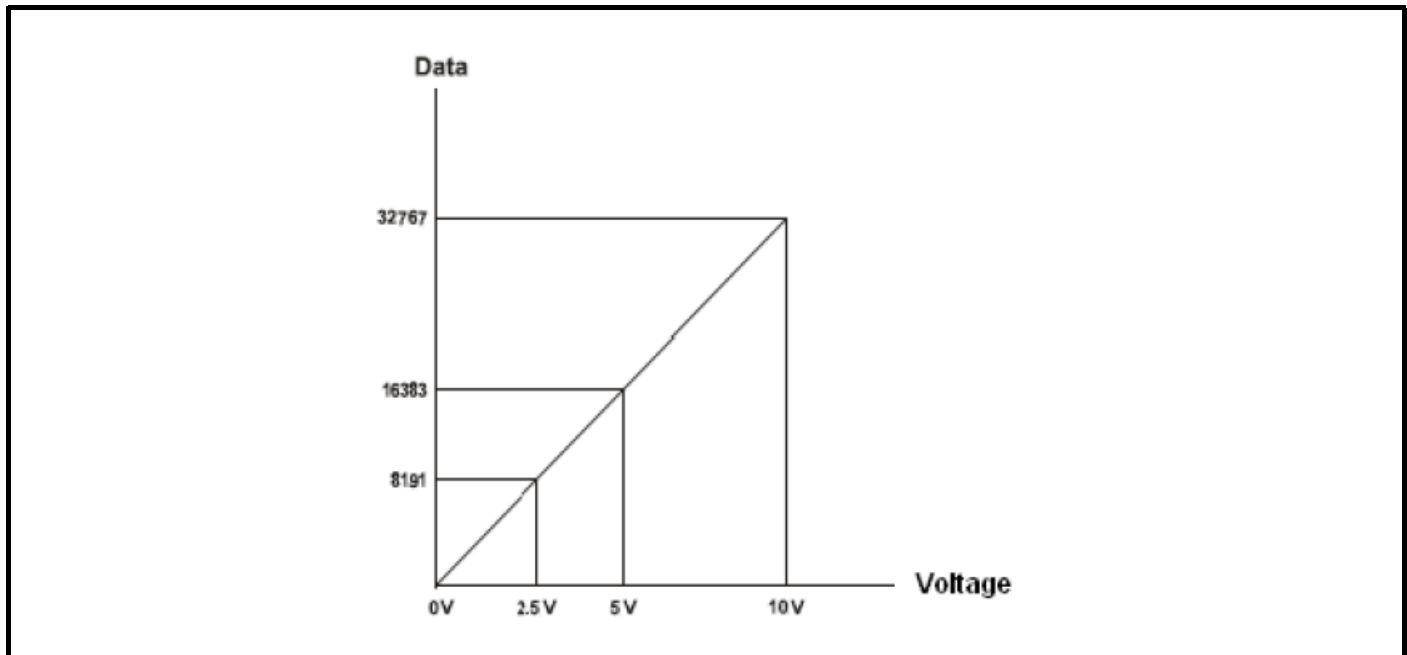


Table 6-47 Voltage Range: 0 to 5 V

| Voltage | 0.0 V | 1.25 V | 2.5 V | 5.0 V |
|------------|-------|--------|-------|-------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |

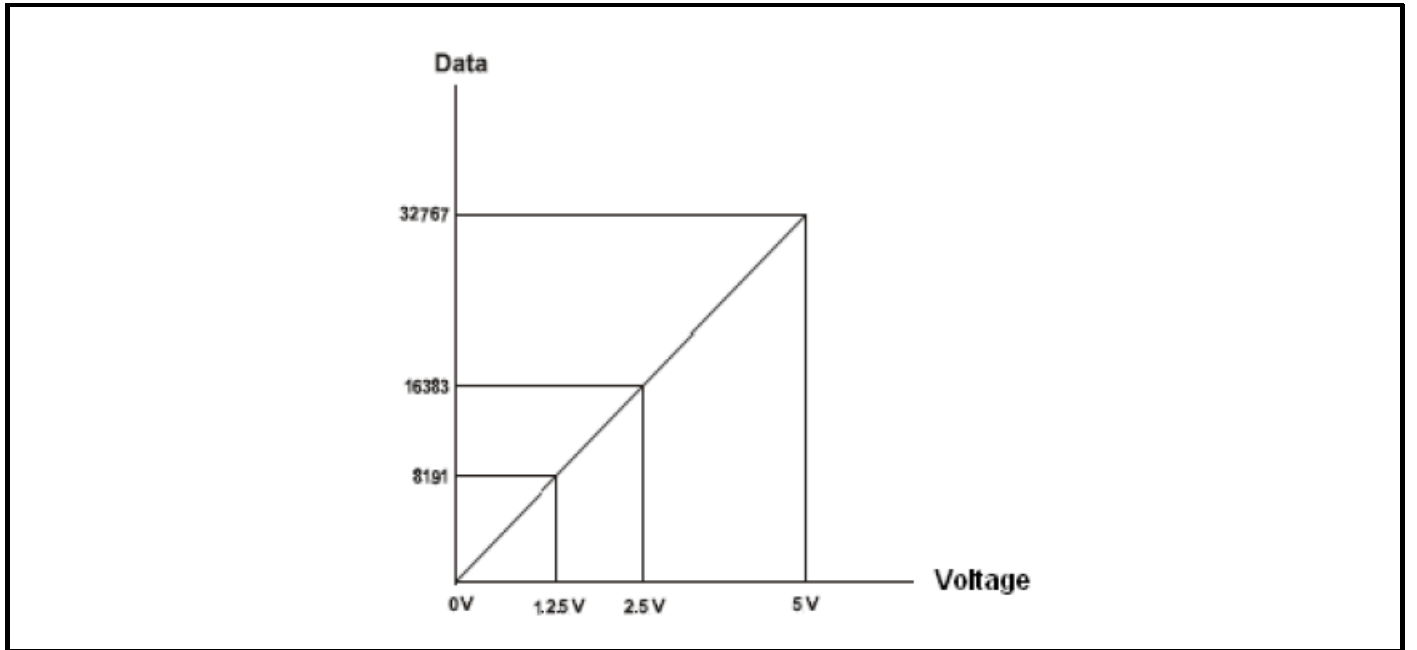


Table 6-48 Voltage Range: -10 to 10 V

| Voltage | -10.0 V | -5.0 V | 0 V | 5.0 V | 10.0 V |
|------------|---------|--------|-------|-------|--------|
| Data (Hex) | HC000 | HE000 | H0000 | H1FFF | H3FFF |

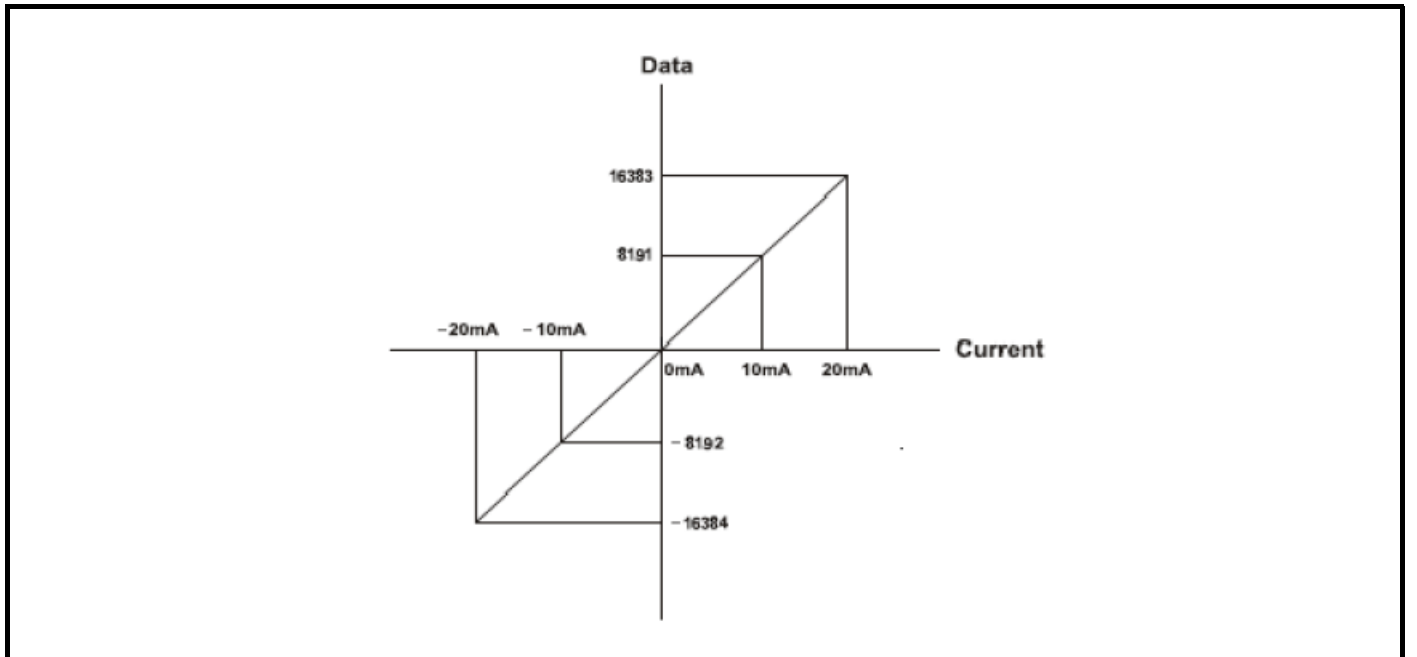
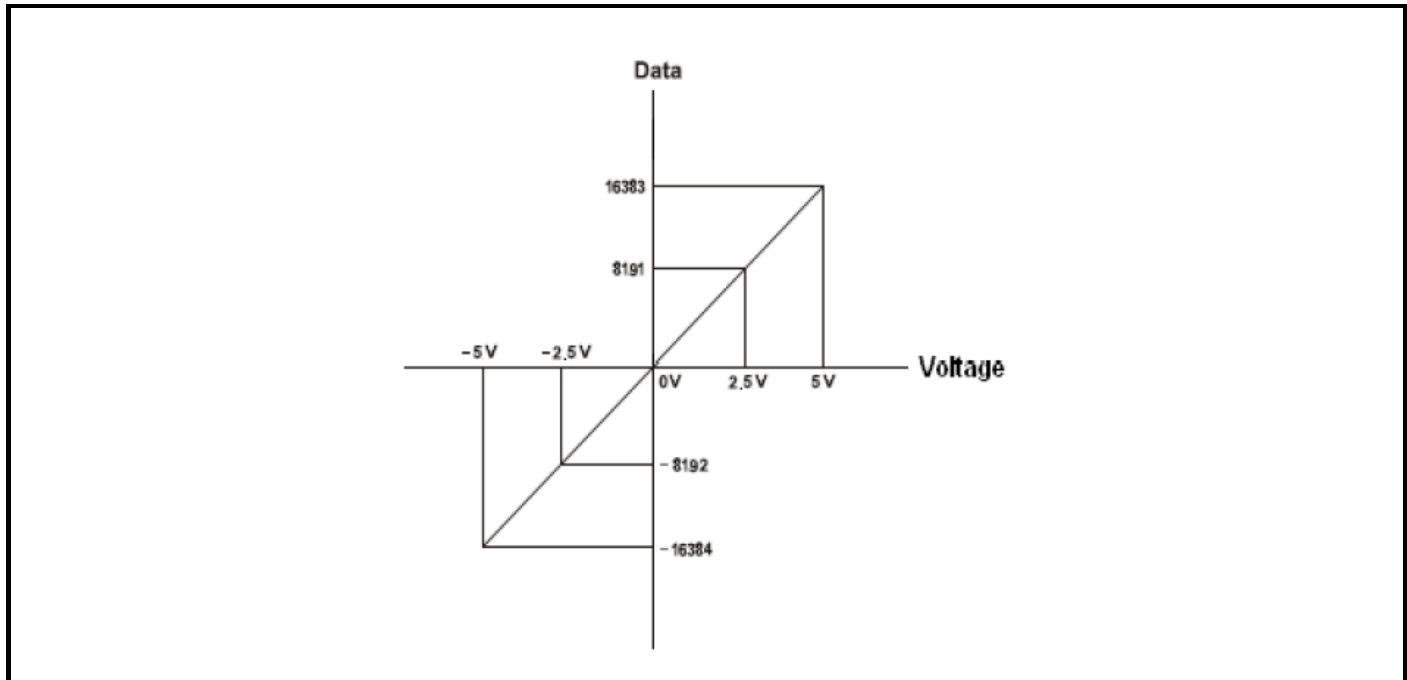


Table 6-49 Voltage Range: -5 to 5 V

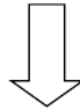
| | | | | | |
|----------------|---------------|---------------|------------|--------------|--------------|
| Voltage | -5.0 V | -2.5 V | 0 V | 2.5 V | 5.0 V |
| Data (Hex) | HF800 | HE000 | H0000 | H1FFF | H3FFF |



6.49 Mapping data into the image table

- Input module data

| |
|------------------|
| Analog Input Ch0 |
| Analog Input Ch1 |
| Analog Input Ch2 |
| Analog Input Ch3 |



- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Input Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Input Ch0 High byte | | | | |
| Byte 2 | | | | Analog Input Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Input Ch1 High byte | | | | |
| Byte 4 | | | | Analog Input Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Input Ch2 High byte | | | | |
| Byte 6 | | | | Analog Input Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Input Ch3 High byte | | | | |

6.50 Parameter data

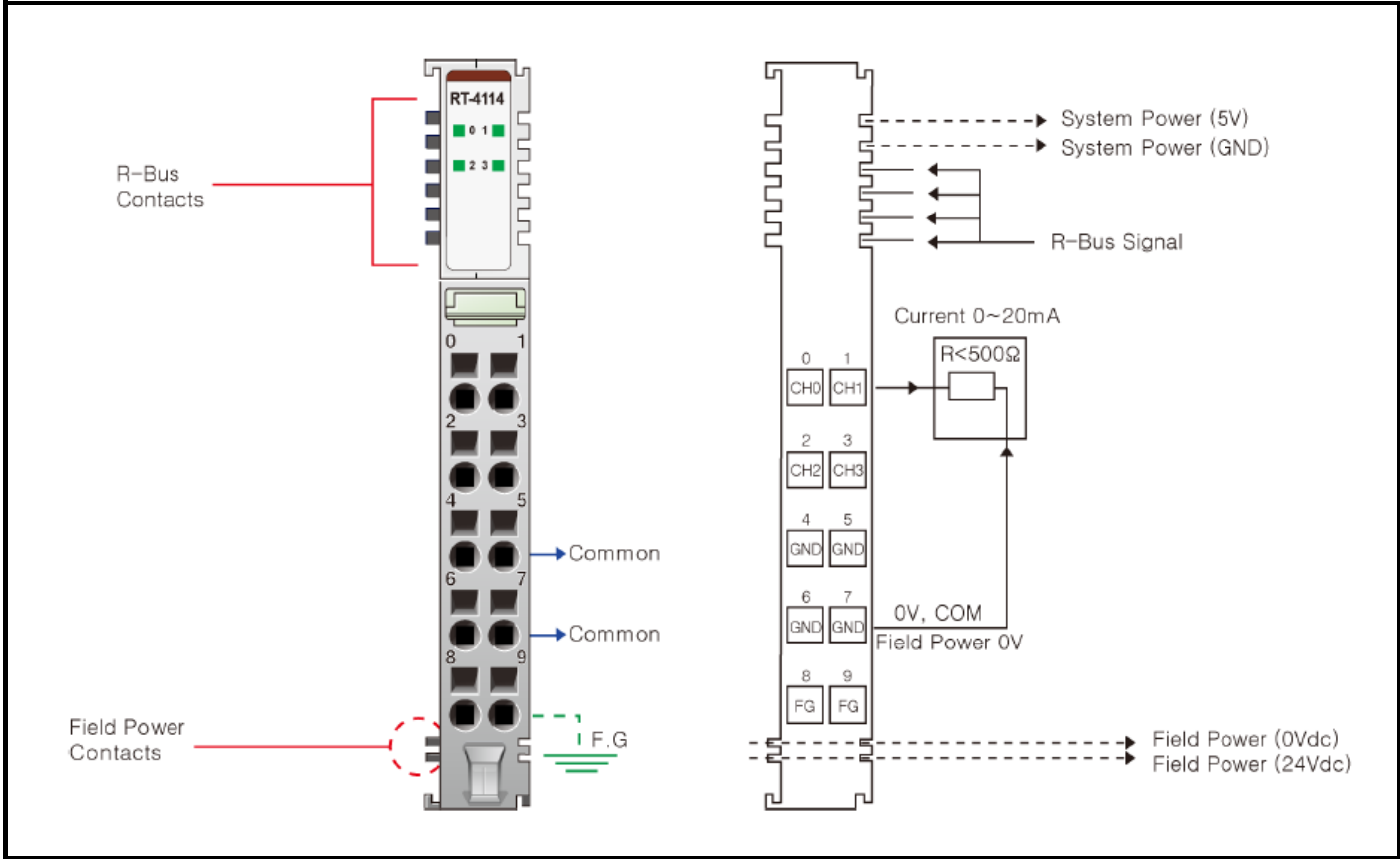
- Valid Parameter length: 6 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|--|-------|-------|-------|-------|-------|-------|
| Byte 0 | | Ch#0 Command (H00: 0 to 10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | |
| Byte 1 | | Ch#1 Command (H00: 0 to 10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | |
| Byte 2 | | Ch#2 Command (H00: 0 to 10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | |
| Byte 3 | | Ch#3 Command (H00: 0 to 10 V, H01: 0 to 5 V, H02: -10 to 10 V, H03: -5 to 5 V) | | | | | | |
| Byte 4 | | Filter Time (H00: Default Filter (=20), H01: Fastest to H62: Slowest) | | | | | | |
| Byte 5 | | Reserve | | | | | | |

7 Analog Output

7.1 RT-4114 (4 Channels, Current Output, 0 to 20 mA, 12 bits)

Figure 7-1 RT-4114 (4 Channels, Current Output, 0 to 20 mA, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-1 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 4.88 uA / bit |
| Output Current Range | 0 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Max. 500 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4114) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.2 RT-4114 LED Indicator

Table 7-2 LED Indicator

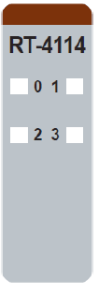
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

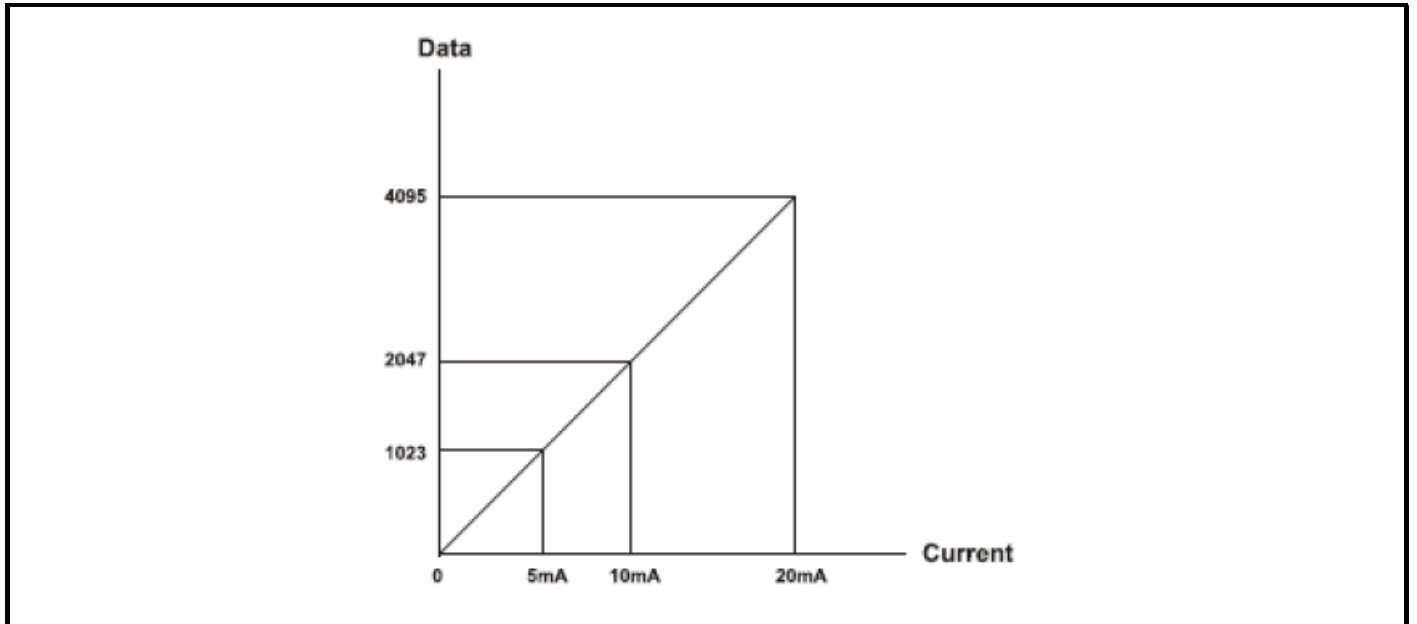
Table 7-3 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.3 Data Value / Current

Table 7-4 Current Range: 0 to 20 mA

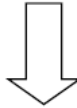
| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



7.4 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8 byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output Ch3 | | | | | | | |

7.5 Parameter data

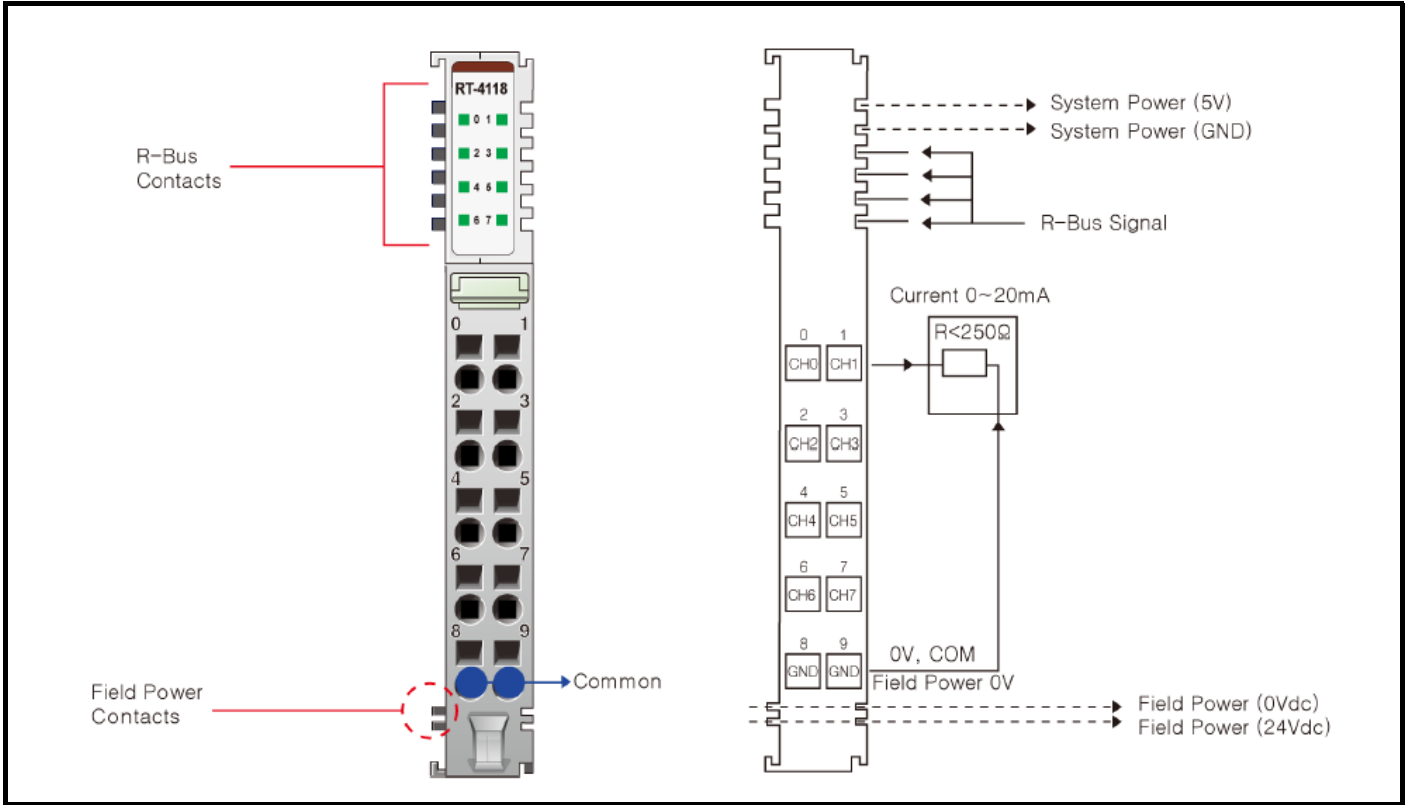
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.6 RT-4118 (8 Channels, Current Output, 0 to 20 mA, 12 bits)

Figure 7-2 RT-4118 (8 Channels, Current Output, 0 to 20 mA, 12 bits)



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Analog Output Channel 4 | Analog Output Channel 5 | 5 |
| 6 | Analog Output Channel 6 | Analog Output Channel 7 | 7 |
| 8 | Output Channel Common (AGND) | Output Channel Common (AGND) | 9 |

Table 7-5 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Channels Single Ended |
| Indicators | 8 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 4.88 uA / bit |
| Output Current Range | 0 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Max. 250 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 8 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4118) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.7 RT-4118 LED Indicator

Table 7-6 LED Indicator

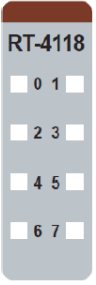
| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-4118</p> <p>0 1</p> <p>2 3</p> <p>4 5</p> <p>6 7</p> | 0 | Output Channel 0 | Green |
| | 1 | Output Channel 1 | |
| | 2 | Output Channel 2 | |
| | 3 | Output Channel 3 | |
| | 4 | Output Channel 4 | |
| | 5 | Output Channel 5 | |
| | 6 | Output Channel 6 | |
| | 7 | Output Channel 7 | |

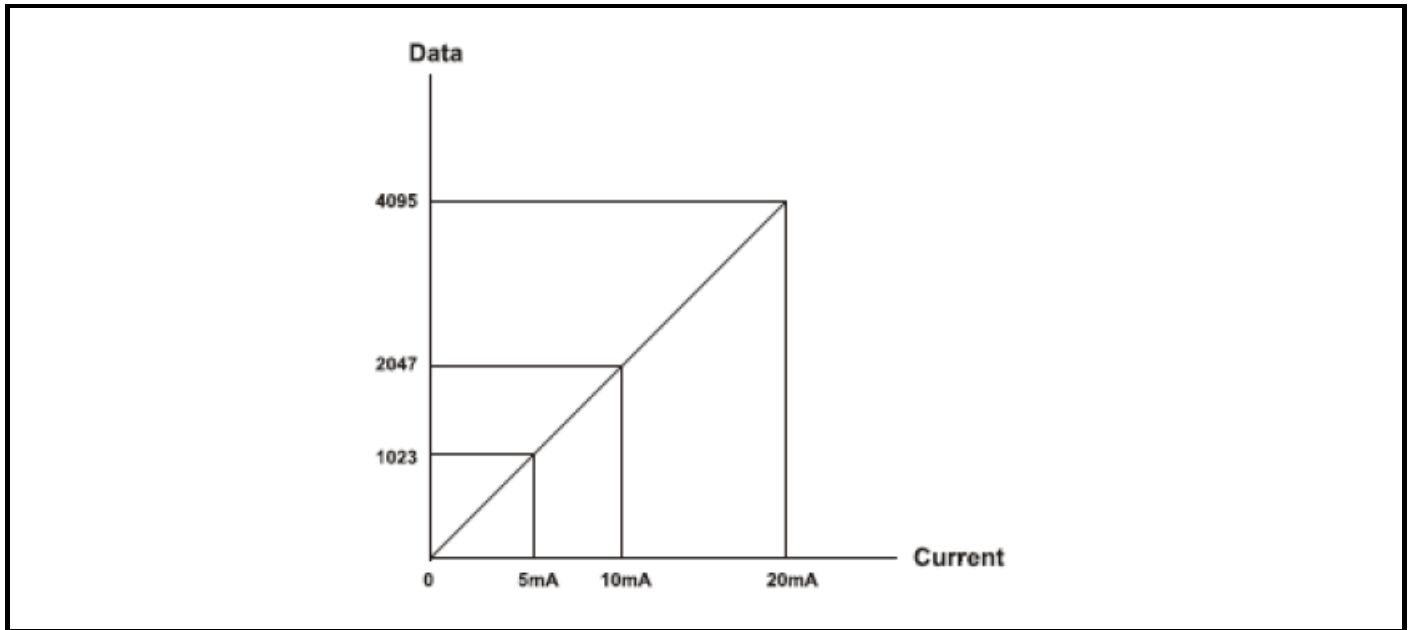
Table 7-7 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.8 Data Value / Current

Table 7-8 Current Range: 0 to 20 mA

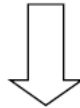
| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



7.9 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Output Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Output Ch0 High byte | | | | |
| Byte 2 | | | | Analog Output Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Output Ch1 High byte | | | | |
| Byte 4 | | | | Analog Output Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Output Ch2 High byte | | | | |
| Byte 6 | | | | Analog Output Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Output Ch3 High byte | | | | |
| Byte 8 | | | | Analog Output Ch4 High byte | | | | |
| Byte 9 | | | | Analog Output Ch4 High byte | | | | |
| Byte 10 | | | | Analog Output Ch5 High byte | | | | |
| Byte 11 | | | | Analog Output Ch5 High byte | | | | |
| Byte 12 | | | | Analog Output Ch6 High byte | | | | |
| Byte 13 | | | | Analog Output Ch6 High byte | | | | |
| Byte 14 | | | | Analog Output Ch7 High byte | | | | |
| Byte 15 | | | | Analog Output Ch7 High byte | | | | |



- Output Module Data -16 byte Output Data

| | |
|--|-------------------|
| | Analog Output Ch0 |
| | Analog Output Ch1 |
| | Analog Output Ch2 |
| | Analog Output Ch3 |
| | Analog Output Ch4 |
| | Analog Output Ch5 |
| | Analog Output Ch6 |
| | Analog Output Ch7 |

7.10 Parameter data

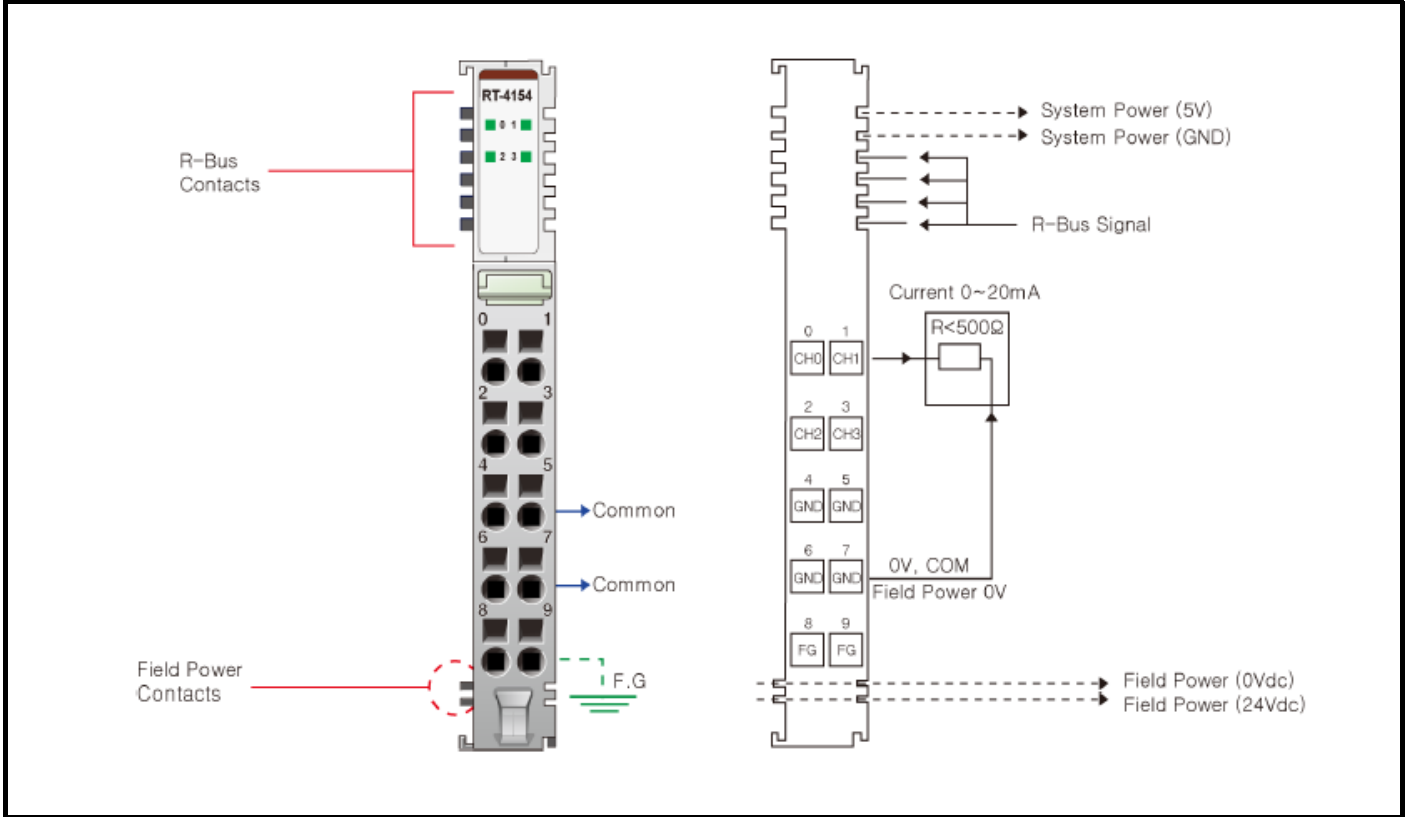
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Fault Action for channel 7 | | Fault Action for channel 6 | | Fault Action for channel 5 | | Fault Action for channel 4 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.11 RT-4154 (4 Channels, Current Output, 0 to 20 mA, 15 bits)

Figure 7-3 RT-4154 (4 Channels, Current Output, 0 to 20 mA, 15 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-9 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.61uA / bit |
| Output Current Range | 0 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -25 °C, 60 °C |
| Load Resistance | Max. 500 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4154) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.12 RT-4154 LED Indicator

Table 7-10 LED Indicator

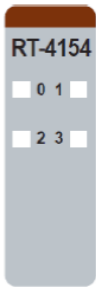
| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-4154</p> <p>0 1</p> <p>2 3</p> | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

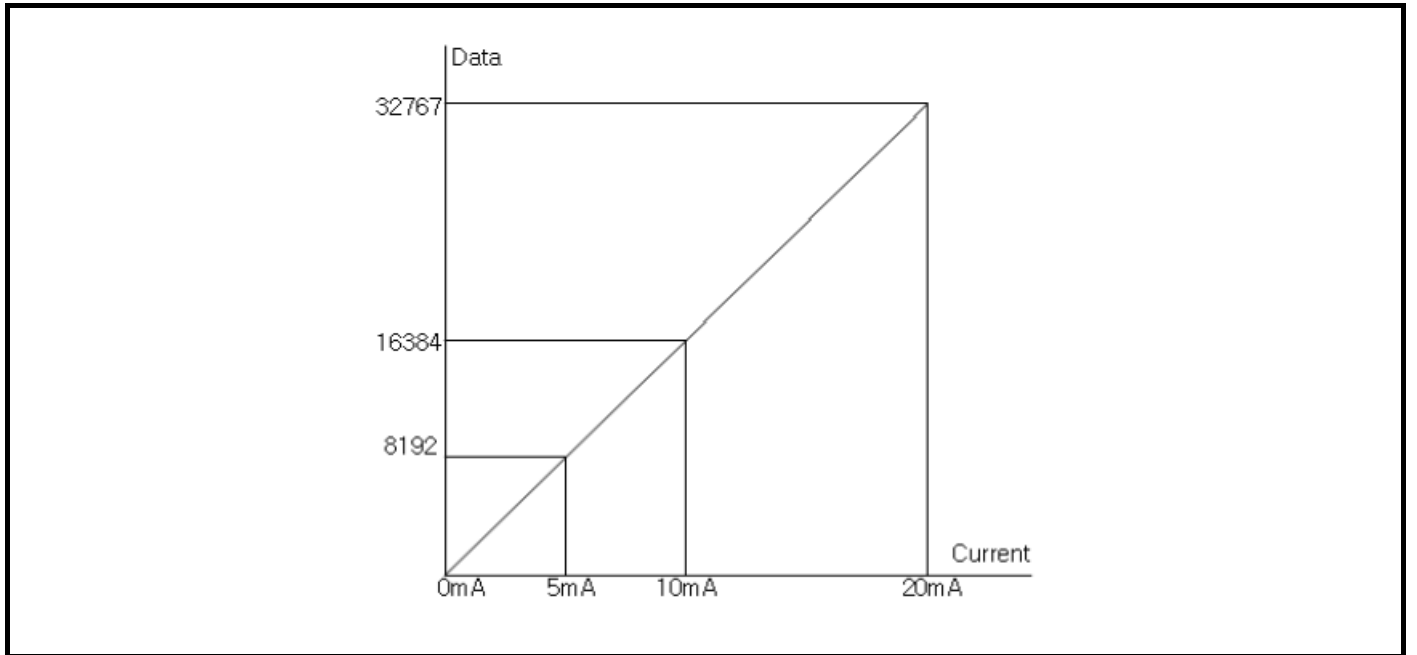
Table 7-11 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | No Output Channel Off | No Output |
| | Output Channel Green | Output |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.13 Data Value / Current

Table 7-12 Current Range: 0 to 20 mA

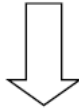
| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H2000 | H4000 | H7FFF |



7.14 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-----------------------------|-------|-------|-------|
| Byte 0 | | | | | Analog Output Ch0 Low byte | | | |
| Byte 1 | | | | | Analog Output Ch0 High byte | | | |
| Byte 2 | | | | | Analog Output Ch1 Low byte | | | |
| Byte 3 | | | | | Analog Output Ch1 High byte | | | |
| Byte 4 | | | | | Analog Output Ch2 Low byte | | | |
| Byte 5 | | | | | Analog Output Ch2 High byte | | | |
| Byte 6 | | | | | Analog Output Ch3 Low byte | | | |
| Byte 7 | | | | | Analog Output Ch3 High byte | | | |



- Output Module Data -8 byte Output Data

| | | | |
|-------------------|--|--|--|
| Analog Output Ch0 | | | |
| Analog Output Ch1 | | | |
| Analog Output Ch2 | | | |
| Analog Output Ch3 | | | |

7.15 Parameter data

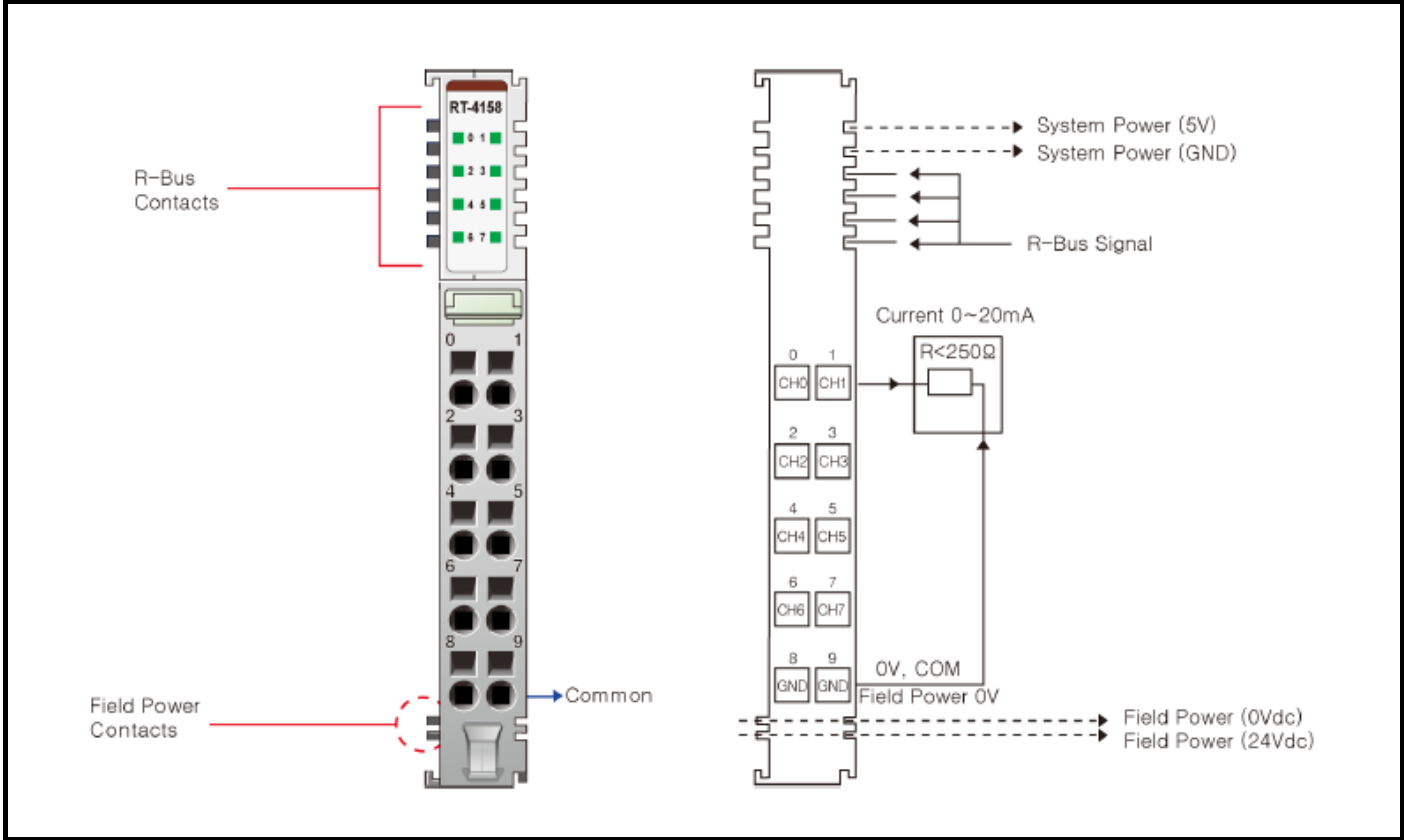
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.16 RT-4158 (8 Channels, Current Output, 0 to 20 mA, 15 bits)

Figure 7-4 RT-4158 (8 Channels, Current Output, 0 to 20 mA, 15 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Analog Output Channel 4 | Analog Output Channel 5 | 5 |
| 6 | Analog Output Channel 6 | Analog Output Channel 7 | 7 |
| 8 | Output Channel Common (AGND) | Output Channel Common (AGND) | 9 |

Table 7-13 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Channels Single Ended |
| Indicators | 8 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.61 uA / bit |
| Output Current Range | 0 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Max. 250 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 8 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4158) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.17 RT-4158 LED Indicator

Table 7-14 LED Indicator

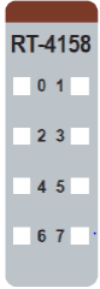
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | Output Channel 0 | Green |
| | 1 | Output Channel 1 | |
| | 2 | Output Channel 2 | |
| | 3 | Output Channel 3 | |
| | 4 | Output Channel 4 | |
| | 5 | Output Channel 5 | |
| | 6 | Output Channel 6 | |
| | 7 | Output Channel 7 | |

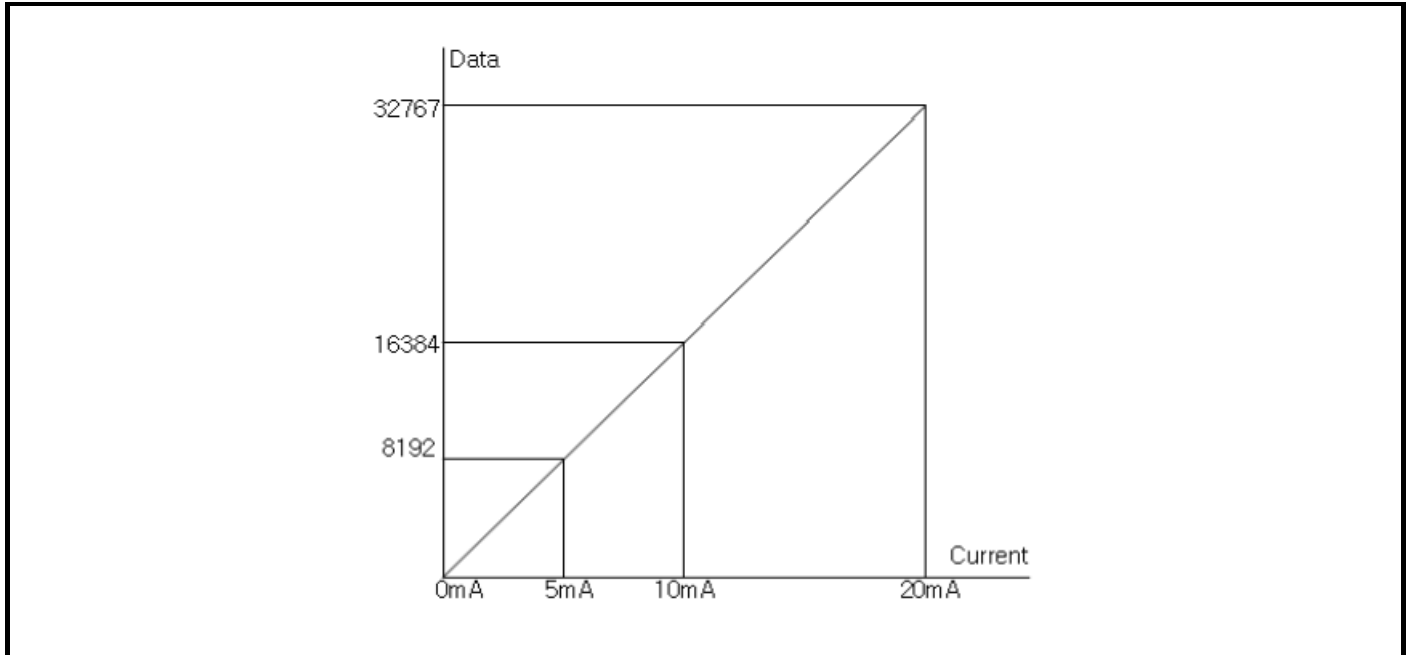
Table 7-15 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.18 Data Value / Current

Table 7-16 Current Range: 0 to 20 mA

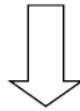
| Current | 0.0 mA | 5.0 mA | 10.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H2000 | H4000 | H7FFF |



7.19 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-------|-----------------------------|-------|-------|-------|
| Byte 0 | | | | | Analog Output Ch0 Low byte | | | |
| Byte 1 | | | | | Analog Output Ch0 High byte | | | |
| Byte 2 | | | | | Analog Output Ch1 Low byte | | | |
| Byte 3 | | | | | Analog Output Ch1 High byte | | | |
| Byte 4 | | | | | Analog Output Ch2 Low byte | | | |
| Byte 5 | | | | | Analog Output Ch2 High byte | | | |
| Byte 6 | | | | | Analog Output Ch3 Low byte | | | |
| Byte 7 | | | | | Analog Output Ch3 High byte | | | |
| Byte 8 | | | | | Analog Output Ch4 High byte | | | |
| Byte 9 | | | | | Analog Output Ch4 High byte | | | |
| Byte 10 | | | | | Analog Output Ch5 High byte | | | |
| Byte 11 | | | | | Analog Output Ch5 High byte | | | |
| Byte 12 | | | | | Analog Output Ch6 High byte | | | |
| Byte 13 | | | | | Analog Output Ch6 High byte | | | |
| Byte 14 | | | | | Analog Output Ch7 High byte | | | |
| Byte 15 | | | | | Analog Output Ch7 High byte | | | |



- Output Module Data -16 byte Output Data

| |
|-------------------|
| Analog Output Ch0 |
| Analog Output Ch1 |
| Analog Output Ch2 |
| Analog Output Ch3 |
| Analog Output Ch4 |
| Analog Output Ch5 |
| Analog Output Ch6 |
| Analog Output Ch7 |

7.20 Parameter data

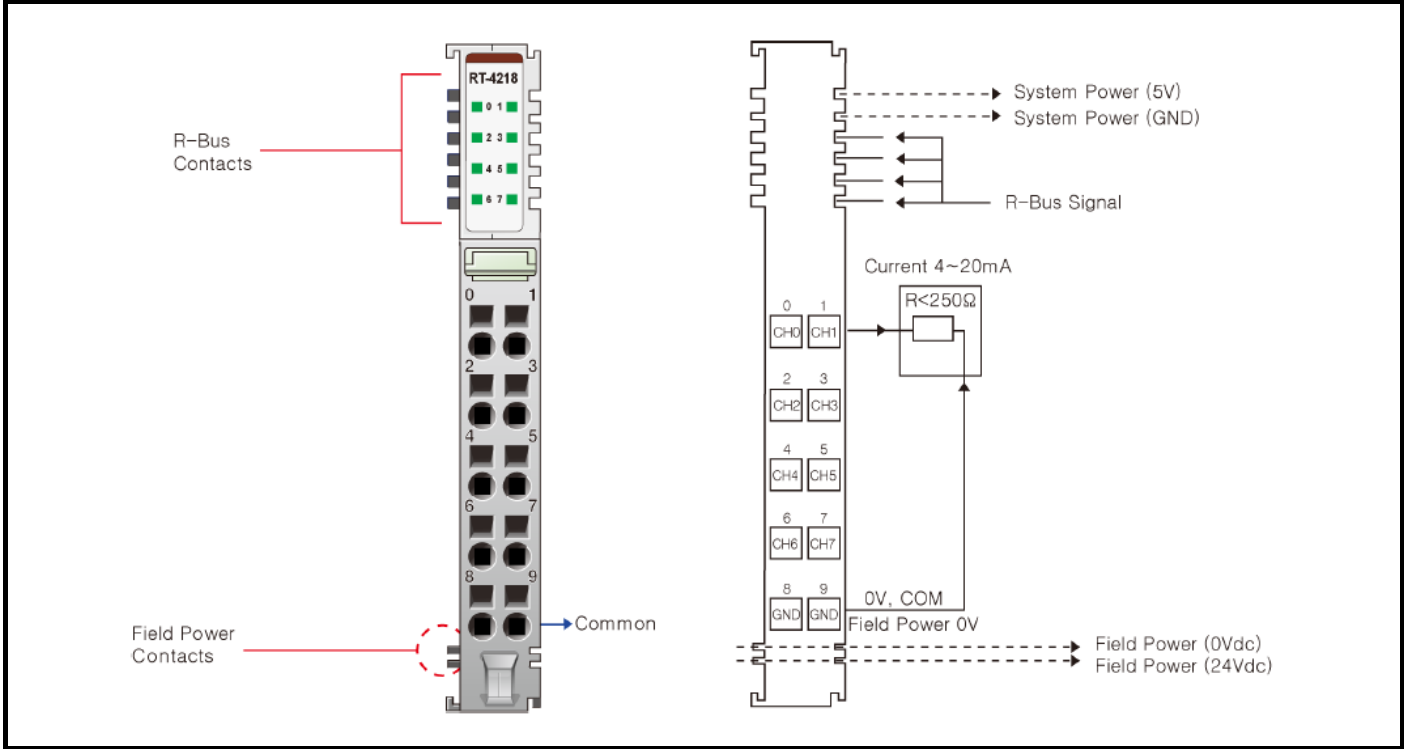
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Fault Action for channel 7 | | Fault Action for channel 6 | | Fault Action for channel 5 | | Fault Action for channel 4 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.21 RT-4218 (8 Channels, Current Output, 4 to 20 mA, 12 bits)

Figure 7-5 RT-4218 (8 Channels, Current Output, 4 to 20 mA, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Analog Output Channel 4 | Analog Output Channel 5 | 5 |
| 6 | Analog Output Channel 6 | Analog Output Channel 7 | 7 |
| 8 | Output Channel Common (AGND) | Output Channel Common (AGND) | 9 |

Table 7-17 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Channels Single Ended |
| Indicators | 8 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 3.91 uA / bit |
| Output Current Range | 4 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Max. 250 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 8 Channels / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4218) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.22 RT-4218 LED Indicator

Table 7-18 LED Indicator

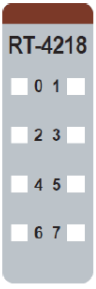
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | Output Channel 0 | Green |
| | 1 | Output Channel 1 | |
| | 2 | Output Channel 2 | |
| | 3 | Output Channel 3 | |
| | 4 | Output Channel 4 | |
| | 5 | Output Channel 5 | |
| | 6 | Output Channel 6 | |
| | 7 | Output Channel 7 | |

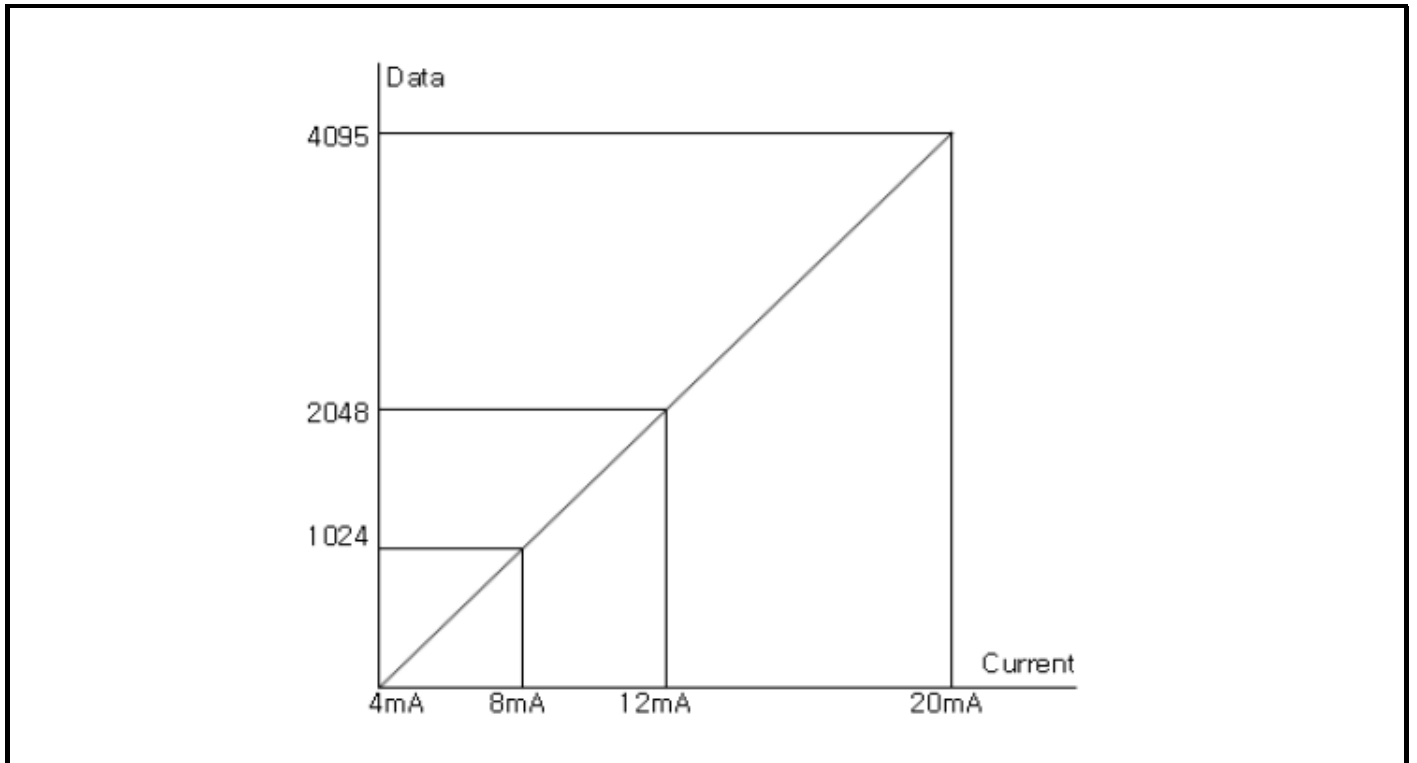
Table 7-19 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.23 Data Value / Current

Table 7-20 Current Range: 4 to 20 mA

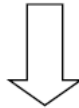
| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



7.24 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-------|-----------------------------|-------|-------|-------|
| Byte 0 | | | | | Analog Output Ch0 Low byte | | | |
| Byte 1 | | | | | Analog Output Ch0 High byte | | | |
| Byte 2 | | | | | Analog Output Ch1 Low byte | | | |
| Byte 3 | | | | | Analog Output Ch1 High byte | | | |
| Byte 4 | | | | | Analog Output Ch2 Low byte | | | |
| Byte 5 | | | | | Analog Output Ch2 High byte | | | |
| Byte 6 | | | | | Analog Output Ch3 Low byte | | | |
| Byte 7 | | | | | Analog Output Ch3 High byte | | | |
| Byte 8 | | | | | Analog Output Ch4 High byte | | | |
| Byte 9 | | | | | Analog Output Ch4 High byte | | | |
| Byte 10 | | | | | Analog Output Ch5 High byte | | | |
| Byte 11 | | | | | Analog Output Ch5 High byte | | | |
| Byte 12 | | | | | Analog Output Ch6 High byte | | | |
| Byte 13 | | | | | Analog Output Ch6 High byte | | | |
| Byte 14 | | | | | Analog Output Ch7 High byte | | | |
| Byte 15 | | | | | Analog Output Ch7 High byte | | | |



- Output Module Data -16 byte Output Data

| | |
|--|-------------------|
| | Analog Output Ch0 |
| | Analog Output Ch1 |
| | Analog Output Ch2 |
| | Analog Output Ch3 |
| | Analog Output Ch4 |
| | Analog Output Ch5 |
| | Analog Output Ch6 |
| | Analog Output Ch7 |

7.25 Parameter data

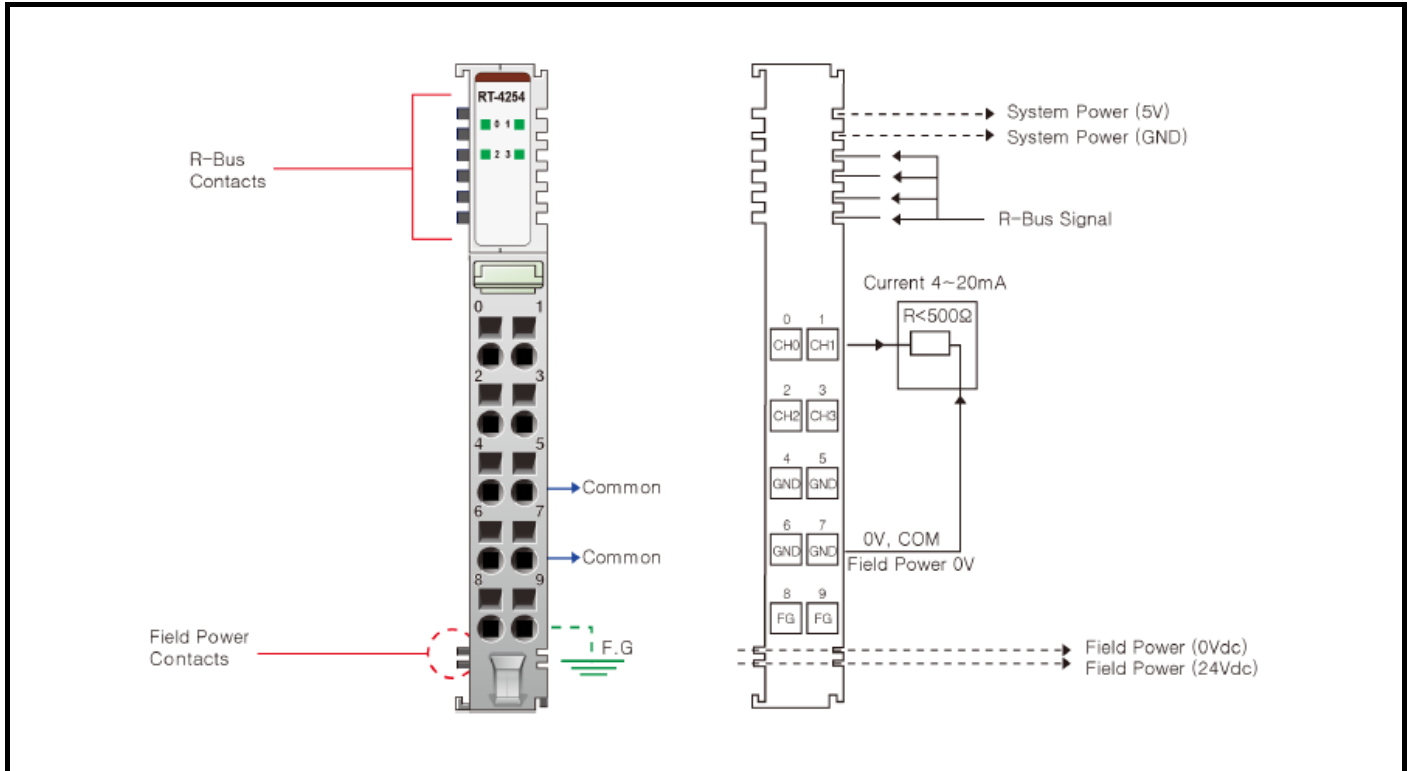
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Fault Action for channel 7 | | Fault Action for channel 6 | | Fault Action for channel 5 | | Fault Action for channel 4 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM

7.26 RT-4254 (4 Channels, Current Output, 4 to 20 mA, 15 bits)

Figure 7-6 RT-4254 (4 Channels, Current Output, 4 to 20 mA, 15 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-21 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.49 uA / bit |
| Output Current Range | 0 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -25 °C, 60 °C |
| Load Resistance | Max. 500 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> 5 to 25 Hz: ± 1.6 mm 25 to 300 Hz: 4 g Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> 10 to 40 Hz: 0.0125 g²/ Hz 40 to 100 Hz: 0.0125 → 0.002 g² /Hz 100 to 500 Hz: 0.002 g²/ Hz 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4254) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.27 RT-4254 LED Indicator

Table 7-22 LED Indicator

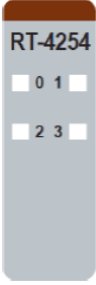
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

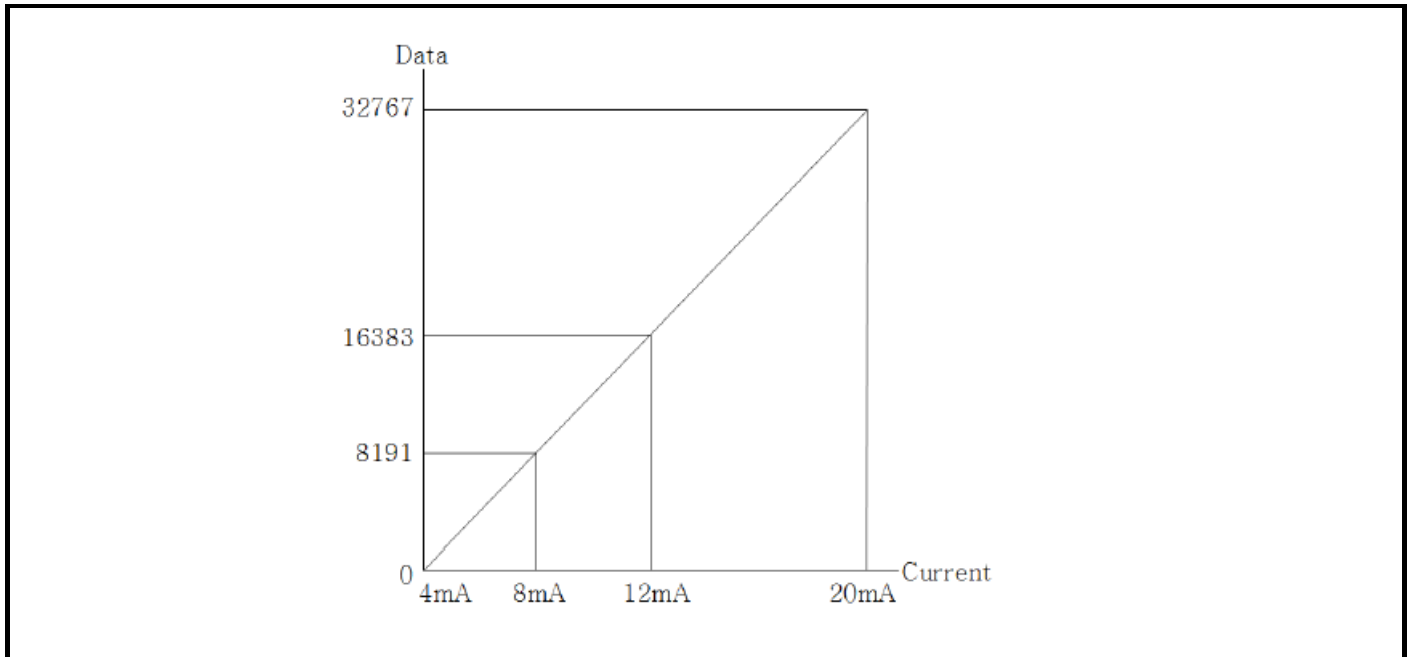
Table 7-23 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.28 Data Value / Current

Table 7-24 Current Range: 4 to 20 mA

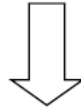
| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |



7.29 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-----------------------------|-------|-------|-------|
| Byte 0 | | | | | Analog Output Ch0 Low byte | | | |
| Byte 1 | | | | | Analog Output Ch0 High byte | | | |
| Byte 2 | | | | | Analog Output Ch1 Low byte | | | |
| Byte 3 | | | | | Analog Output Ch1 High byte | | | |
| Byte 4 | | | | | Analog Output Ch2 Low byte | | | |
| Byte 5 | | | | | Analog Output Ch2 High byte | | | |
| Byte 6 | | | | | Analog Output Ch3 Low byte | | | |
| Byte 7 | | | | | Analog Output Ch3 High byte | | | |

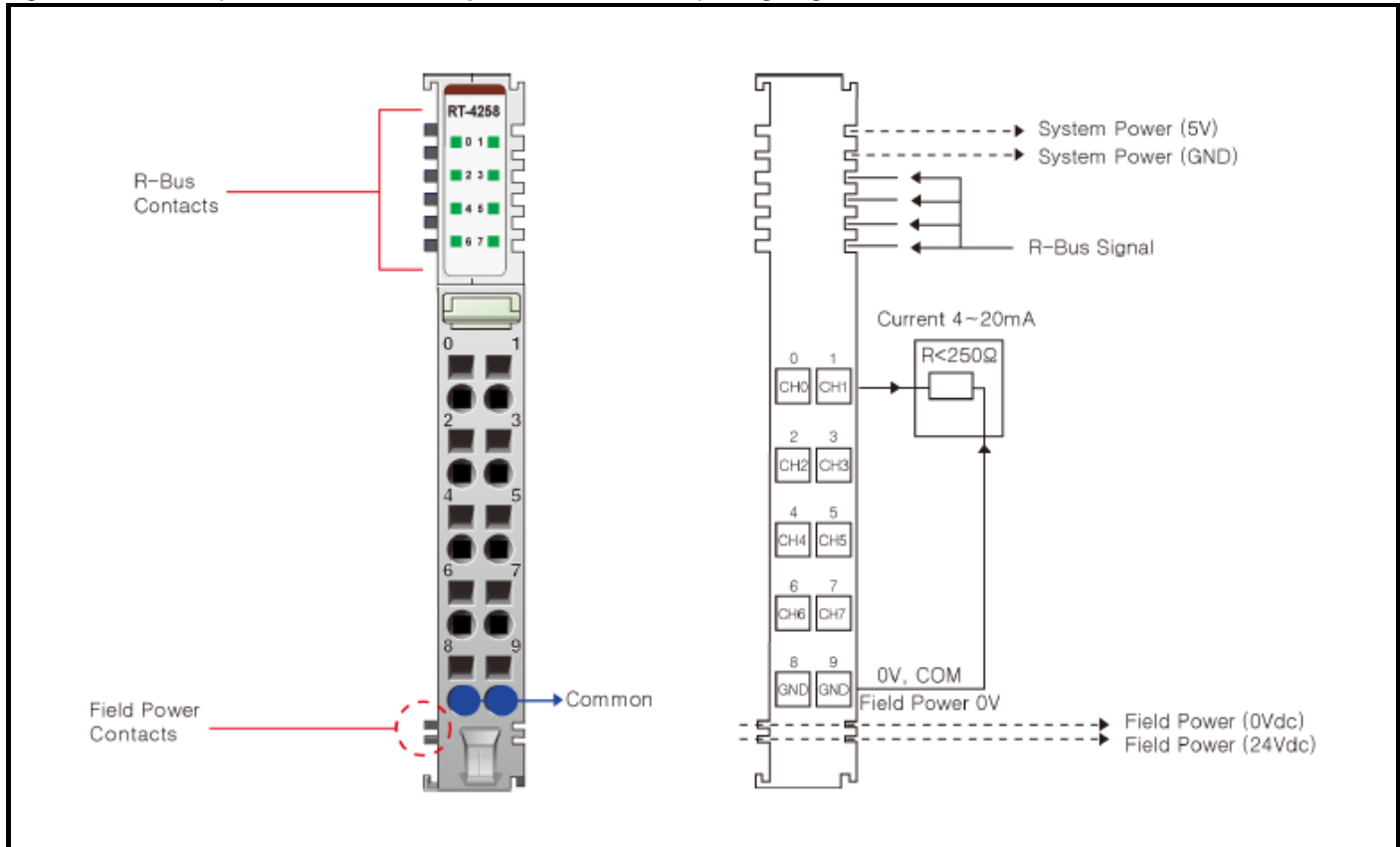


- Output Module Data -8 byte Output Data

| | |
|--|-------------------|
| | Analog Output Ch0 |
| | Analog Output Ch1 |
| | Analog Output Ch2 |
| | Analog Output Ch3 |

7.30 RT-4258 (8 Channels, Current Output, 4 to 20 mA, 15 bits)

Figure 7-7 RT-4258 (8 Channels, Current Output, 4 to 20 mA, 15 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Analog Output Channel 4 | Analog Output Channel 5 | 5 |
| 6 | Analog Output Channel 6 | Analog Output Channel 7 | 7 |
| 8 | Output Channel Common (AGND) | Output Channel Common (AGND) | 9 |

Table 7-25 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Channels Single Ended |
| Indicators | 8 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.49 uA / bit |
| Output Current Range | 4 to 20 mA |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Max. 250 Ω |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 8 Channels / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4258) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.31 RT-4258 LED Indicator

Table 7-26 LED Indicator

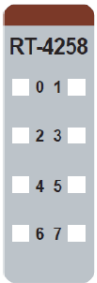
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | Output Channel 0 | Green |
| | 1 | Output Channel 1 | |
| | 2 | Output Channel 2 | |
| | 3 | Output Channel 3 | |
| | 4 | Output Channel 4 | |
| | 5 | Output Channel 5 | |
| | 6 | Output Channel 6 | |
| | 7 | Output Channel 7 | |

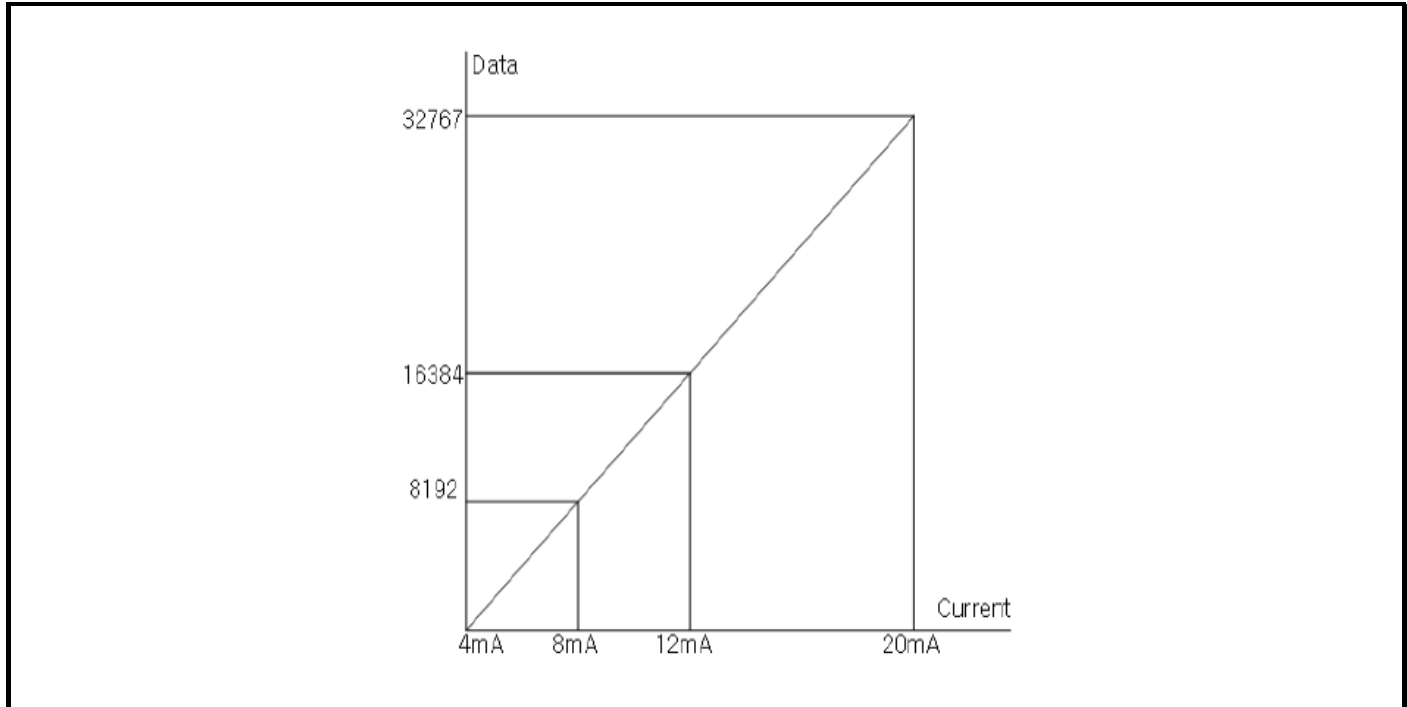
Table 7-27 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.32 Data Value / Current

Table 7-28 Current Range: 4 to 20 mA

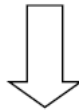
| Current | 4.0 mA | 8.0 mA | 12.0 mA | 20.0 mA |
|------------|--------|--------|---------|---------|
| Data (Hex) | H0000 | H2000 | H4000 | H7FFF |



7.33 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Output Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Output Ch0 High byte | | | | |
| Byte 2 | | | | Analog Output Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Output Ch1 High byte | | | | |
| Byte 4 | | | | Analog Output Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Output Ch2 High byte | | | | |
| Byte 6 | | | | Analog Output Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Output Ch3 High byte | | | | |
| Byte 8 | | | | Analog Output Ch4 High byte | | | | |
| Byte 9 | | | | Analog Output Ch4 High byte | | | | |
| Byte 10 | | | | Analog Output Ch5 High byte | | | | |
| Byte 11 | | | | Analog Output Ch5 High byte | | | | |
| Byte 12 | | | | Analog Output Ch6 High byte | | | | |
| Byte 13 | | | | Analog Output Ch6 High byte | | | | |
| Byte 14 | | | | Analog Output Ch7 High byte | | | | |
| Byte 15 | | | | Analog Output Ch7 High byte | | | | |



- Output Module Data -16 byte Output Data

| | |
|--|-------------------|
| | Analog Output Ch0 |
| | Analog Output Ch1 |
| | Analog Output Ch2 |
| | Analog Output Ch3 |
| | Analog Output Ch4 |
| | Analog Output Ch5 |
| | Analog Output Ch6 |
| | Analog Output Ch7 |

7.34 Parameter data

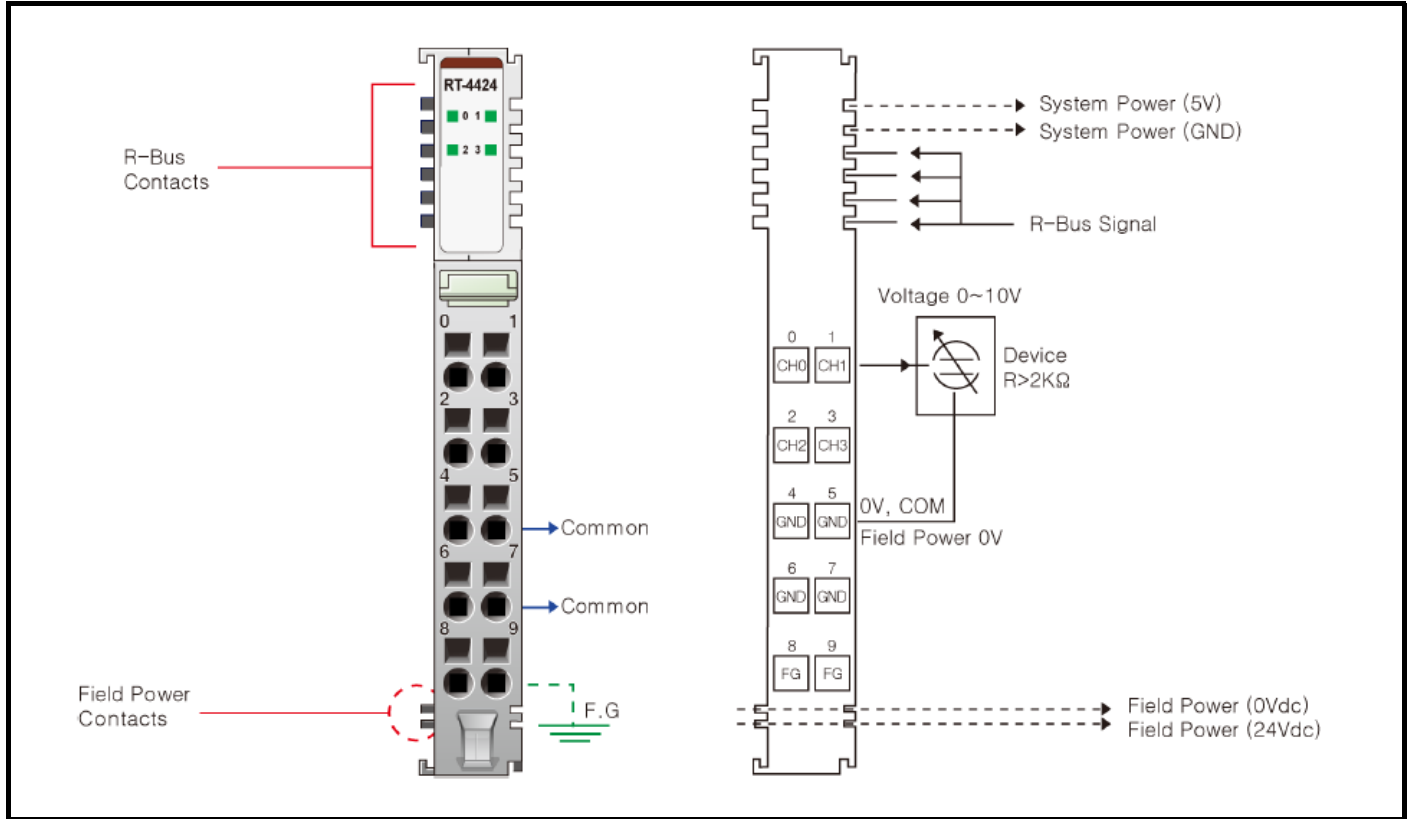
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Fault Action for channel 7 | | Fault Action for channel 6 | | Fault Action for channel 5 | | Fault Action for channel 4 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM

7.35 RT-4424 (4 Channels, Voltage Output, 0 to 10 Vdc, 12 bits)

Figure 7-8 RT-4424 (4 Channels, Voltage Output, 0 to 10 Vdc, 12 bits) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-29 Environmental specification

| Environmental specifications | |
|------------------------------------|--|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 2.44 mV/ bit |
| Output Voltage Range | 0 to 10 Vdc |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Min. 2 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4424) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.36 RT-4424 LED Indicator

Table 7-30 LED Indicator

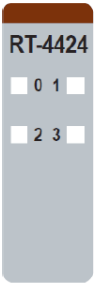
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

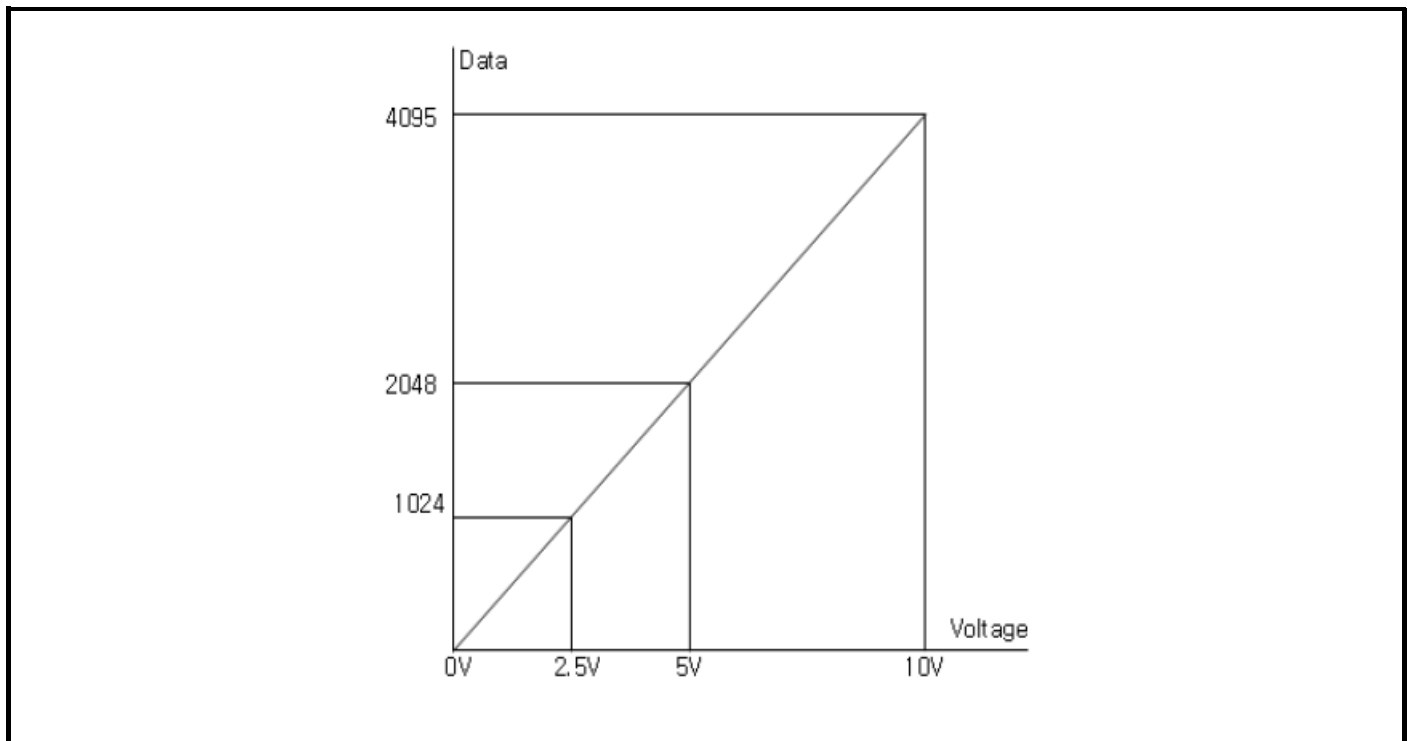
Table 7-31 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.37 Data Value / Voltage

Table 7-32 Voltage Range: 0 to 10 Vdc

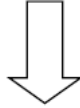
| Current | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



7.38 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output Ch3 | | | | | | | |

7.39 Parameter data

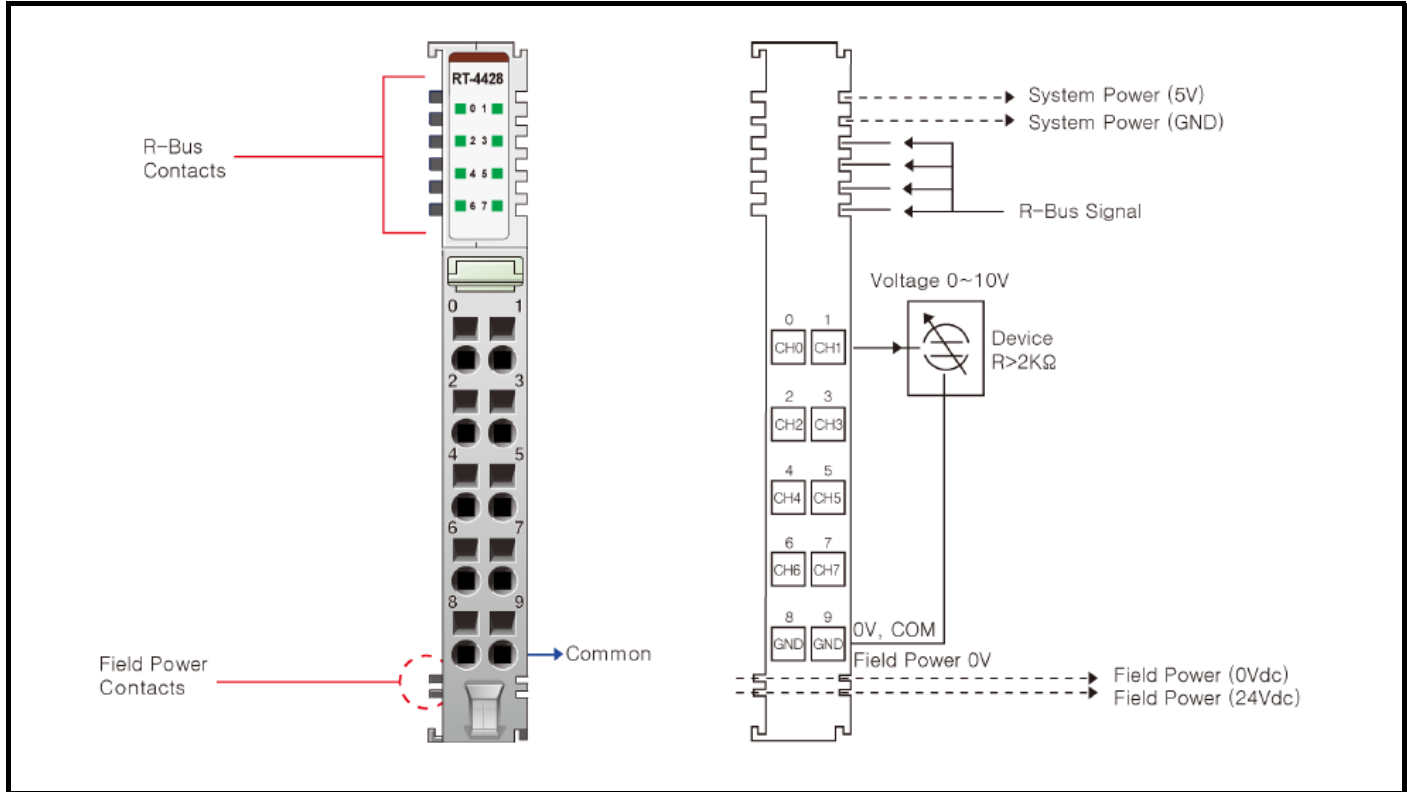
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.40 RT-4428 (8 Channels, Voltage Output, 0 to 10 V, 12 bits)

Figure 7-9 RT-4428 (8 Channels, Voltage Output, 0 to 10 V, 12 bits)



| Pin number | Signal Description | Signal Description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Analog Output Channel 4 | Analog Output Channel 5 | 5 |
| 6 | Analog Output Channel 6 | Analog Output Channel 7 | 7 |
| 8 | Output Channel Common (AGND) | Output Channel Common (AGND) | 9 |

Table 7-33 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 95 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Channels Single Ended |
| Indicators | 8 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 2.44 mV/ bit |
| Output Voltage Range | 0 to 10 Vdc |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Min. 2 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 8 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4428) |
| Power Dissipation | Max. 140 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 61 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.41 RT-4428 LED Indicator

Table 7-34 LED Indicator

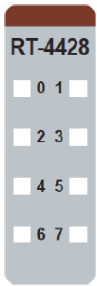
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | Output Channel 0 | Green |
| | 1 | Output Channel 1 | |
| | 2 | Output Channel 2 | |
| | 3 | Output Channel 3 | |
| | 4 | Output Channel 5 | |
| | 5 | Output Channel 6 | |
| | 6 | Output Channel 7 | |
| | 7 | Output Channel 8 | |

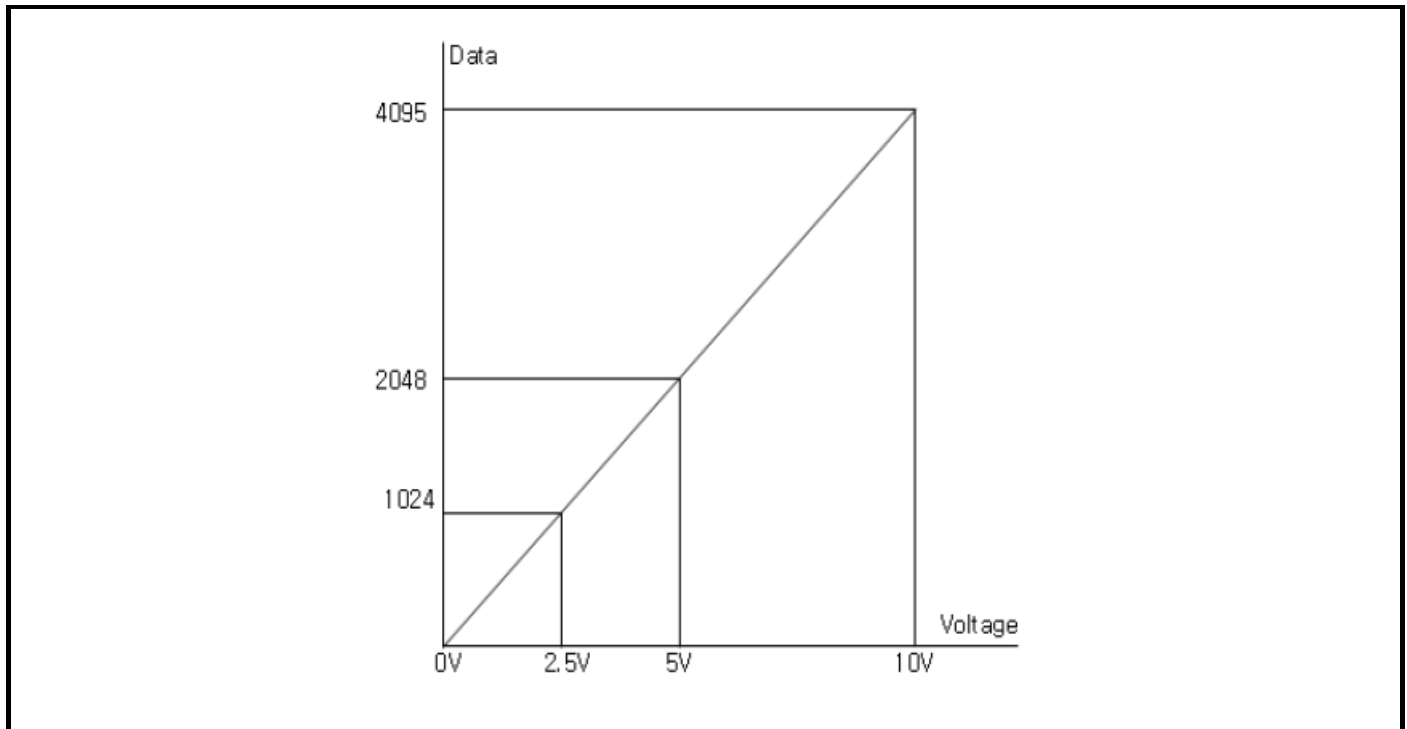
Table 7-35 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.42 Data Value / Voltage

Table 7-36 Voltage Range: 0 to 10 Vdc

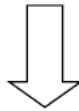
| Voltage | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H03FF | H07FF | H0FFF |



7.43 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|---------|-------|-------|-------|-----------------------------|-------|-------|-------|-------|
| Byte 0 | | | | Analog Output Ch0 Low byte | | | | |
| Byte 1 | | | | Analog Output Ch0 High byte | | | | |
| Byte 2 | | | | Analog Output Ch1 Low byte | | | | |
| Byte 3 | | | | Analog Output Ch1 High byte | | | | |
| Byte 4 | | | | Analog Output Ch2 Low byte | | | | |
| Byte 5 | | | | Analog Output Ch2 High byte | | | | |
| Byte 6 | | | | Analog Output Ch3 Low byte | | | | |
| Byte 7 | | | | Analog Output Ch3 High byte | | | | |
| Byte 8 | | | | Analog Output Ch4 High byte | | | | |
| Byte 9 | | | | Analog Output Ch4 High byte | | | | |
| Byte 10 | | | | Analog Output Ch5 High byte | | | | |
| Byte 11 | | | | Analog Output Ch5 High byte | | | | |
| Byte 12 | | | | Analog Output Ch6 High byte | | | | |
| Byte 13 | | | | Analog Output Ch6 High byte | | | | |
| Byte 14 | | | | Analog Output Ch7 High byte | | | | |
| Byte 15 | | | | Analog Output Ch7 High byte | | | | |



- Output Module Data -16 byte Output Data

| | |
|--|-------------------|
| | Analog Output Ch0 |
| | Analog Output Ch1 |
| | Analog Output Ch2 |
| | Analog Output Ch3 |
| | Analog Output Ch4 |
| | Analog Output Ch5 |
| | Analog Output Ch6 |
| | Analog Output Ch7 |

7.44 Parameter data

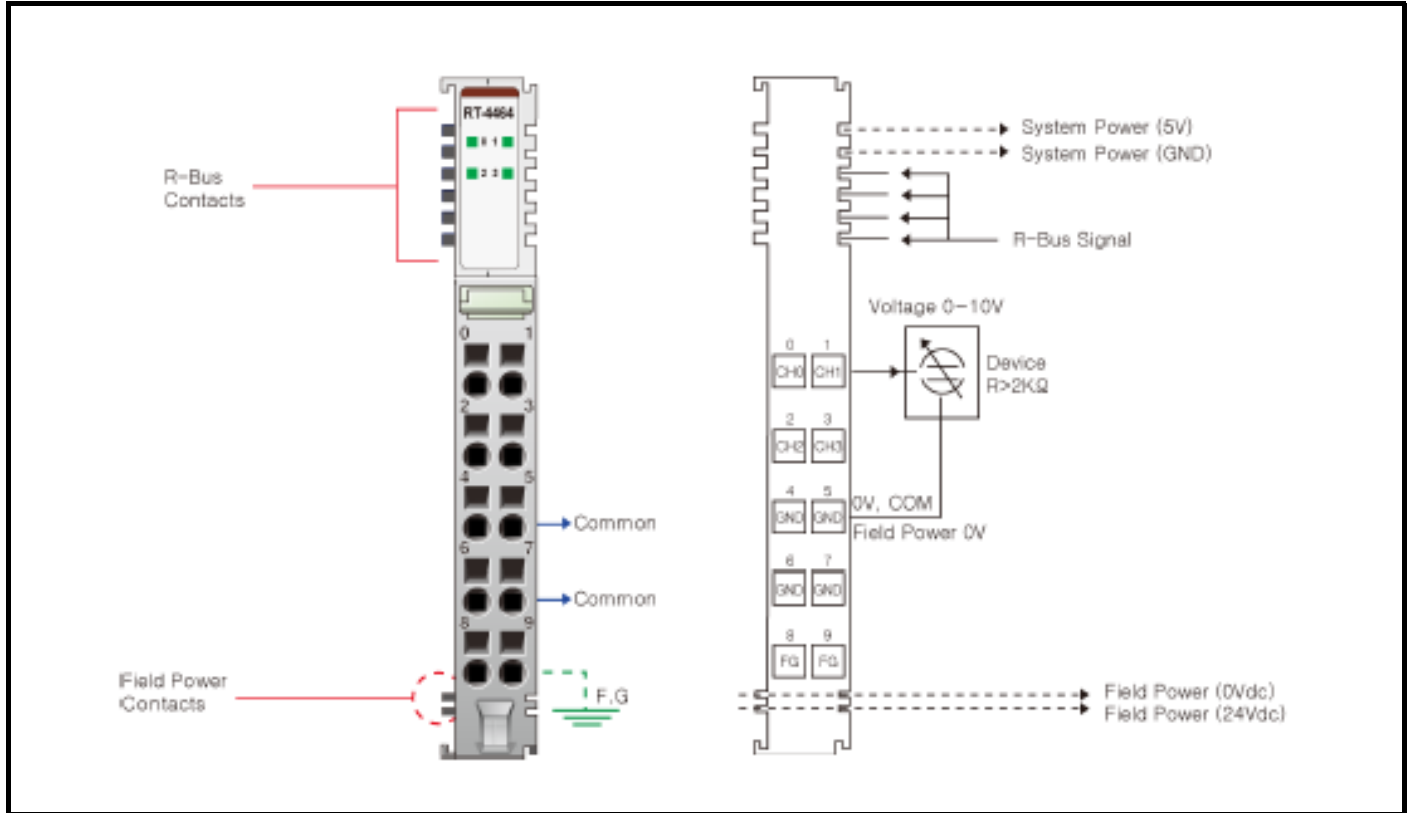
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Fault Action for channel 7 | | Fault Action for channel 6 | | Fault Action for channel 5 | | Fault Action for channel 4 | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.45 RT-4464 (4 Channels, Voltage Output, 0 to 10 Vdc, 15 bits)

Figure 7-10 RT-4464 (4 Channels, Voltage Output, 0 to 10 Vdc, 15 bits) wiring diagram



| Pin number | Signal Description | Signal Description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-37 Environmental specification

| Environmental specifications | |
|------------------------------------|--|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.31 mV/ bit |
| Output Voltage Range | 0 to 10 Vdc |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -25 °C, 60 °C |
| Load Resistance | Min. 2 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4464) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.46 RT-4464 LED Indicator

Table 7-38 LED Indicator

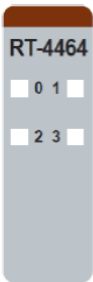
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

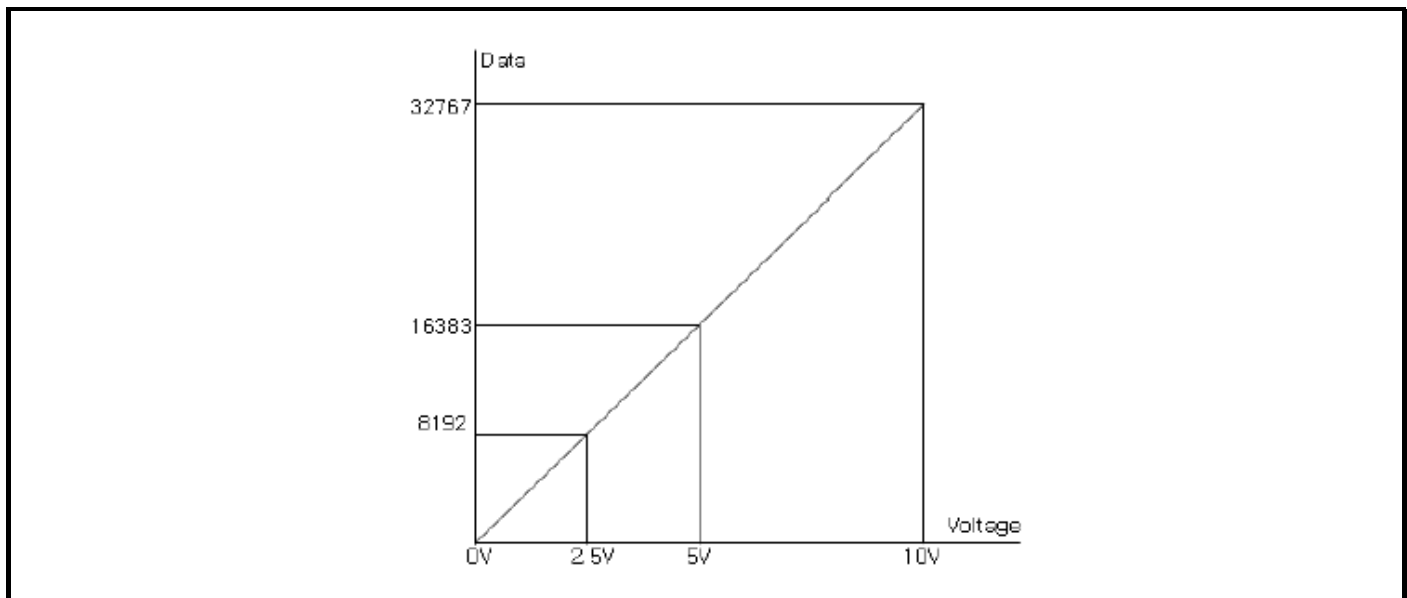
Table 7-39 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.47 Data Value / Voltage

Table 7-40 Voltage Range: 0 to 10 Vdc

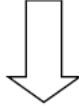
| Voltage | 0.0 V | 2.5 V | 5.0 V | 10.0 V |
|------------|-------|-------|-------|--------|
| Data (Hex) | H0000 | H1FFF | H3FFF | H7FFF |



7.48 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output | | | | | | | |

7.49 Parameter data

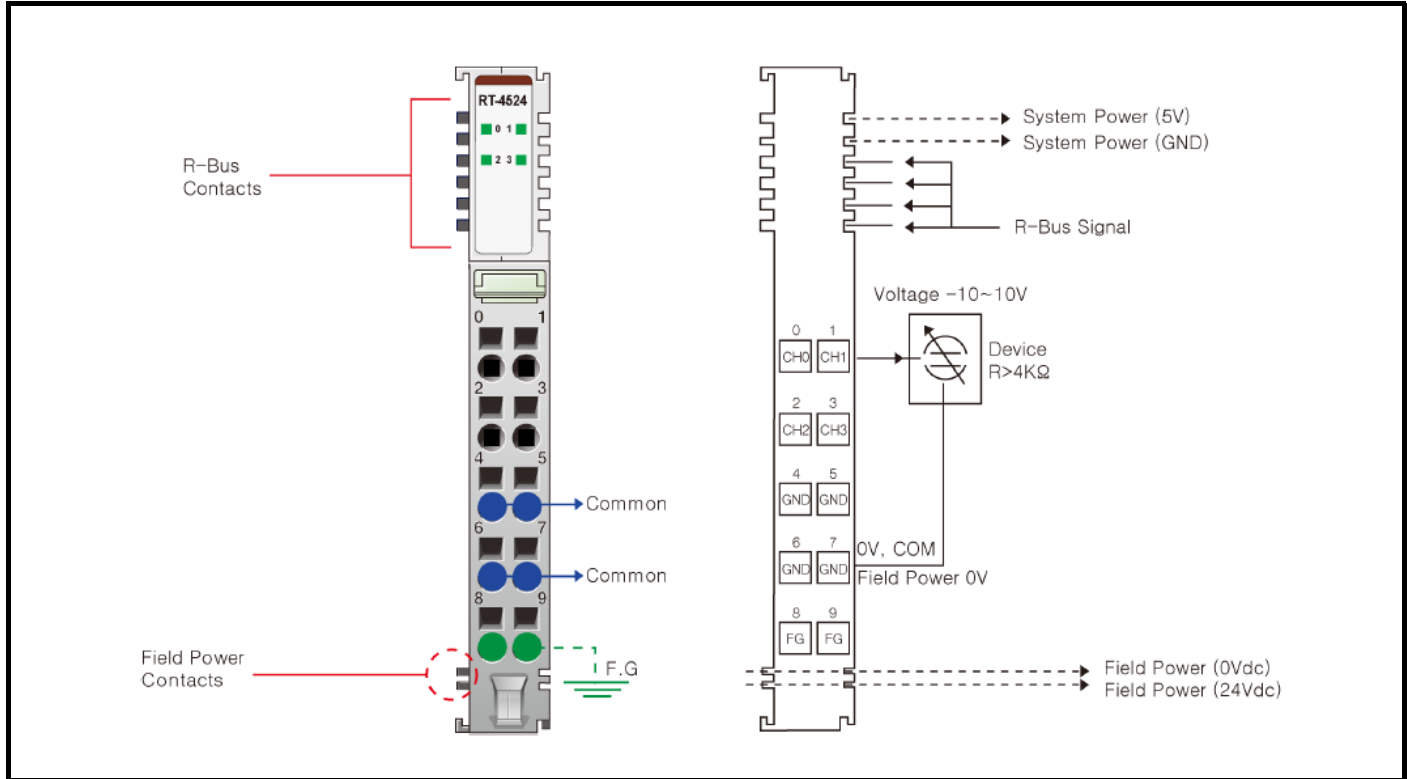
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.50 RT-4524 (4 Channels, Voltage Output, -10 to 10 V, 12 bits)

Figure 7-11 RT-4524 (4 Channels, Voltage Output, -10 to 10 V, 12 bits) wiring diagram



| Pin number | Signal Description | Signal Description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-41 Environmental specification

| Environmental specifications | |
|------------------------------------|--|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 4.88 mV/ bit |
| Output Voltage Range | -10 to 10 V |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Min. 4 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4524) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 59 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.51 RT-4524 LED Indicator

Table 7-42 LED Indicator

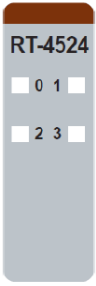
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

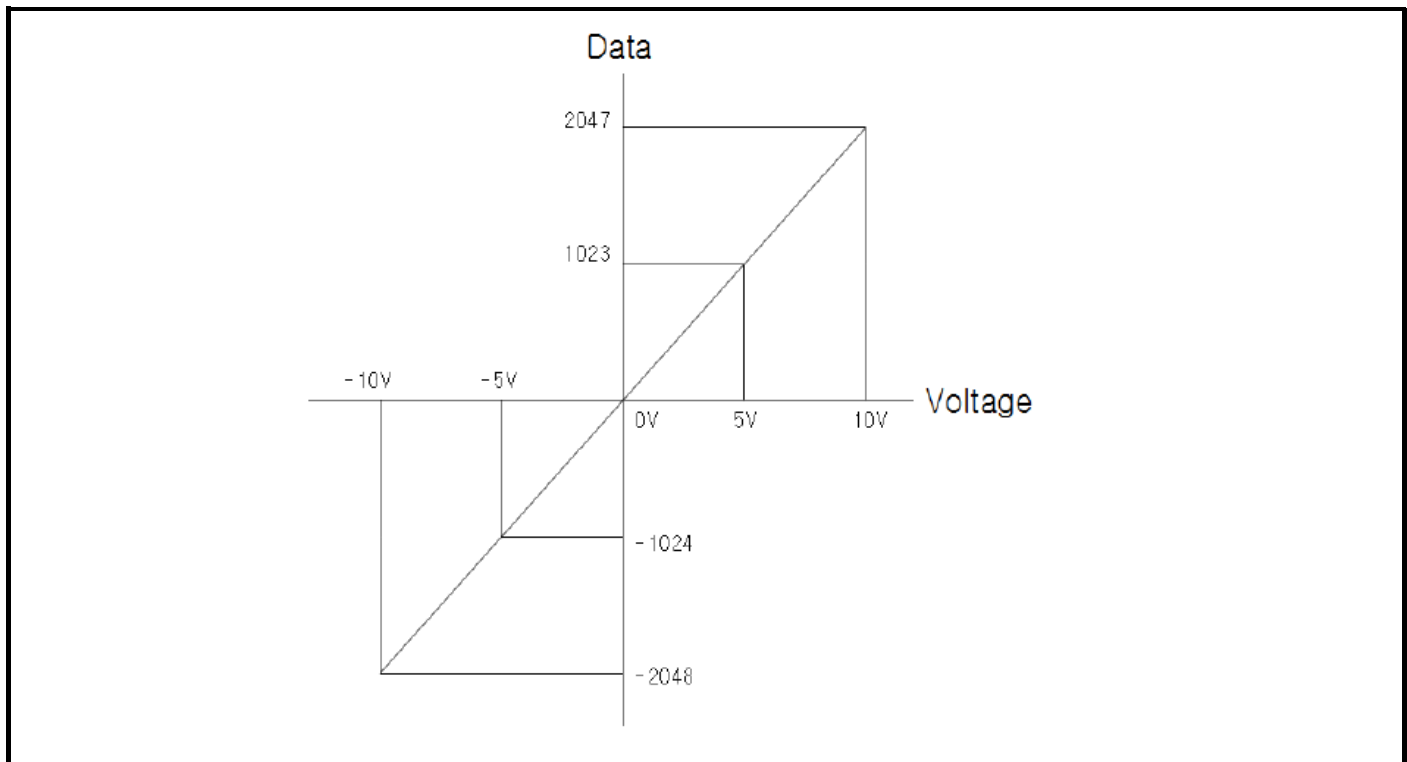
Table 7-43 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.52 Data Value / Voltage

Table 7-44 Voltage Range: 0 to 10 Vdc

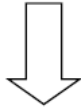
| Voltage | -10 V | -5.0 V | 5.0 V | 10.0 V |
|------------|-------|--------|-------|--------|
| Data (Hex) | HF800 | HFC00 | H03FF | H07FF |



7.53 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8 byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output Ch3 | | | | | | | |

7.54 Parameter data

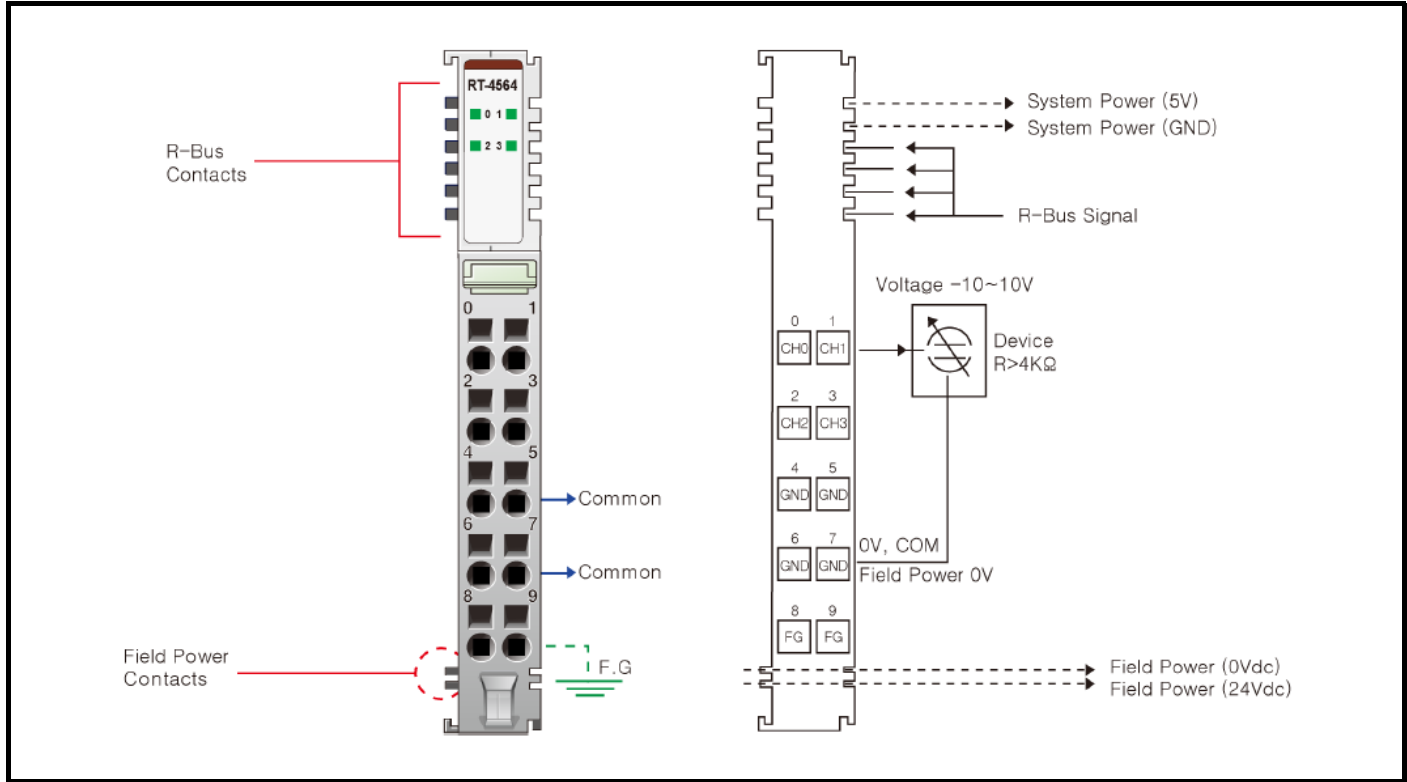
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.55 RT-4564 (4 Channels, Voltage Output, -10 to 10 V, 15 bits)

Figure 7-12 RT-4564 (4 Channels, Voltage Output, -10 to 10 V, 15 bits) wiring diagram



| Pin number | Signal Description | Signal Description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-45 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.61 mV/ bit |
| Output Voltage Range | -10 to 10 V |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -25 °C, 60 °C |
| Load Resistance | Min. 4 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) - <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4564) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 59 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.56 RT-4564 LED Indicator

Table 7-46 LED Indicator

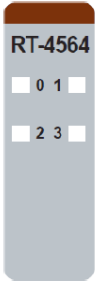
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

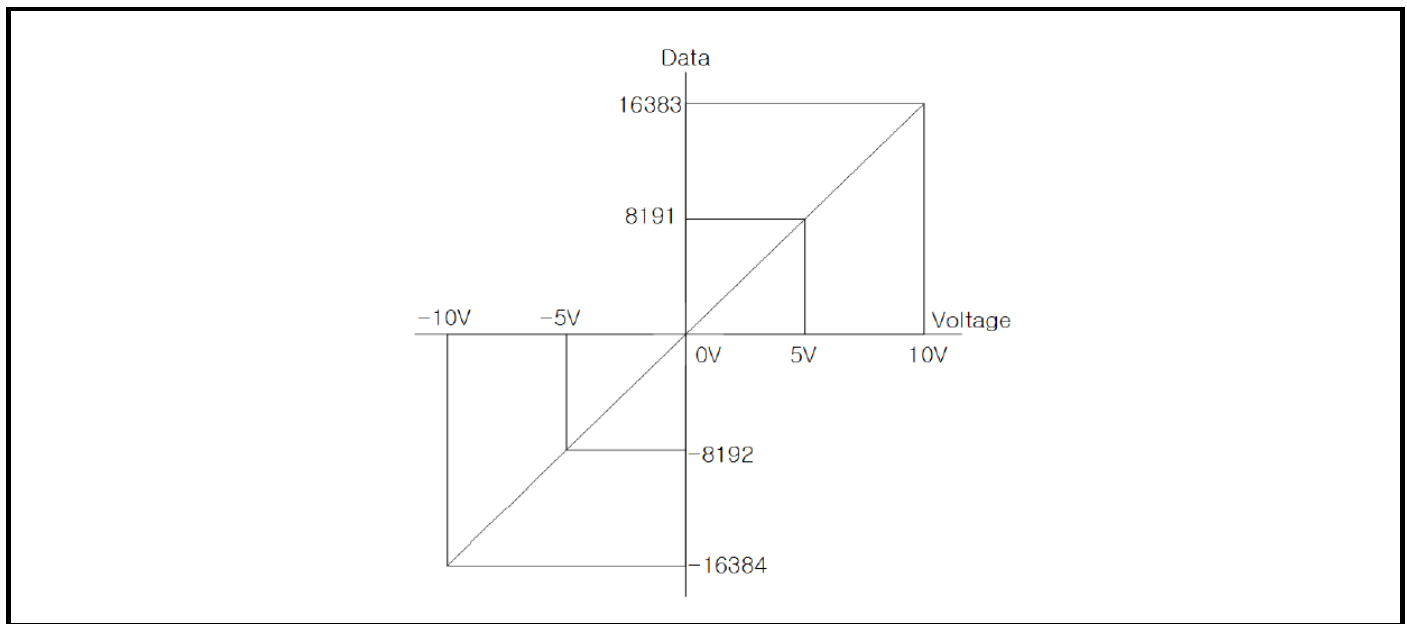
Table 7-47 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.57 Data Value / Voltage

Table 7-48 Voltage Range: 0 to 10 Vdc

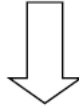
| Voltage | -10 V | -5.0 V | 5.0 V | 10.0 V |
|------------|-------|--------|-------|--------|
| Data (Hex) | HC000 | HE000 | H1FFF | H3FFF |



7.58 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output Ch3 | | | | | | | |

7.59 Parameter data

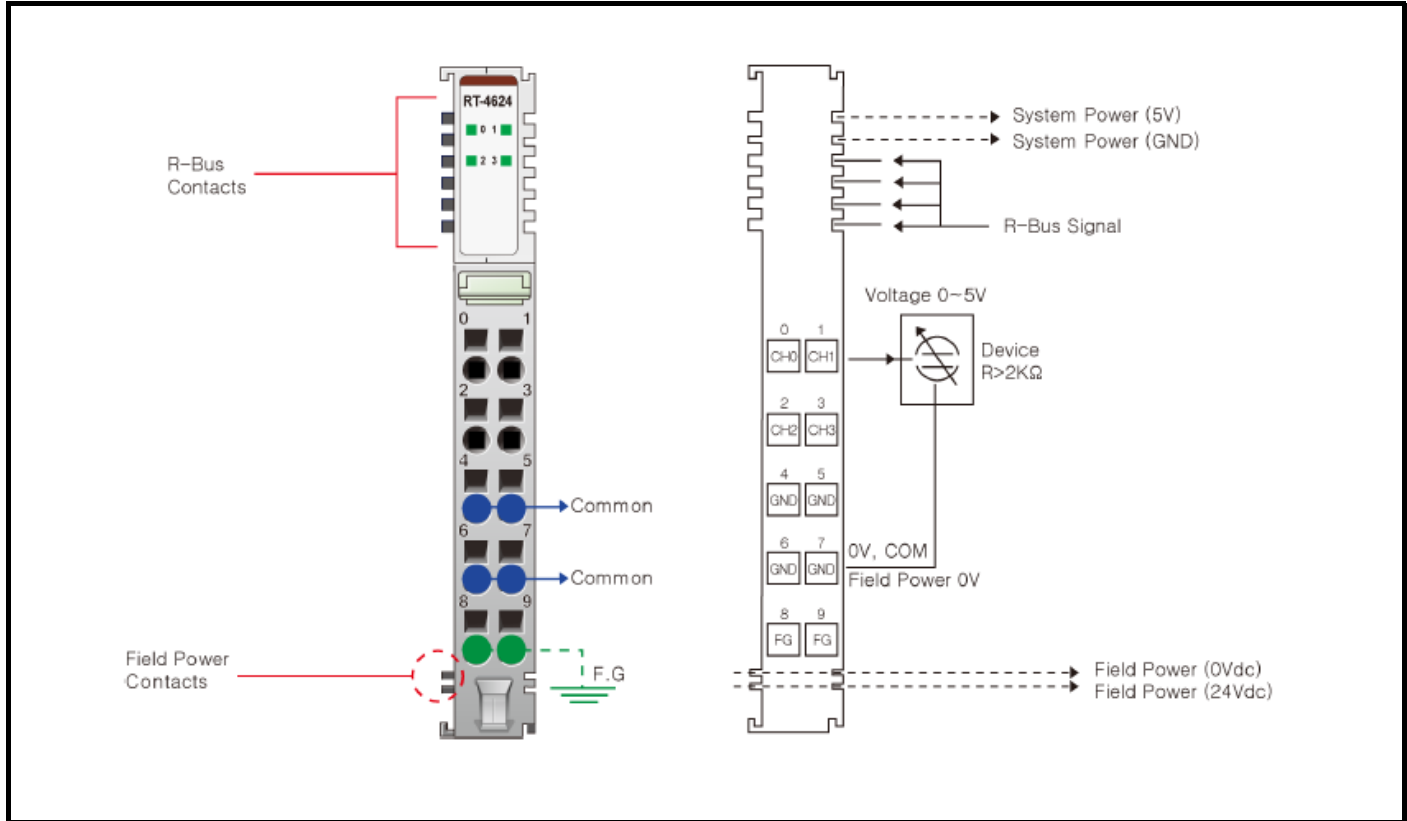
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.60 RT-4624 (4 Channels, Voltage Output, 0 to 5 Vdc, 12 bit)

Figure 7-13 RT-4624 (4 Channels, Voltage Output, 0 to 5 Vdc, 12 bit) wiring diagram



| Pin number | Signal Description | Signal Description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-49 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 12 bits: 1.22 mV/ bit |
| Output Voltage Range | 0 to 5 Vdc |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Min. 2 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4624) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.61 RT-4624 LED Indicator

Table 7-50 LED Indicator

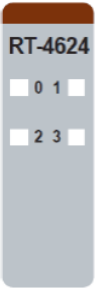
| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-4624</p> <p>0 1</p> <p>2 3</p> | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

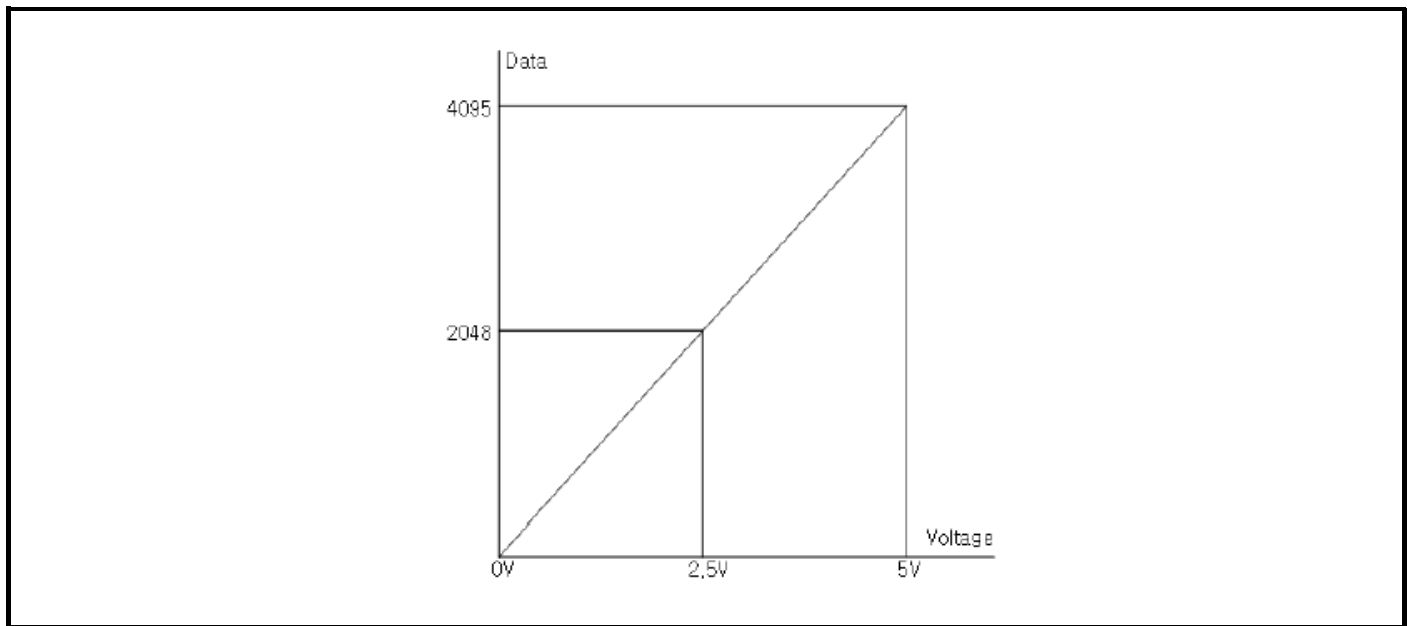
Table 7-51 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.62 Data Value / Voltage

Table 7-52 Voltage Range: 0 to 5 Vdc

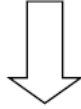
| Voltage | 0.0 V | 2.5 V | 5.0 V |
|------------|-------|-------|-------|
| Data (Hex) | H0000 | H0800 | H0FFF |



7.63 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8 byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output Ch3 | | | | | | | |

7.64 Parameter data

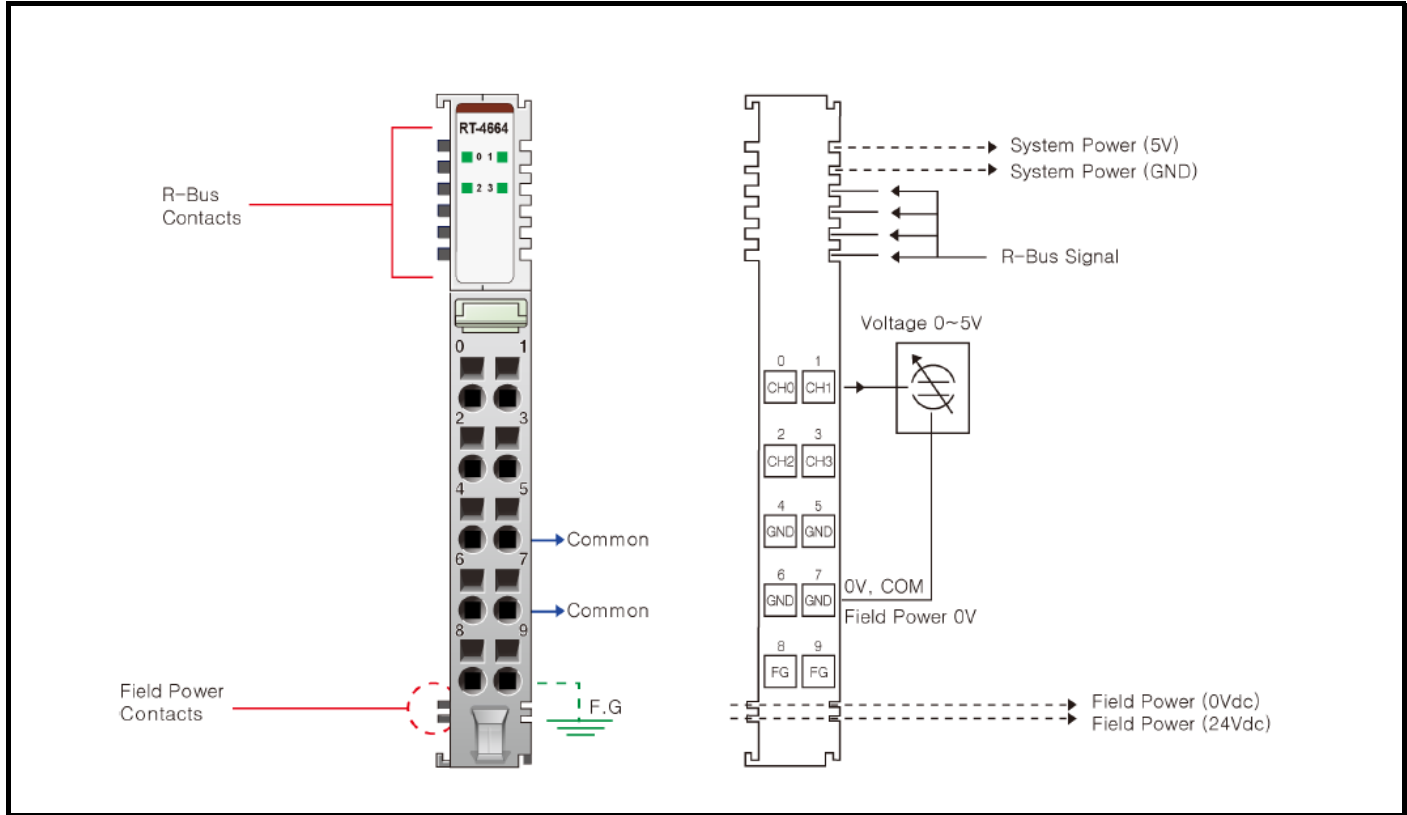
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

7.65 RT-4664 (4 Channels, Voltage Output, 0 to 5 Vdc, 15 bits)

Figure 7-14 RT-4664 (4 Channels, Voltage Output, 0 to 5 Vdc, 15 bits)



| Pin number | Signal Description | Signal Description | Pin number |
|------------|------------------------------|------------------------------|------------|
| 0 | Analog Output Channel 0 | Analog Output Channel 1 | 1 |
| 2 | Analog Output Channel 2 | Analog Output Channel 3 | 3 |
| 4 | Output Channel Common (AGND) | Output Channel Common (AGND) | 5 |
| 6 | Output Channel Common (AGND) | Output Channel Common (AGND) | 7 |
| 8 | Field Ground | Field Ground | 9 |

Table 7-53 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 4 Channels Single Ended |
| Indicators | 4 Green Output Status LEDs |
| Resolution in Ranges | 15 bits: 0.15 mV/ bit |
| Output Voltage Range | 0 to 5 Vdc |
| Data Format | 16 bits Integer (2's complement) |
| Module Error | ±0.1 % Full Scale @ 25 °C ±0.3 % Full Scale @ -20 °C, 60 °C |
| Load Resistance | Min. 2 kΩ |
| Diagnostic | Field Power Off: LED Blinking Field Power On: No Output LED Off Field Power On: Output LED ON |
| Conversion Time | ≤0.25 ms / channel |
| Calibration | Not Required |
| Common Type | 4 Channels / 4 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | Sine Vibration (Based on IEC 60068-2-6) <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps Random Vibration (Based on IEC 60068-2-64) <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-4664) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 18 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

7.66 RT-4664 LED Indicator

Table 7-54 LED Indicator


| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-4664</p> <p>0 1</p> <p>2 3</p> | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |

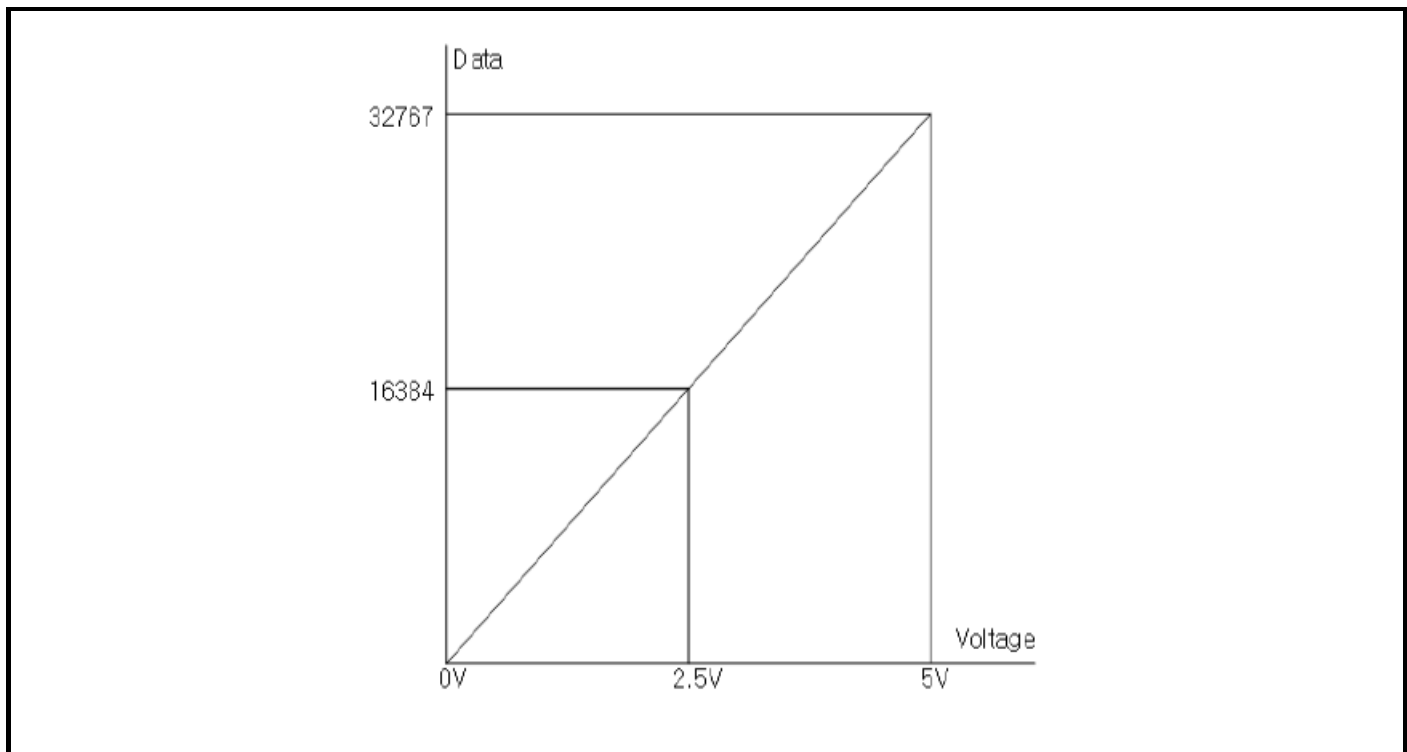
Table 7-55 Channel Status LED

| Status | LED | To indicate |
|-------------------|--------------------------------------|----------------------------|
| Normal Operation | Off | No Output Value |
| | Green | Normal Operation |
| Field Power Error | All Channel Repeat the Green and Off | Field power is unconnected |

7.67 Data Value / Voltage

Table 7-56 Voltage Range: 0 to 5 Vdc

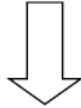
| Voltage | 0.0 V | 2.5 V | 5.0 V |
|------------|-------|-------|-------|
| Data (Hex) | H0000 | H4000 | H7FFF |



7.68 Mapping data from the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Analog Output Ch0 Low byte | | | | | | | |
| Byte 1 | Analog Output Ch0 High byte | | | | | | | |
| Byte 2 | Analog Output Ch1 Low byte | | | | | | | |
| Byte 3 | Analog Output Ch1 High byte | | | | | | | |
| Byte 4 | Analog Output Ch2 Low byte | | | | | | | |
| Byte 5 | Analog Output Ch2 High byte | | | | | | | |
| Byte 6 | Analog Output Ch3 Low byte | | | | | | | |
| Byte 7 | Analog Output Ch3 High byte | | | | | | | |



- Output Module Data -8 byte Output Data

| | | | | | | | |
|-------------------|--|--|--|--|--|--|--|
| Analog Output Ch0 | | | | | | | |
| Analog Output Ch1 | | | | | | | |
| Analog Output Ch2 | | | | | | | |
| Analog Output Ch3 | | | | | | | |

7.69 Parameter data

- Valid Parameter length: 4 Bytes
- Parameter data

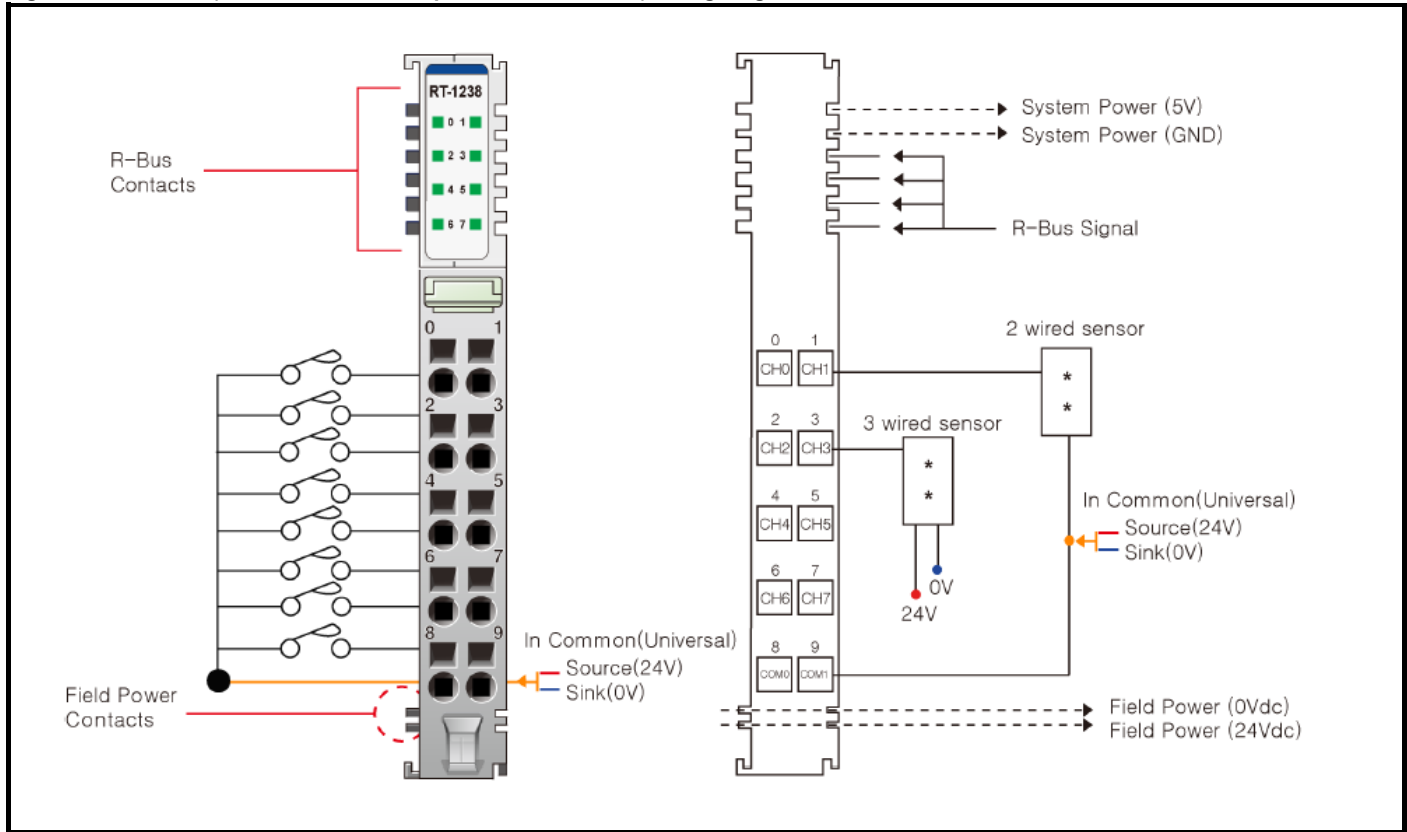
| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|----------------------------|-------|----------------------------|-------|----------------------------|-------|
| Byte 0 | Fault Action for channel 3 | | Fault Action for channel 2 | | Fault Action for channel 1 | | Fault Action for channel 0 | |
| | 00: Fault Value 01: Hold last state 10: Low Limit 11:High Limit | | | | | | | |
| Byte 1 | Not Used | | | | | | | |
| Byte 2 | Fault Value Low Byte | | | | | | | |
| Byte 3 | Not used | | | | Fault Value High Byte | | | |

All values are stored in Bus Coupler's EEPROM.

8 Digital Input

8.1 RT-1238(8 Points, Universal Input Terminal, 24 Vdc)

Figure 8-1 RT-1238(8 Points, Universal Input Terminal, 24 Vdc) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|---|--------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel 4 | Input Channel 5 | 5 |
| 6 | Input Channel 6 | Input Channel 7 | 7 |
| 8 | Common (Sink Oper.0V /Source Oper.24 V) | | 9 |

Table 8-1 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 8 Points Universal Type |
| Indicators | 8 Green Input Status LEDs |
| ON-state Voltage | 24 Vdc (Min. 13 Vdc to Max. 32 Vdc) |
| ON-state Current | Max. 6.4 mA / point @ 32 Vdc |
| Field Power OFF-state voltage | 7.3 Vdc @ 25 °C |
| Input Signal Delay | OFF to ON: Max. 0.3 ms ON to OFF: Max. 0.3 ms |
| Nominal Input Impedance | 5.1 kΩ typical |
| Common Type | 8 Points / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-1238) |
| Power Dissipation | Max. 90 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 13 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

8.2 RT-1238 LED Indicator

Table 8-2 LED Indicator

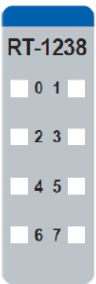
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |
| | 4 | INPUT Channel 4 | |
| | 5 | INPUT Channel 5 | |
| | 6 | INPUT Channel 6 | |
| | 7 | INPUT Channel 7 | |

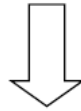
Table 8-3 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------|
| Off Signal | Off | No Input Signal |
| On Signal | Green | Normal Operation |

8.3 Mapping data into the image table

- Input module data

| | | | | | | | |
|----|----|----|----|----|----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

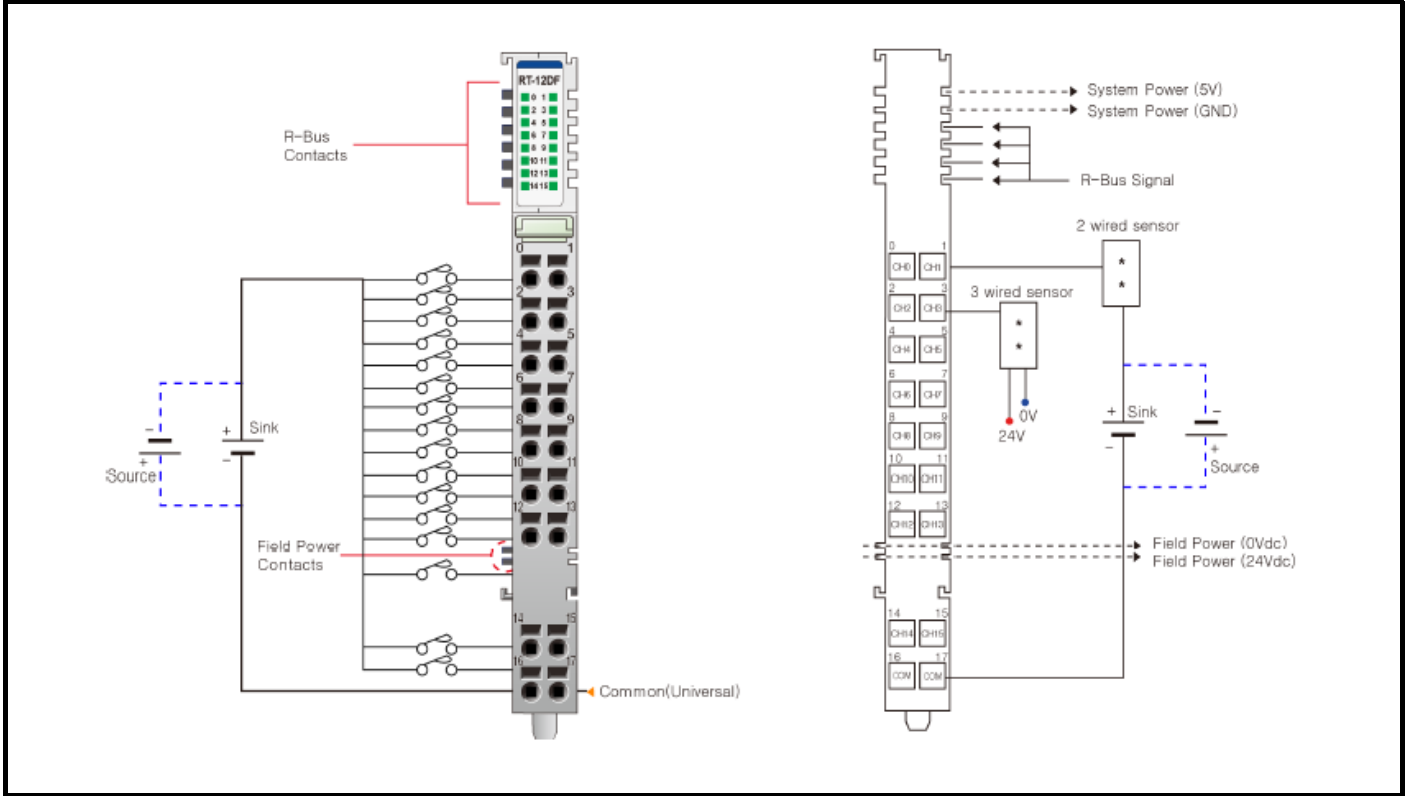


- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |

8.4 RT-12DF(16 Points, Universal Input Terminal, 24 Vdc)

Figure 8-2 RT-12DF (16 Points, Universal Input Terminal, 24 Vdc) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|---|--------------------|------------|
| 0 | Input Channel 0 | Input Channel 1 | 1 |
| 2 | Input Channel 2 | Input Channel 3 | 3 |
| 4 | Input Channel 4 | Input Channel 5 | 5 |
| 6 | Input Channel 6 | Input Channel 7 | 7 |
| 8 | Input Channel 8 | Input Channel 9 | 9 |
| 10 | Input Channel 10 | Input Channel 11 | 11 |
| 12 | Input Channel 12 | Input Channel 13 | 13 |
| 14 | Input Channel 14 | Input Channel 15 | 15 |
| 16 | Common (Sink Oper.0V /Source Oper.24 V) | | 17 |

* Although the image above is RT-(Universal input module), it does not matter to refer to wiring diagram. Refer to the Sink (0V).

Table 8-4 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Inputs Per Module | 16 Points Universal Type |
| Indicators | 16 Green Input Status LEDs |
| ON-state Voltage | 24 Vdc (Min. 13 Vdc to Max. 32 Vdc) |
| ON-state Current | Max. 6.4 mA / point @ 32 Vdc |
| Field Power OFF-state voltage | 7.3 Vdc @ 25 °C |
| Input Signal Delay | OFF to ON: Max. 0.3 ms ON to OFF: Max. 0.3 ms |
| Nominal Input Impedance | 5.1 kΩ typical |
| Common Type | 16 Points / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-12DF) |
| Power Dissipation | Max. 90 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 13 to 32 Vdc |
| Wiring | I/O Cable Max. 1.0 mm ² (AWG 18) |
| Weight | 68 g |
| Module size | 12 mm x 120 mm x 70 mm |

8.5 RT-12DF LED Indicator

Table 8-5 LED Indicator

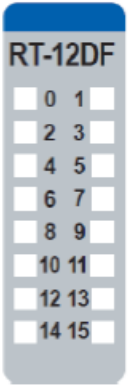
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | INPUT Channel 0 | Green |
| | 1 | INPUT Channel 1 | |
| | 2 | INPUT Channel 2 | |
| | 3 | INPUT Channel 3 | |
| | 4 | INPUT Channel 4 | |
| | 5 | INPUT Channel 5 | |
| | 6 | INPUT Channel 6 | |
| | 7 | INPUT Channel 7 | |
| | 8 | INPUT Channel 8 | |
| | 9 | INPUT Channel 9 | |
| | 10 | INPUT Channel 10 | |
| | 11 | INPUT Channel 11 | |
| | 12 | INPUT Channel 12 | |
| | 13 | INPUT Channel 13 | |
| | 14 | INPUT Channel 14 | |
| | 15 | INPUT Channel 15 | |

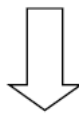
Table 8-6 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------|
| Off Signal | Off | No Input Signal |
| On Signal | Green | Normal Operation |

8.6 Mapping data into the image table

- Input module data

| | | | | | | | |
|-----|-----|-----|-----|-----|-----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 |



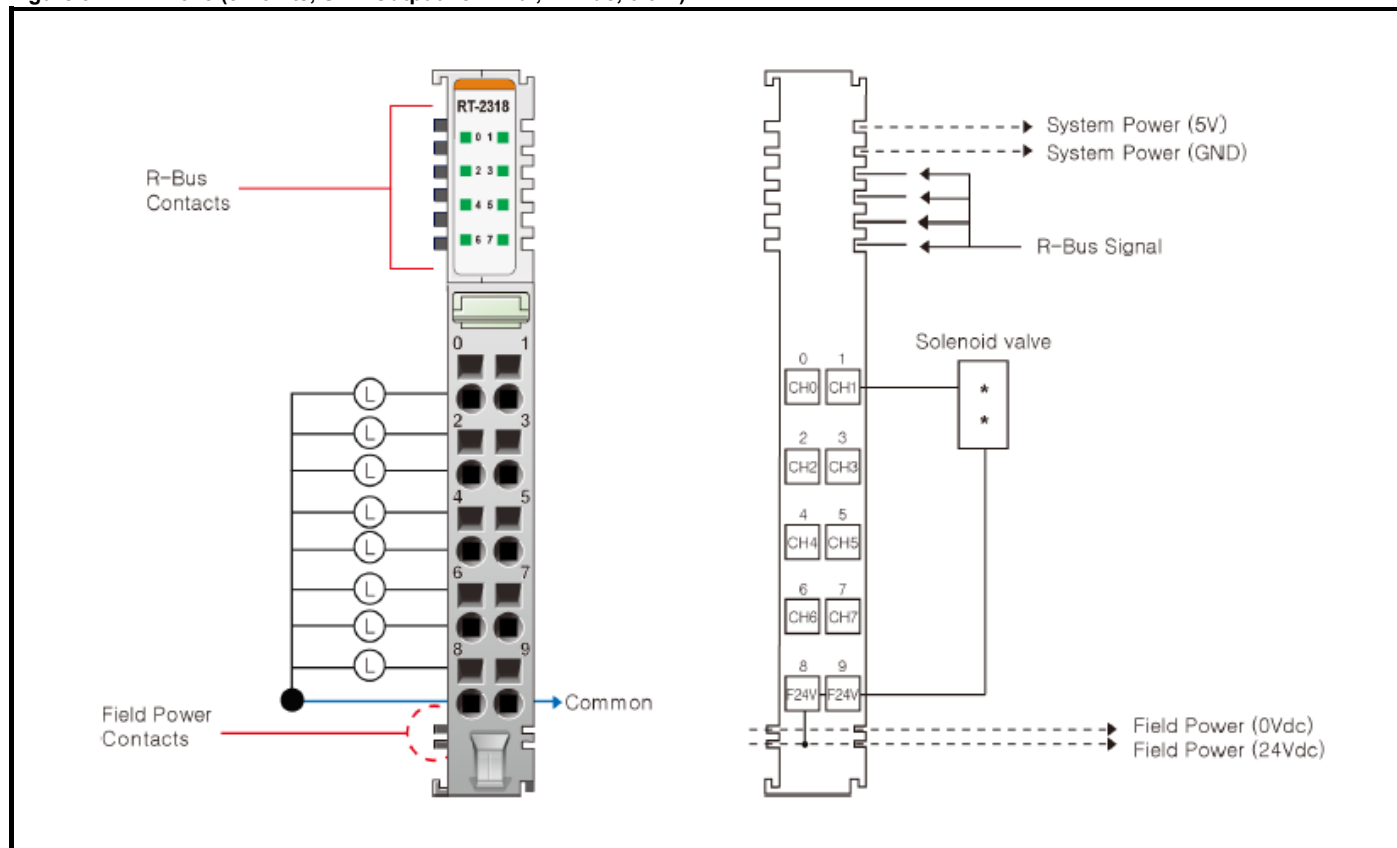
- Input image value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Byte 1 | D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 |

9 Digital Output

9.1 RT-2318 (8 Points, Sink Output Terminal, 24 Vdc, 0.5 A)

Figure 9-1 RT-2318 (8 Points, Sink Output Terminal, 24 Vdc, 0.5 A)



| Pin number | Signal description | Signal description | Pin number |
|------------|---------------------------|---------------------------|------------|
| 0 | Output Channel 0 | Output Channel 1 | 1 |
| 2 | Output Channel 2 | Output Channel 3 | 3 |
| 4 | Output Channel 4 | Output Channel 5 | 5 |
| 6 | Output Channel 6 | Output Channel 7 | 7 |
| 8 | Common (Field Power 24 V) | Common (Field Power 24 V) | 9 |

Table 9-1 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Points Sink Type |
| Indicators | 8 Green Output Status LEDs |
| Output Voltage Range | 24 Vdc (Min. 15 Vdc to Max. 32 Vdc) |
| ON-state Voltage Drop | Max. 0.3 Vdc @ 25 °C / 0.5 Vdc @ 60 °C |
| ON-State Min. Current | Min. 1 mA / Channel |
| OFF-State Leakage Current | Max. 25 uA |
| Output Signal Delay | OFF to ON: Max. 0.3 ms ON to OFF: Max. 0.3 ms |
| Output Current Rating | Max. 0.5 A / Channel |
| Protection | Over Current limit: Min. 3.5 A @ 25 °C / Channel |
| Common Type | 8 Points / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-2318) |
| Power Dissipation | Max. 110 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 15 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

9.2 RT-2318 LED Indicator

Table 9-2 LED Indicator

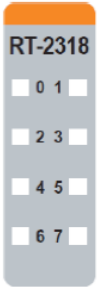
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |
| | 4 | OUTPUT Channel 4 | |
| | 5 | OUTPUT Channel 5 | |
| | 6 | OUTPUT Channel 6 | |
| | 7 | OUTPUT Channel 7 | |

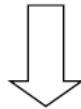
Table 9-3 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------|
| Off Signal | Off | No Output Signal |
| On Signal | Green | Normal Operation |

9.3 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |



- Output Module Data

| | | | | | | | |
|----|----|----|----|----|----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

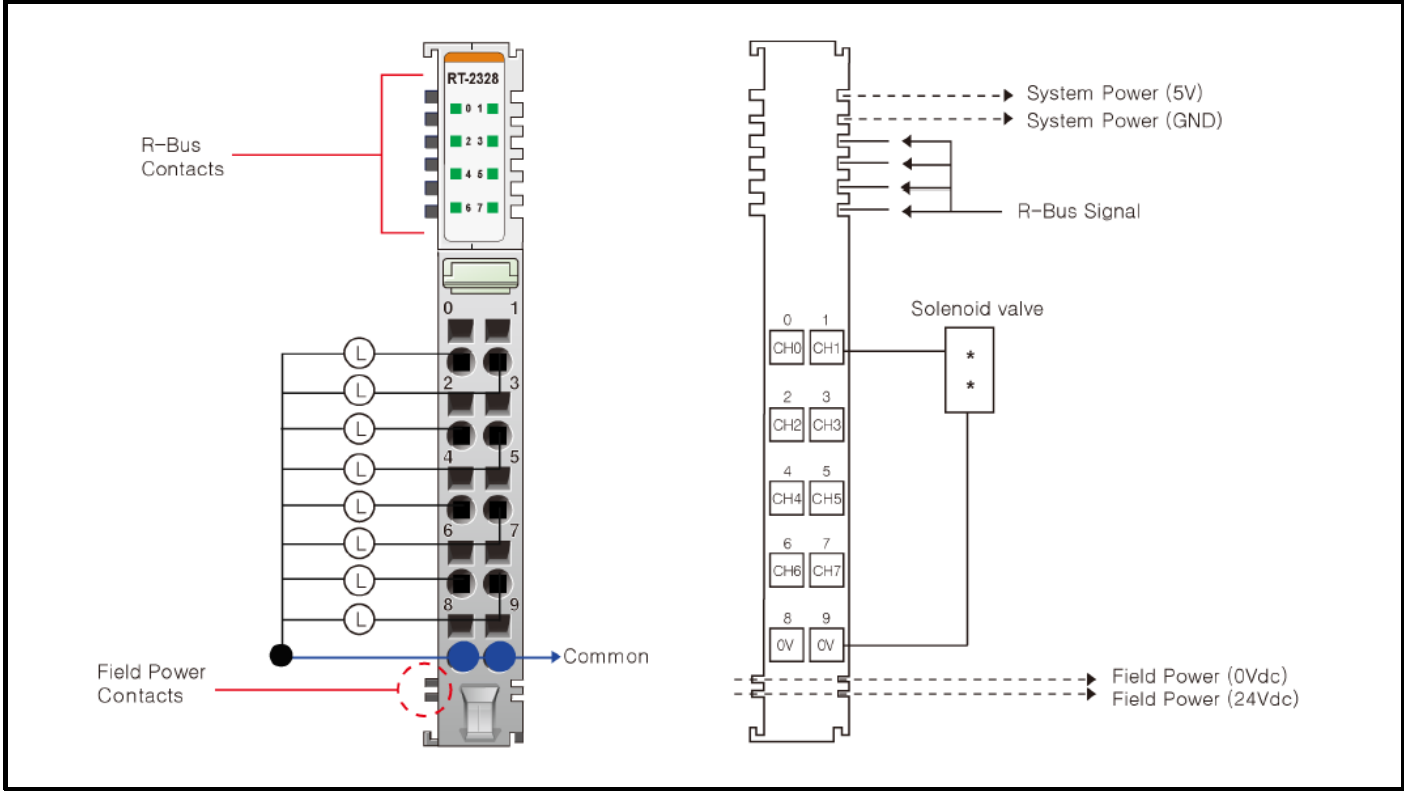
9.4 Parameter data

- Valid Parameter length: 2 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|--|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Fault Action (ch0 to ch7) 0: Fault value, 1: Hold last state | | | | | | | |
| Byte 1 | Fault value (ch0 to ch7) 0: Off, 1: On | | | | | | | |

9.5 RT-2328 (8 Points, Source Output Terminal, 24 Vdc, 0.5 A)

Figure 9-2 RT-2328 (8 Points, Source Output Terminal, 24 Vdc, 0.5 A) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-------------------------|-------------------------|------------|
| 0 | Output Channel 0 | Output Channel 1 | 1 |
| 2 | Output Channel 2 | Output Channel 3 | 3 |
| 4 | Output Channel 4 | Output Channel 5 | 5 |
| 6 | Output Channel 6 | Output Channel 7 | 7 |
| 8 | Common (Field Power 0V) | Common (Field Power 0V) | 9 |

Table 9-4 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 8 Points Source Type |
| Indicators | 8 Green Output Status LEDs |
| Output Voltage Range | 24 Vdc (Min. 15 Vdc to Max. 32 Vdc) |
| ON-state Voltage Drop | Max. 0.3 Vdc @ 25 °C / 0.5 Vdc @ 60 °C |
| ON-State Min. Current | Min. 1 mA / Channel |
| OFF-State Leakage Current | Max. 5 uA |
| Output Signal Delay | OFF to ON: Max. 0.3 ms ON to OFF: Max. 0.3 ms |
| Output Current Rating | Max. 0.5 A / Channel |
| Protection | Over Current limit: Min. 3.0 A @ 25 °C / Channel |
| Common Type | 8 Points / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-2328) |
| Power Dissipation | Max. 90 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 15 to 32 Vdc |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 58 g |
| Module size | 12 mm x 99 mm x 70 mm |

9.6 RT-2328 LED Indicator

Table 9-5 LED Indicator

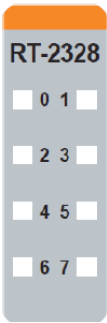
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |
| | 4 | OUTPUT Channel 4 | |
| | 5 | OUTPUT Channel 5 | |
| | 6 | OUTPUT Channel 6 | |
| | 7 | OUTPUT Channel 7 | |

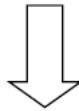
Table 9-6 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------|
| Off Signal | Off | No Output Signal |
| On Signal | Green | Normal Operation |

9.7 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |



- Output Module Data

| | | | | | | | |
|----|----|----|----|----|----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

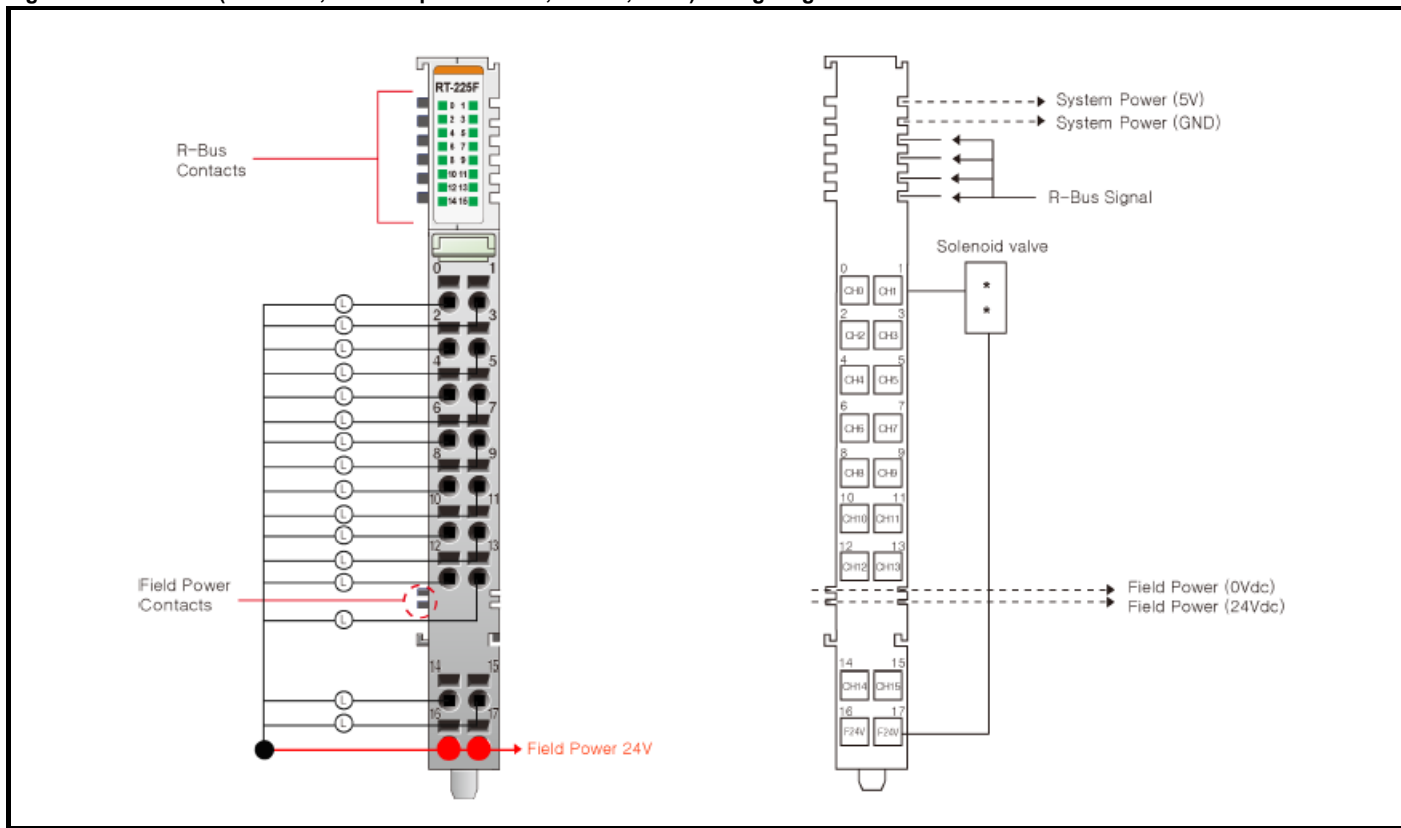
9.8 Parameter data

- Valid Parameter length: 2 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|--|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Fault Action (ch0 to ch7) 0: Fault value, 1: Hold last state | | | | | | | |
| Byte 1 | Fault value (ch0 to ch7) 0: Off, 1: On | | | | | | | |

9.9 RT-225F (16 Points, Sink Output Terminal, 24 Vdc, 0.5 A)

Figure 9-3 RT-225F (16 Points, Sink Output Terminal, 24 Vdc, 0.5 A) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|---------------------------|---------------------------|------------|
| 0 | Output Channel 0 | Output Channel 1 | 1 |
| 2 | Output Channel 2 | Output Channel 3 | 3 |
| 4 | Output Channel 4 | Output Channel 5 | 5 |
| 6 | Output Channel 6 | Output Channel 7 | 7 |
| 8 | Output Channel 8 | Output Channel 9 | 9 |
| 10 | Output Channel 10 | Output Channel 11 | 11 |
| 12 | Output Channel 12 | Output Channel 13 | 13 |
| 14 | Output Channel 14 | Output Channel 15 | 15 |
| 16 | Common (Field Power 24 V) | Common (Field Power 24 V) | 17 |

Table 9-7 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 16 Points Sink Type |
| Indicators | 16 Green Output Status LEDs |
| Output Voltage Range | 24 Vdc (Min. 15 Vdc to Max. 32 Vdc) |
| ON-state Voltage Drop | Max. 0.3 Vdc @ 25 °C / 0.5 Vdc @ 60 °C |
| ON-State Min. Current | Min. 1 mA / Channel |
| OFF-State Leakage Current | Max. 5 uA |
| Output Signal Delay | OFF to ON: Max. 0.3 ms ON to OFF: Max. 0.3 ms |
| Output Current Rating | Max. 0.5 A / Channel |
| Protection | Over Current limit: Min.2.5 A @ 25 °C / Channel |
| Common Type | 16 Points / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC (MSIP-REM-CV3-RT-225F) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 15 to 32 Vdc |
| Wiring | I/O Cable Max. 1.0 mm ² (AWG 18) |
| Weight | 68 g |
| Module size | 12 mm x 120 mm x 70 mm |

9.10 RT-225F LED Indicator

Table 9-8 LED Indicator

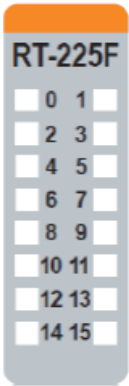
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |
| | 4 | OUTPUT Channel 4 | |
| | 5 | OUTPUT Channel 5 | |
| | 6 | OUTPUT Channel 6 | |
| | 7 | OUTPUT Channel 7 | |
| | 8 | OUTPUT Channel 8 | |
| | 9 | OUTPUT Channel 9 | |
| | 10 | OUTPUT Channel 10 | |
| | 11 | OUTPUT Channel 11 | |
| | 12 | OUTPUT Channel 12 | |
| | 13 | OUTPUT Channel 13 | |
| | 14 | OUTPUT Channel 14 | |
| | 15 | OUTPUT Channel 15 | |

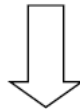
Table 9-9 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------|
| Off Signal | Off | No Output Signal |
| On Signal | Green | Normal Operation |

9.11 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Byte 1 | D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 |



- Output Module Data

| | | | | | | | |
|-----|-----|-----|-----|-----|-----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 |

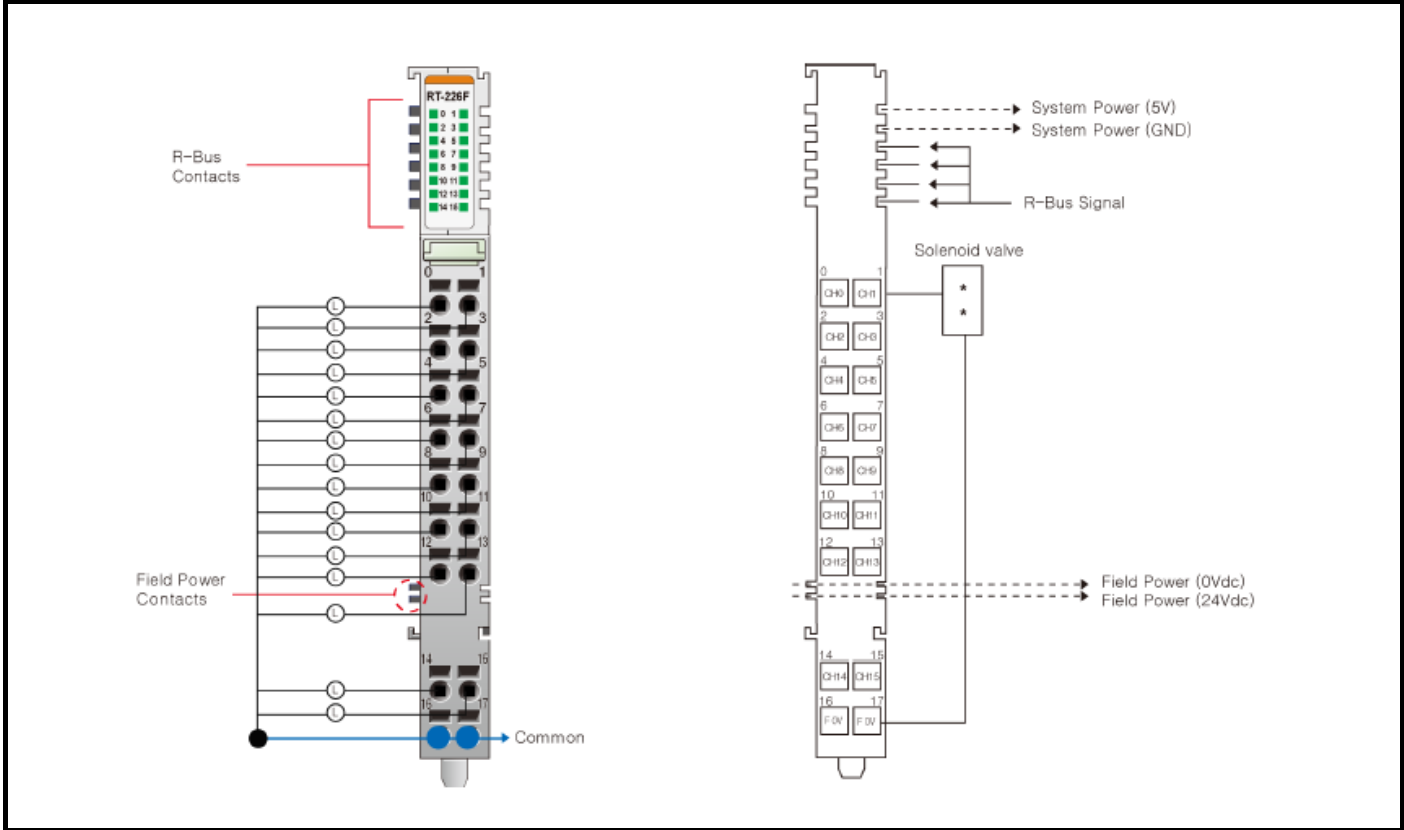
9.12 Parameter data

- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Fault Action (ch0 to ch7) 0: Fault value, 1: Hold last state | | | | | | | |
| Byte 1 | Fault Action (ch8 to ch15) 0: Fault value, 1: Hold last state | | | | | | | |
| Byte 2 | Fault value (ch0 to ch7) 0: Off, 1: On | | | | | | | |
| Byte 3 | Fault value (ch8 to ch15) 0: Off, 1: On | | | | | | | |

9.13 RT-226F (16 Points, Source Output Terminal, 24 Vdc, 0.5 A)

Figure 9-4 RT-226F (16 Points, Source Output Terminal, 24 Vdc, 0.5 A) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|-------------------------|-------------------------|------------|
| 0 | Output Channel 0 | Output Channel 1 | 1 |
| 2 | Output Channel 2 | Output Channel 3 | 3 |
| 4 | Output Channel 4 | Output Channel 5 | 5 |
| 6 | Output Channel 6 | Output Channel 7 | 7 |
| 8 | Output Channel 8 | Output Channel 9 | 9 |
| 10 | Output Channel 10 | Output Channel 11 | 11 |
| 12 | Output Channel 12 | Output Channel 13 | 13 |
| 14 | Output Channel 14 | Output Channel 15 | 15 |
| 16 | Common (Field Power 0V) | Common (Field Power 0V) | 17 |

Table 9-10 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Output specification | |
| Outputs Per Module | 16 Points Source Type |
| Indicators | 16 Green Output Status LEDs |
| Output Voltage Range | 24 Vdc (Min. 15 Vdc to Max. 32 Vdc) |
| ON-state Voltage Drop | Max. 0.3 Vdc @ 25 °C / 0.5 Vdc @ 60 °C |
| ON-State Min. Current | Min. 1 mA / Channel |
| OFF-State Leakage Current | Max. 5 uA |
| Output Signal Delay | OFF to ON: Max. 0.3 ms ON to OFF: Max. 0.3 ms |
| Output Current Rating | Max. 0.5 A / Channel |
| Protection | Over Current limit: Min.3.0 A @ 25 °C / Channel |
| Common Type | 16 Points / 2 Common |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-226F) |
| Power Dissipation | Max. 100 mA @ 5 Vdc |
| Isolation | I/O to Logic: Photocoupler Isolation Field Power: Non-Isolation |
| Field Power | Supply Voltage: 24 Vdc nominal Voltage Range: 15 to 32 Vdc |
| Wiring | I/O Cable Max. 1.0 mm ² (AWG 18) |
| Weight | 70 g |
| Module size | 12 mm x 120 mm x 70 mm |

9.14 RT-226F LED Indicator

Table 9-11 LED Indicator

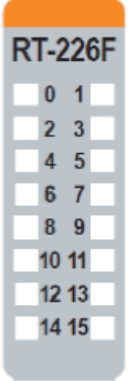
| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | 0 | OUTPUT Channel 0 | Green |
| | 1 | OUTPUT Channel 1 | |
| | 2 | OUTPUT Channel 2 | |
| | 3 | OUTPUT Channel 3 | |
| | 4 | OUTPUT Channel 4 | |
| | 5 | OUTPUT Channel 5 | |
| | 6 | OUTPUT Channel 6 | |
| | 7 | OUTPUT Channel 7 | |
| | 8 | OUTPUT Channel 8 | |
| | 9 | OUTPUT Channel 9 | |
| | 10 | OUTPUT Channel 10 | |
| | 11 | OUTPUT Channel 11 | |
| | 12 | OUTPUT Channel 12 | |
| | 13 | OUTPUT Channel 13 | |
| | 14 | OUTPUT Channel 14 | |
| | 15 | OUTPUT Channel 15 | |

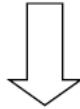
Table 9-12 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------|
| Off Signal | Off | No Output Signal |
| On Signal | Green | Normal Operation |

9.15 Mapping data into the image table

- Output Image Value

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Byte 1 | D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 |



- Output Module Data

| | | | | | | | |
|-----|-----|-----|-----|-----|-----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| D15 | D14 | D13 | D12 | D11 | D10 | D9 | D8 |

9.16 Parameter data

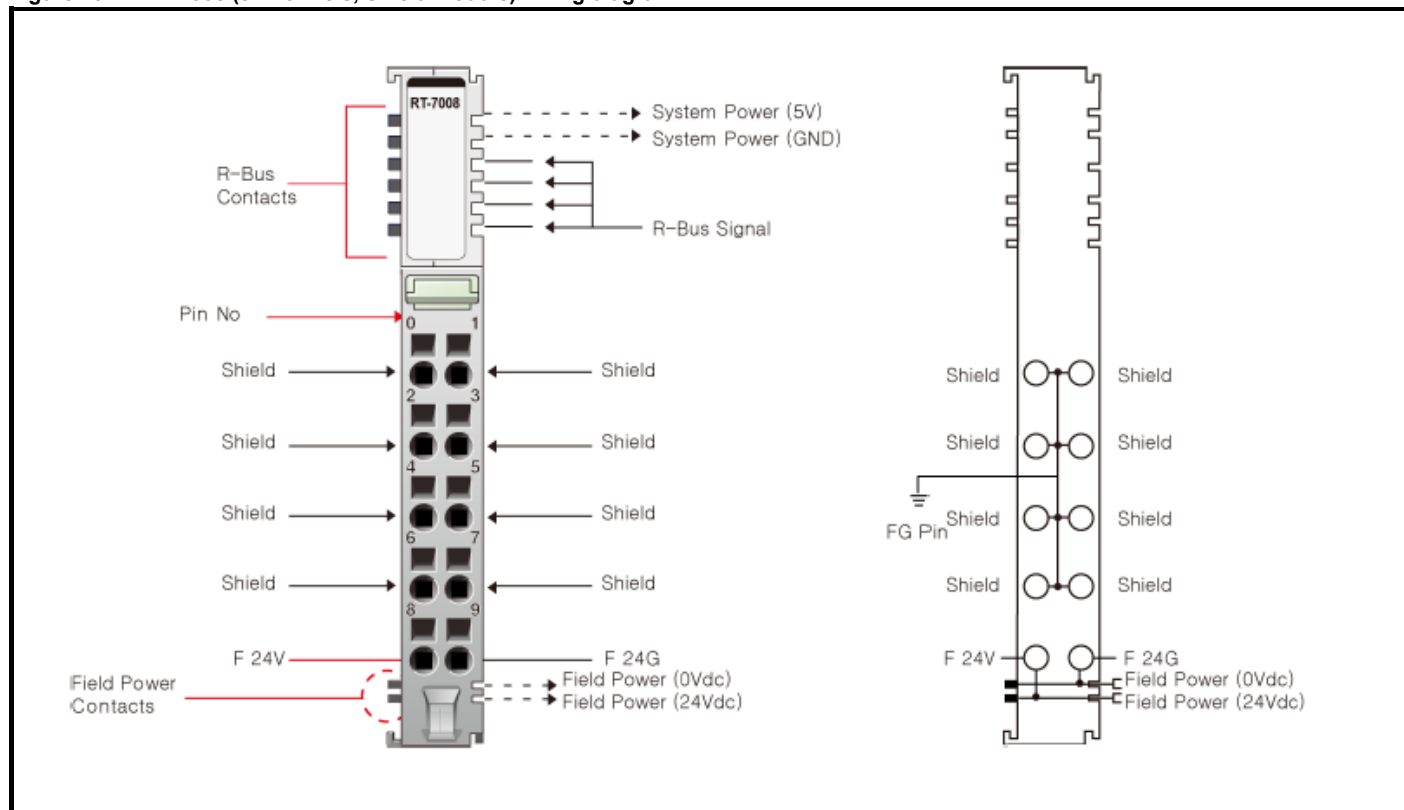
- Valid Parameter length: 4 Bytes
- Parameter data

| Bit No | Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|--------|---|-------|-------|-------|-------|-------|-------|-------|
| Byte 0 | Fault Action (ch0 to ch7) 0: Fault value, 1: Hold last state | | | | | | | |
| Byte 1 | Fault Action (ch8 to ch15) 0: Fault value, 1: Hold last state | | | | | | | |
| Byte 2 | Fault value (ch0 to ch7) 0: Off, 1: On | | | | | | | |
| Byte 3 | Fault value (ch8 to ch15) 0: Off, 1: On | | | | | | | |

10 Power module

10.1 RT-7008 (8 Channels, Shield Module)

Figure 10-1 RT-7008 (8 Channels, Shield Module) wiring diagram




| Pin number | Signal description | Signal description | Pin number |
|------------|--------------------|---------------------|------------|
| 0 | FG | FG | 1 |
| 2 | FG | FG | 3 |
| 4 | FG | FG | 5 |
| 6 | FG | FG | 7 |
| 8 | Field power, 24 V | Field power, ground | 9 |

Table 10-1 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Field Power Voltage | Shield |
| Field Power Contacts Current | Max. 10 A |
| Indicators | No LED |
| R-BUS Power Contactor | Yes |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, RoHS, Reach, UL, KC(MSIP-REM-CV3-RT-7008) |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 59 g |
| Module size | 12 mm x 99 mm x 70 mm |

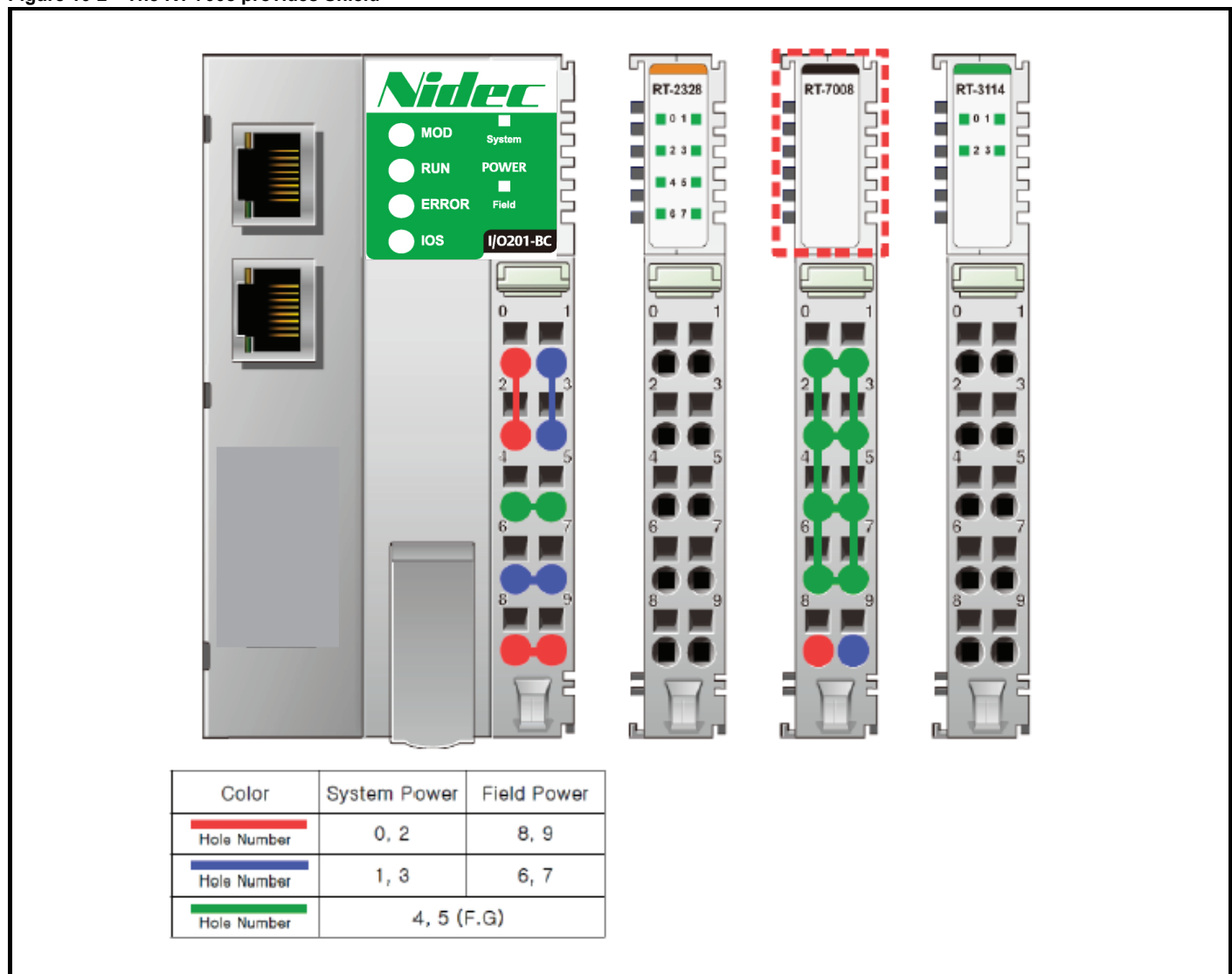
10.2 RT-7008 LED Indicator

Table 10-2 LED Non Indicator

| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | LED | Non Indicator | N/A |

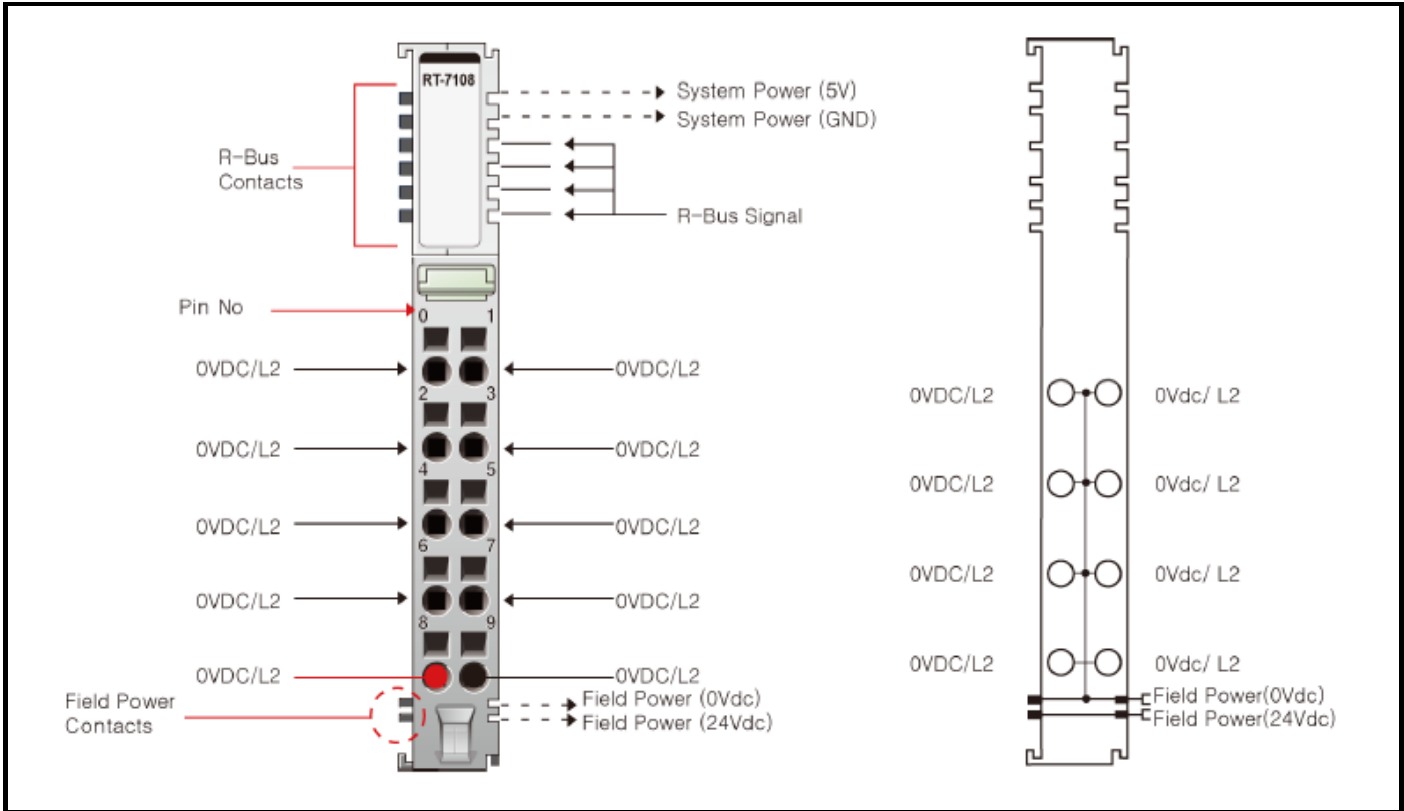
10.3 RT-7008 example

Figure 10-2 The RT-7008 provides Shield



10.4 RT-7108 (8 Channels, Common Module, 0V dc)

Figure 10-3 RT-7108 (8 Channels, Common Module, 0 Vdc) wiring diagram




| Pin number | Signal description | Signal description | Pin number |
|------------|--------------------|--------------------|------------|
| 0 | 0V dc / L2 | 0V dc / L2 | 1 |
| 2 | 0V dc / L2 | 0V dc / L2 | 3 |
| 4 | 0V dc / L2 | 0V dc / L2 | 5 |
| 6 | 0V dc / L2 | 0V dc / L2 | 7 |
| 8 | 0V dc / L2 | 0V dc / L2 | 9 |

Table 10-3 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Field Power Voltage | 0V dc |
| Field Power Contacts Current | Max. 10 A |
| Indicators | No LED |
| R-BUS Power Contactor | Yes |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | UL |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 59 g |
| Module size | 12 mm x 99 mm x 70 mm |

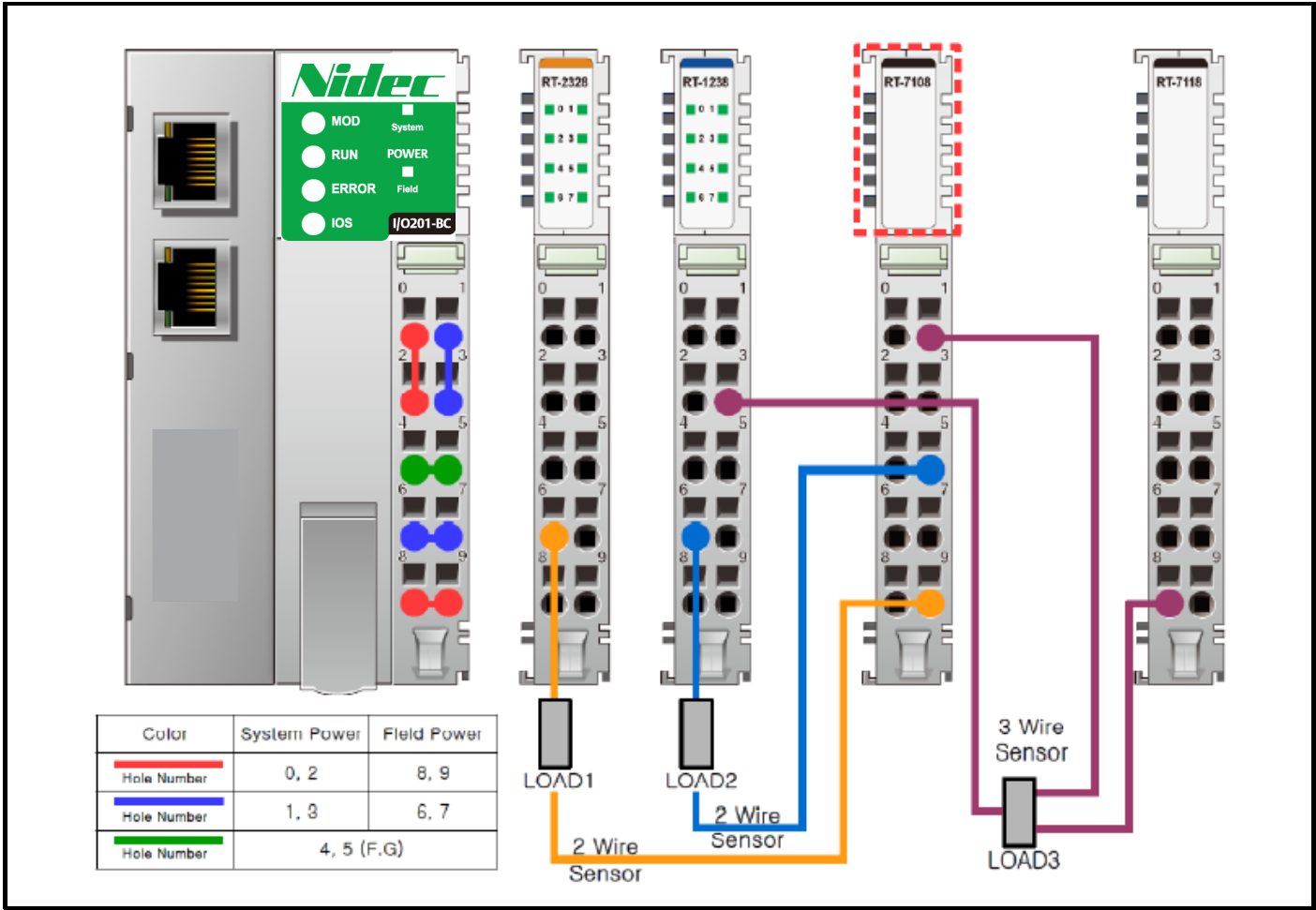
10.5 RT-7108 LED Indicator

Table 10-4 LED Non Indicator

| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | LED | Non Indicator | N/A |

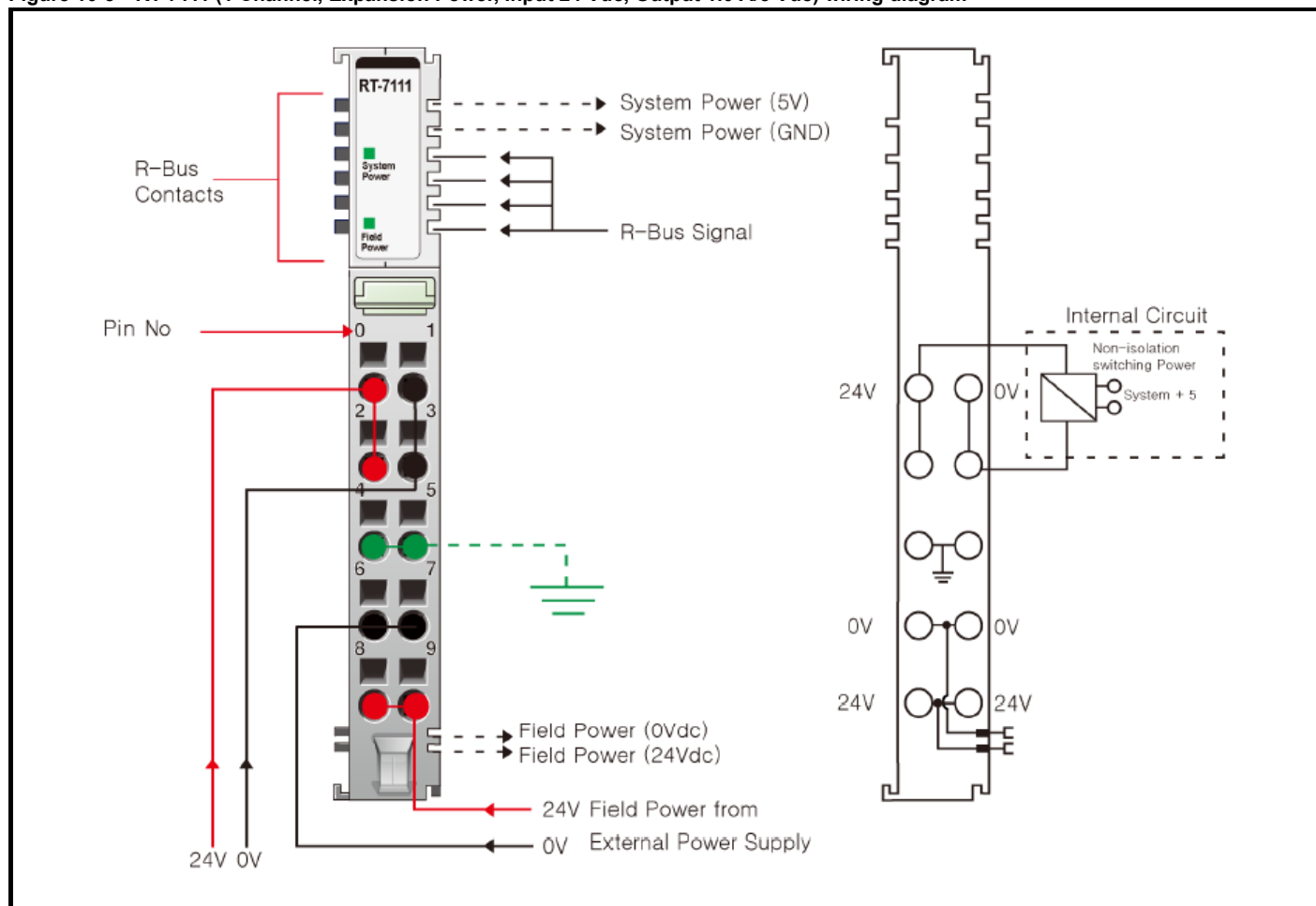
10.6 RT-7108 example

Figure 10-4 The RT-7108 provides 0V dc



10.7 RT-7111 (1 Channel, Expansion Power, Input 24 Vdc, Output 1.0 A/5 Vdc)

Figure 10-5 RT-7111 (1 Channel, Expansion Power, Input 24 Vdc, Output 1.0 A/5 Vdc) wiring diagram



| Pin number | Signal description | Signal description | Pin number |
|------------|---------------------|----------------------|------------|
| 0 | System Power, 24 V | System Power, Ground | 1 |
| 2 | System Power, 24 V | System Power, Ground | 3 |
| 4 | F.G | F.G | 5 |
| 6 | Field Power, Ground | Field Power, Ground | 7 |
| 8 | Field Power, 24 V | Field Power, 24 V | 9 |

Table 10-5 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input / output specification | |
| System Power Input Voltage | Normal 24 Vdc |
| Field Power Input Voltage | Normal 24 Vdc |
| Field Power Contacts Current | Max. 10 A |
| Indicators | 2 Green LEDs for System and Field Power |
| R-Bus Output Voltage | Max. 5 Vdc, 1 A |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | CE, FCC, UL, KC(MSIP-REM-CV3-RT-7111) |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 42 g |
| Module size | 12 mm x 99 mm x 70 mm |

10.8 RT-7111 LED Indicator

Table 10-6 LED Indicator

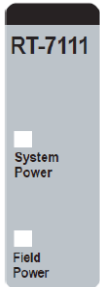
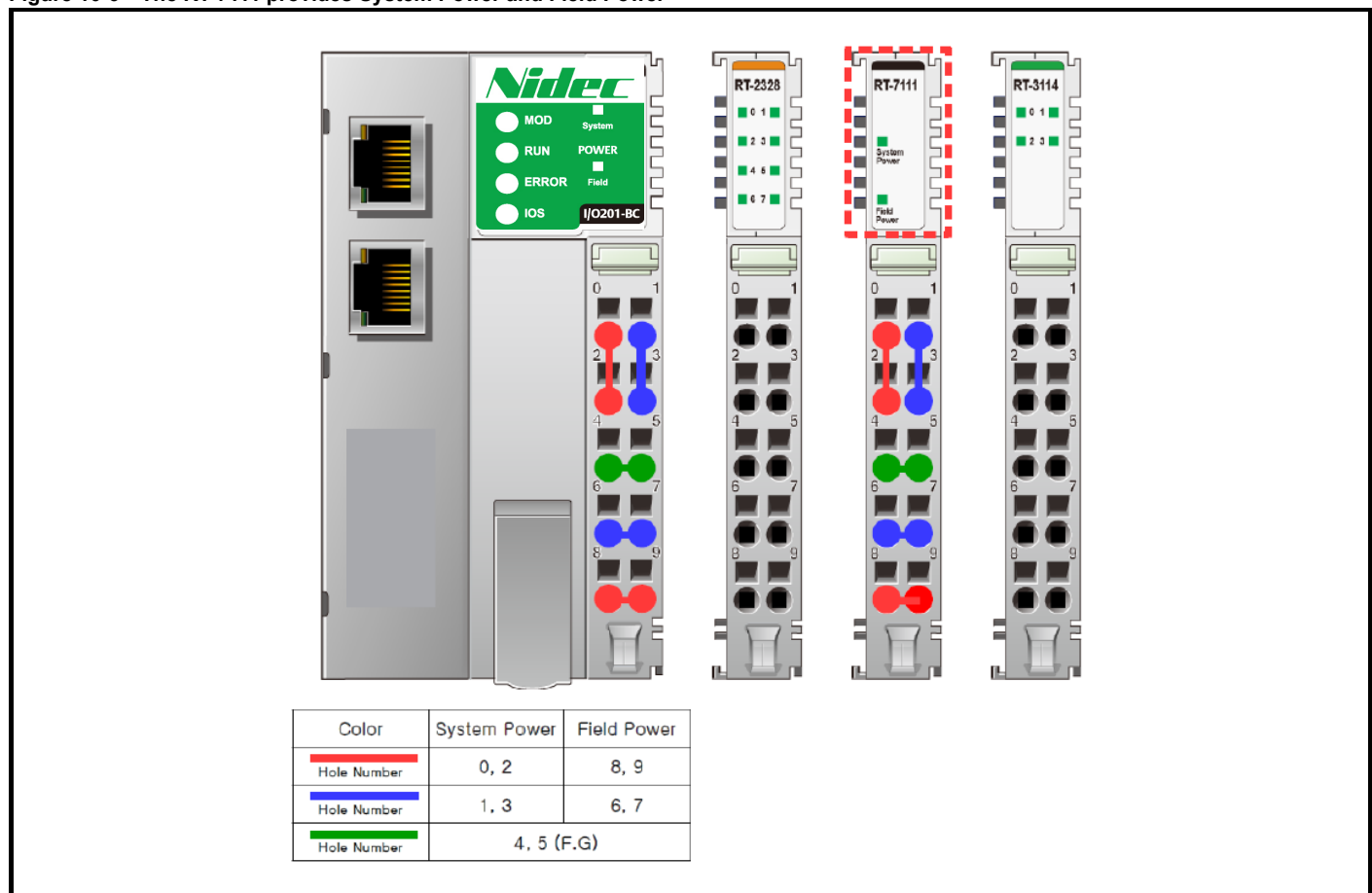
| Module | LED number | LED function / description | LED colour |
|---|--------------|----------------------------|------------|
|  | System Power | System Power | Green |
| | Field Power | Field Power | Green |

Table 10-7 Channel Status LED

| Status | LED | To indicate |
|------------|-------|------------------------|
| Off Signal | Off | No System, Field Power |
| On Signal | Green | Normal Operation |

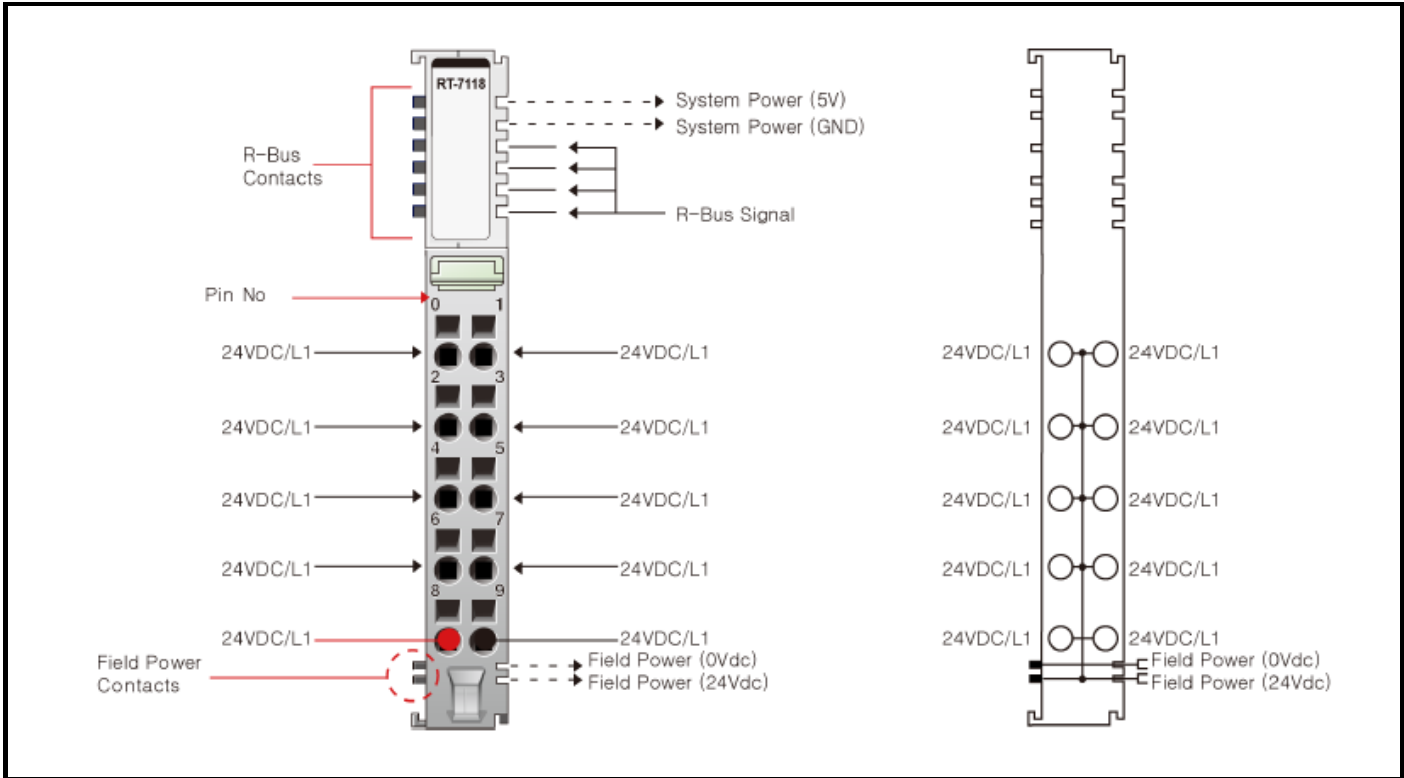
10.9 RT-7111 Example

Figure 10-6 The RT-7111 provides System Power and Field Power



10.10 RT-7118 (8 Channels, Common Module, 24 Vdc)

Figure 10-7 RT-7118 (8 Channels, Common Module, 24 Vdc) wiring diagram




| Pin number | Signal description | Signal description | Pin number |
|------------|--------------------|--------------------|------------|
| 0 | 24 Vdc/L1 | 24 Vdc/L1 | 1 |
| 2 | 24 Vdc/L1 | 24 Vdc/L1 | 3 |
| 4 | 24 Vdc/L1 | 24 Vdc/L1 | 5 |
| 6 | 24 Vdc/L1 | 24 Vdc/L1 | 7 |
| 8 | 24 Vdc/L1 | 24 Vdc/L1 | 9 |

Table 10-8 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Field Power Voltage | - |
| Field Power Contacts Current | Max. 10 A |
| Indicators | No LED |
| R-Bus Power Contactor | Yes |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | UL |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 59 g |
| Module size | 12 mm x 99 mm x 70 mm |

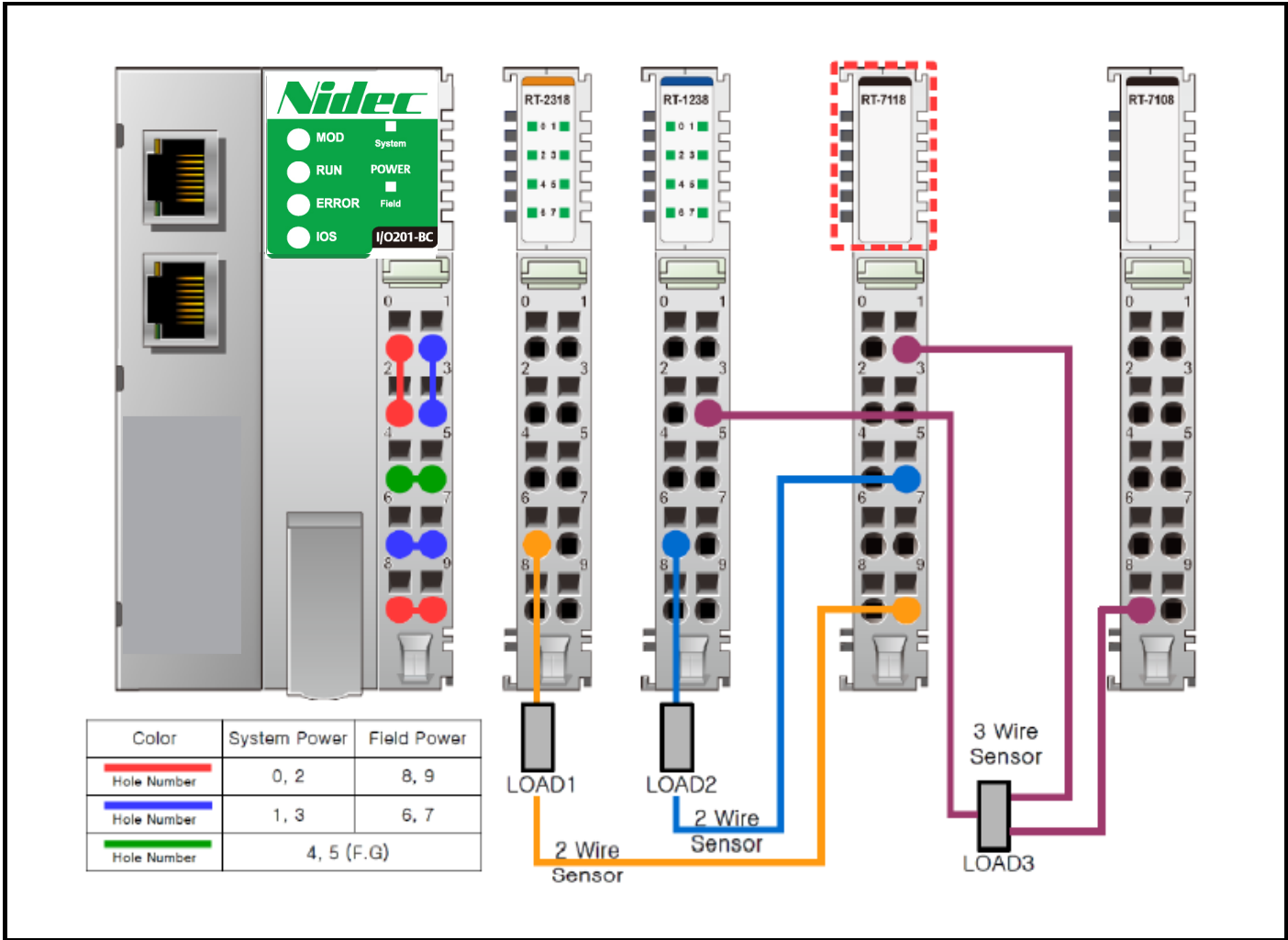
10.11 RT-7118 LED Indicator

10.11.1 LED Non Indicator

| Module | LED number | LED function / description | LED colour |
|---|------------|----------------------------|------------|
|  | LED | Non Indicator | N/A |

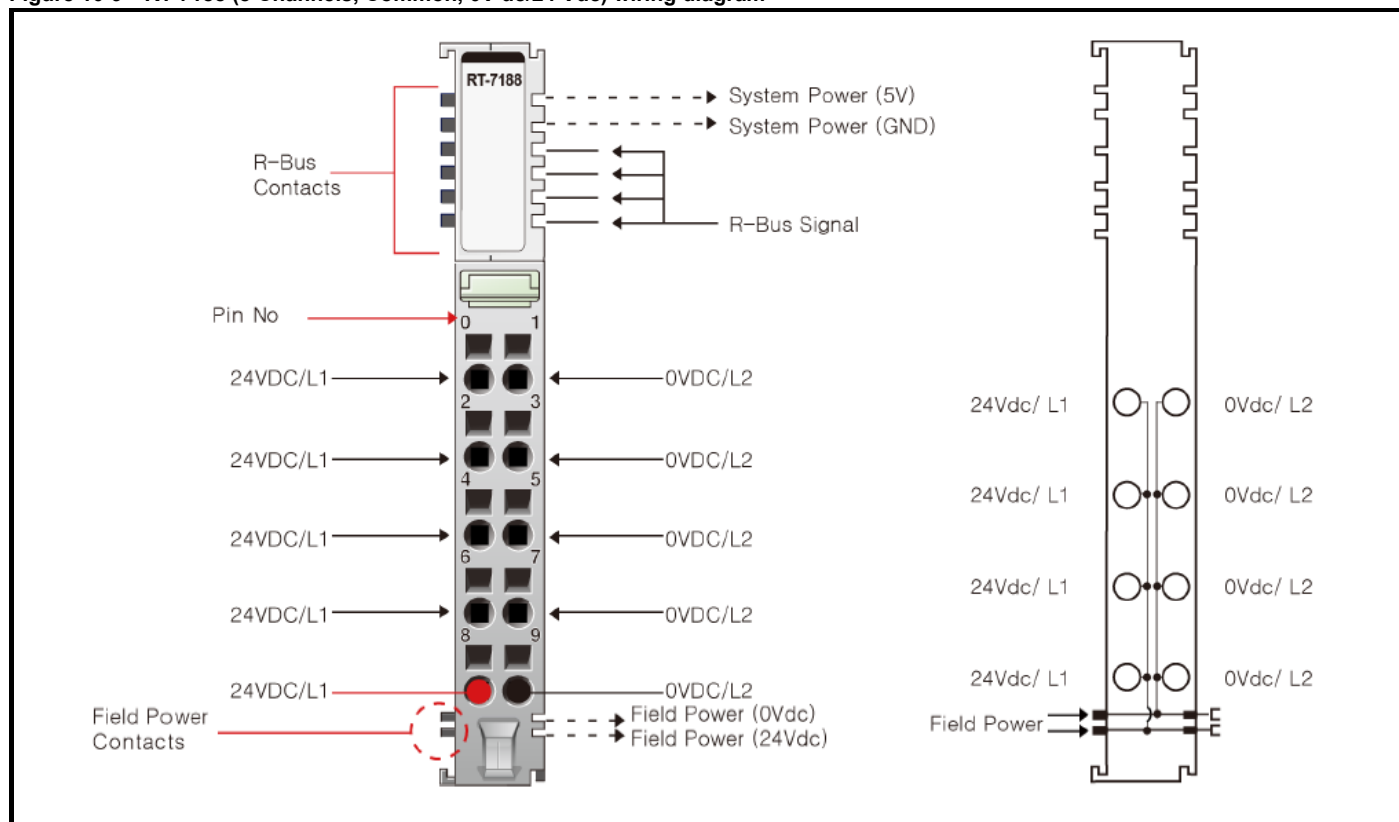
10.12 RT-7118 example

Figure 10-8 The RT-7118 provides 24 Vdc



10.13 RT-7188 (8 Channels, Common, 0V dc/24 Vdc)

Figure 10-9 RT-7188 (8 Channels, Common, 0V dc/24 Vdc) wiring diagram




| Pin number | Signal description | Signal description | Pin number |
|------------|--------------------|--------------------|------------|
| 0 | 24 Vdc/L1 | 0V dc/L2 | 1 |
| 2 | 24 Vdc/L1 | 0V dc/L2 | 3 |
| 4 | 24 Vdc/L1 | 0V dc/L2 | 5 |
| 6 | 24 Vdc/L1 | 0V dc/L2 | 7 |
| 8 | 24 Vdc/L1 | 0V dc/L2 | 9 |

Table 10-9 Environmental specification

| Environmental specifications | |
|------------------------------------|---|
| Operating temperature | -20 °C to 60 °C |
| Storage temperature | -40 °C to 85 °C |
| Relative humidity | 5 % to 90 % non-condensing |
| Operating altitude | 2000 m |
| Mounting | DIN rail |
| Input specification | |
| Field Power Voltage | - |
| Field Power Contacts Current | Max. 10 A |
| Indicators | No LED |
| R-Bus Power Contactor | Yes |
| General specifications | |
| Shock operating | IEC 60068-2-27 |
| Vibration resistance | <p>Sine Vibration (Based on IEC 60068-2-6) -</p> <ul style="list-style-type: none"> • 5 to 25 Hz: ± 1.6 mm • 25 to 300 Hz: 4 g • Sweep Rate: 1 Oct/min, 20 Sweeps <p>Random Vibration (Based on IEC 60068-2-64)</p> <ul style="list-style-type: none"> • 10 to 40 Hz: 0.0125 g²/ Hz • 40 to 100 Hz: 0.0125 → 0.002 g²/ Hz • 100 to 500 Hz: 0.002 g²/ Hz • 500 to 2000 Hz: 0.002 → 1.3 x 10⁻⁴g²/ Hz • Test time: 1 hr for each test |
| EMC resistance burst/ESD | EN 61000-6-2: 2005 EN 61000-6-4/A11: 2011 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product certifications | UL |
| Wiring | I/O Cable Max. 2.0 mm ² (AWG 14) |
| Weight | 59 g |
| Module size | 12 mm x 99 mm x 70 mm |

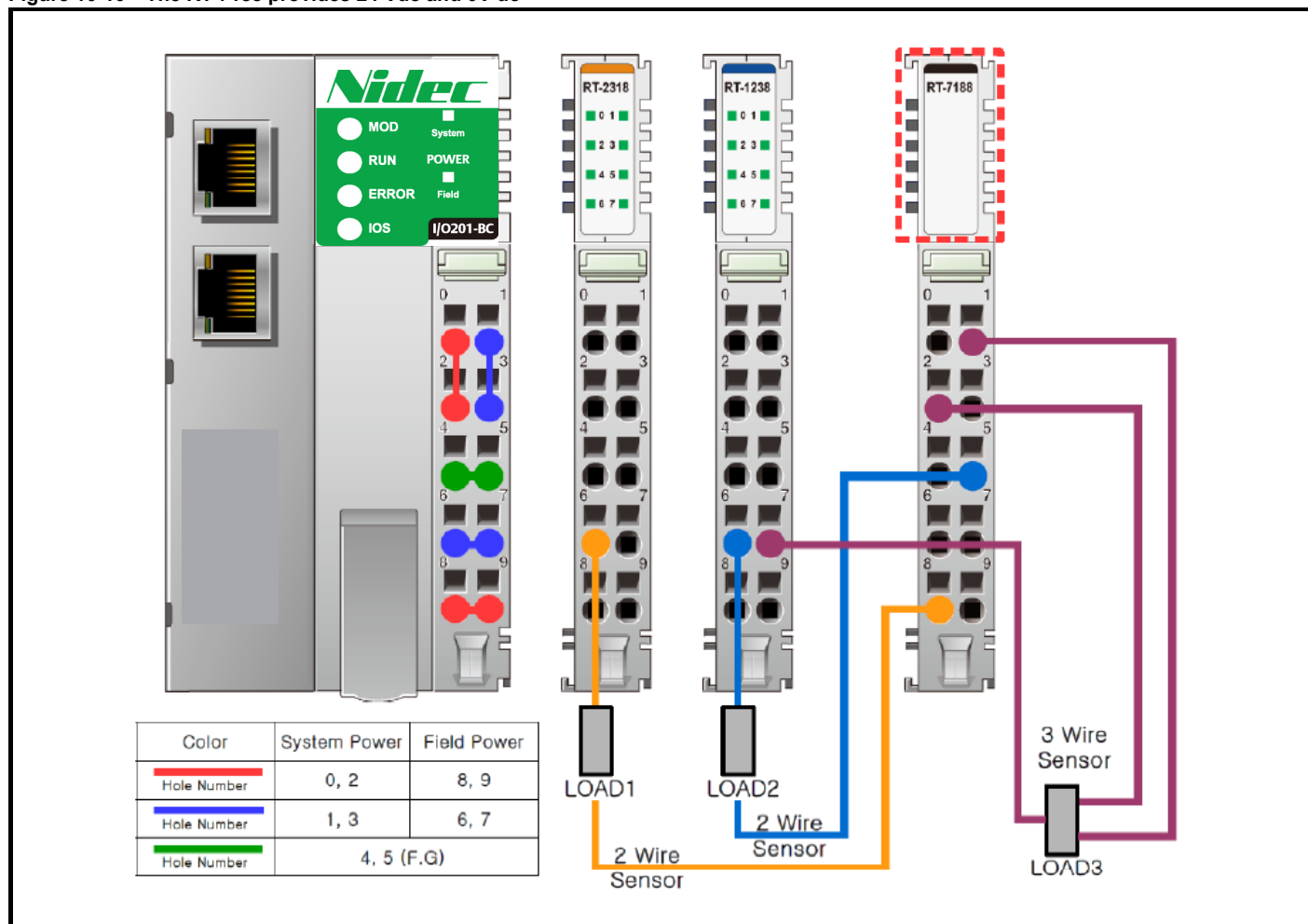
10.14 RT-7188 LED Indicator

10.14.1 LED Non Indicator

| Module | LED number | LED function / description | LED colour |
|--|------------|----------------------------|------------|
|  <p>RT-7188</p> | LED | Non Indicator | N/A |

10.15 RT-7188 example

Figure 10-10 The RT-7188 provides 24 Vdc and 0V dc



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